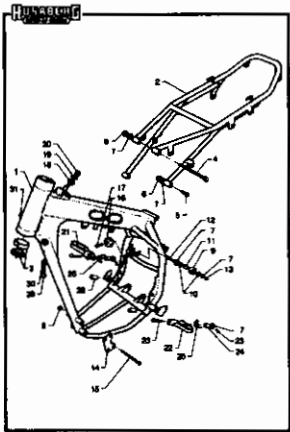


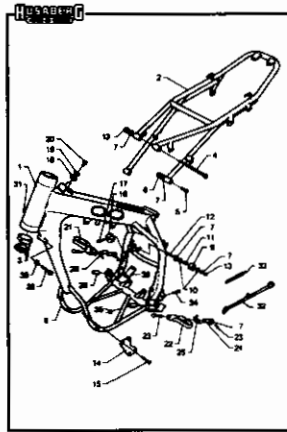


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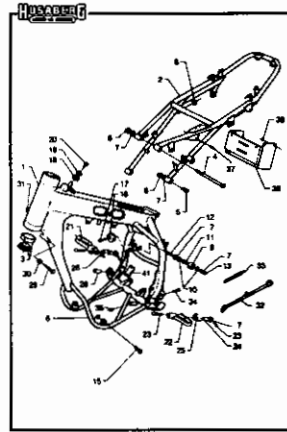
PARTS MANUAL
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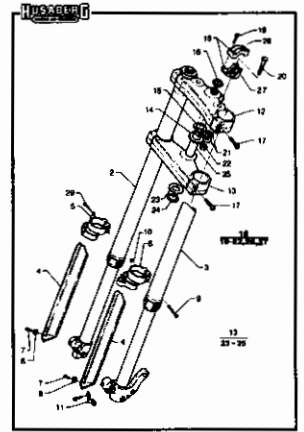
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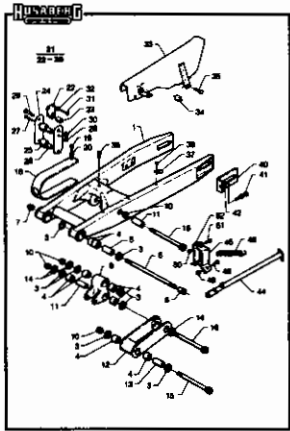
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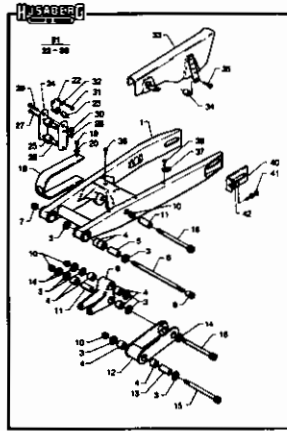
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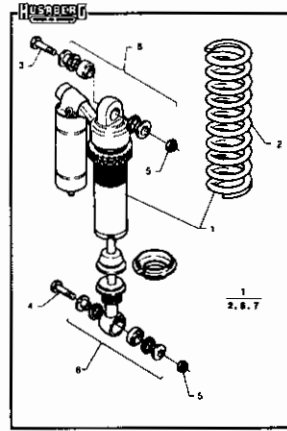
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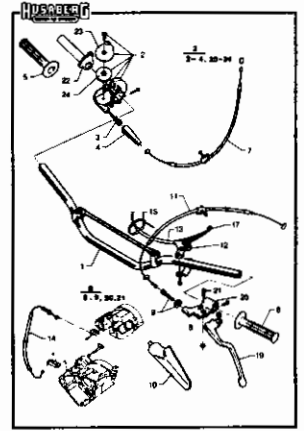
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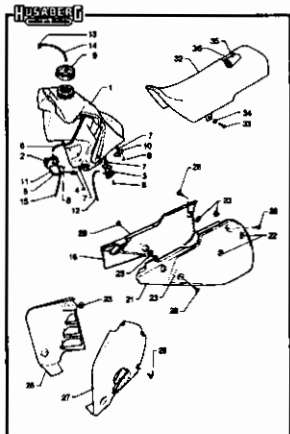
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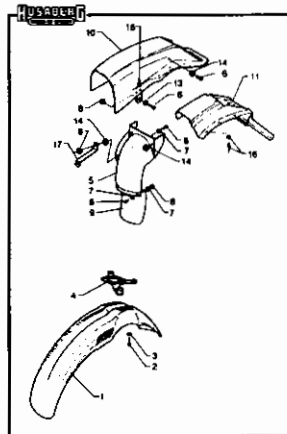
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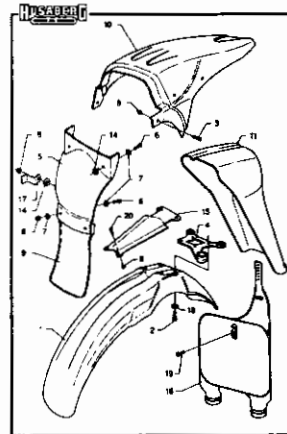
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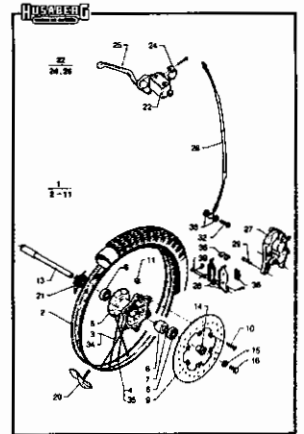
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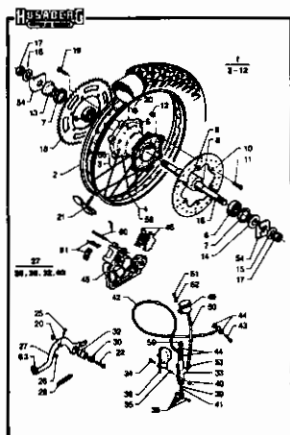
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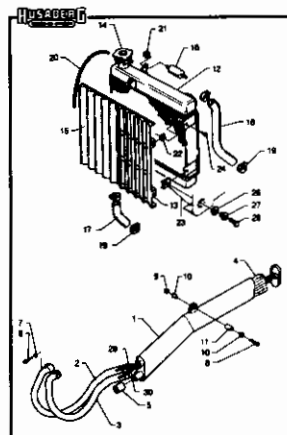
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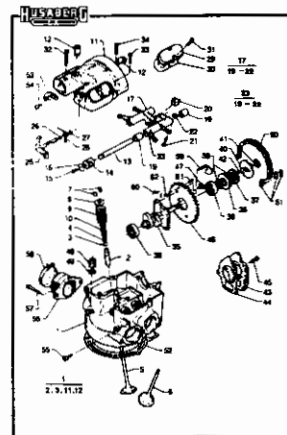
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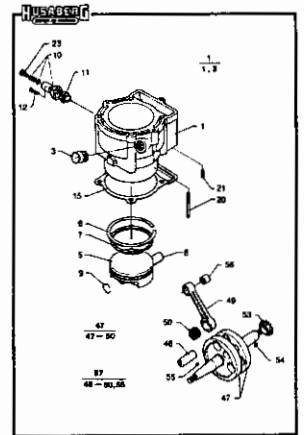
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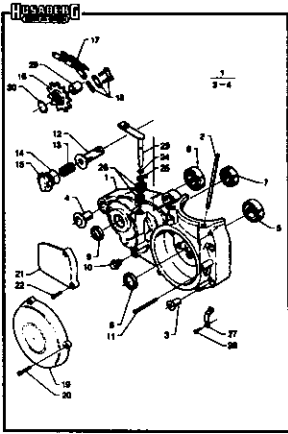
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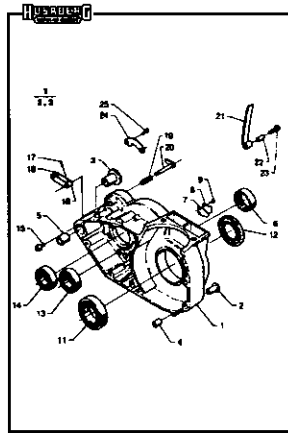
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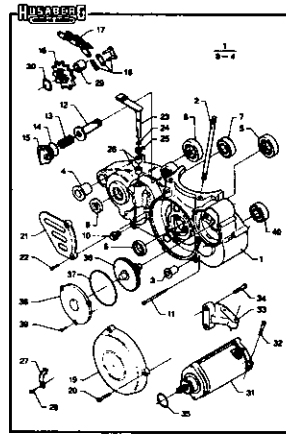
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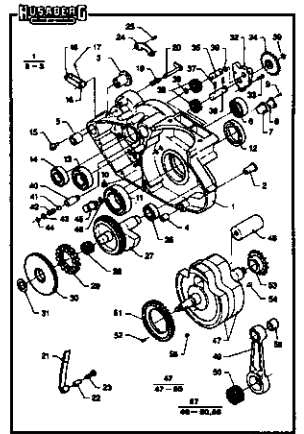
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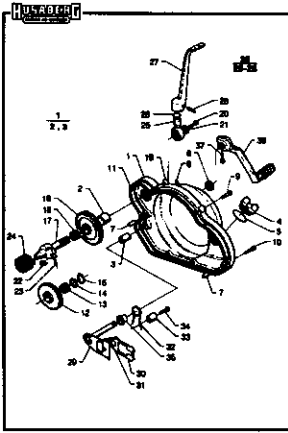
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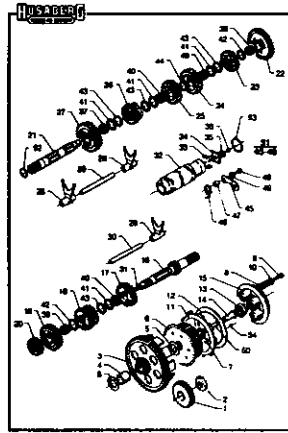
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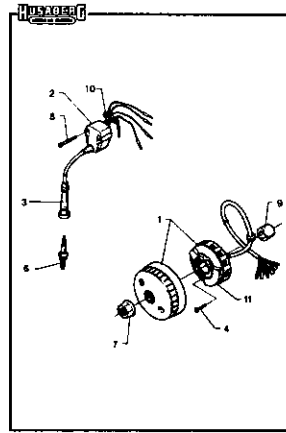
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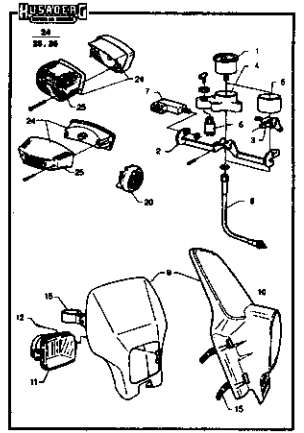
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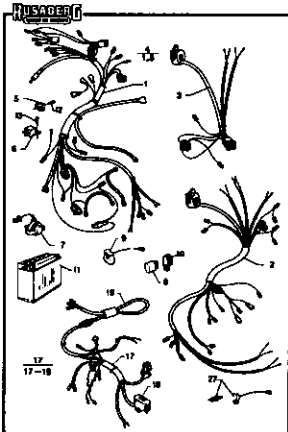
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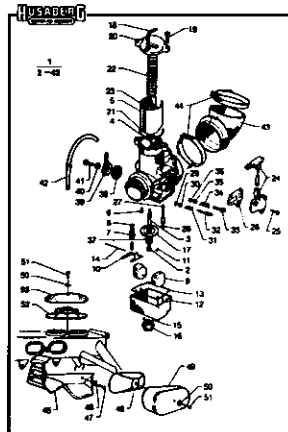
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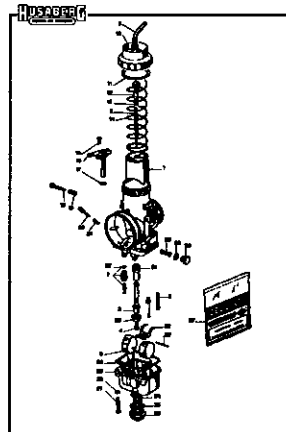
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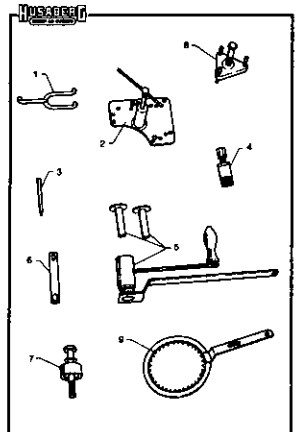
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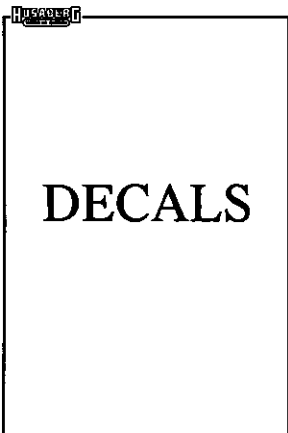
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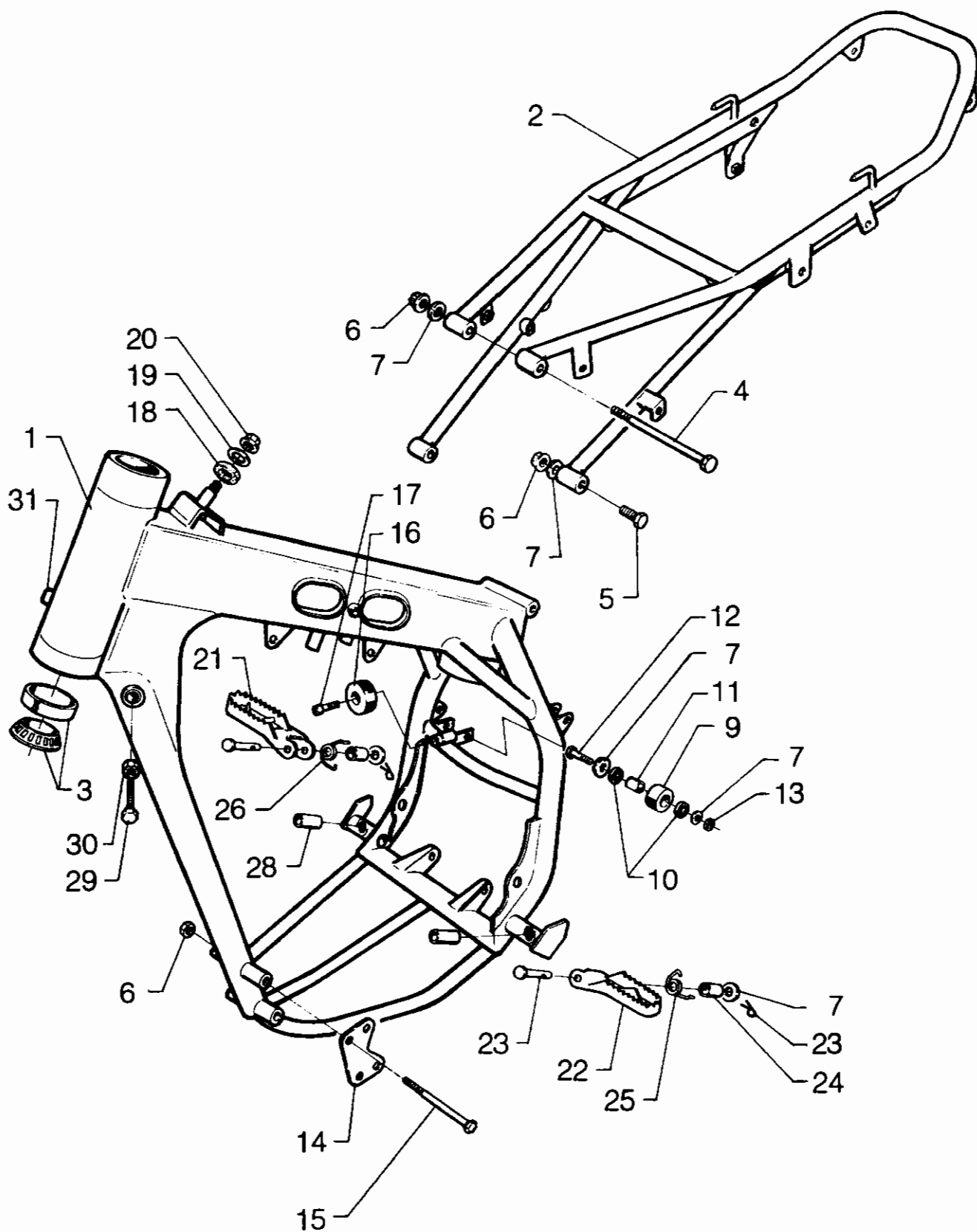
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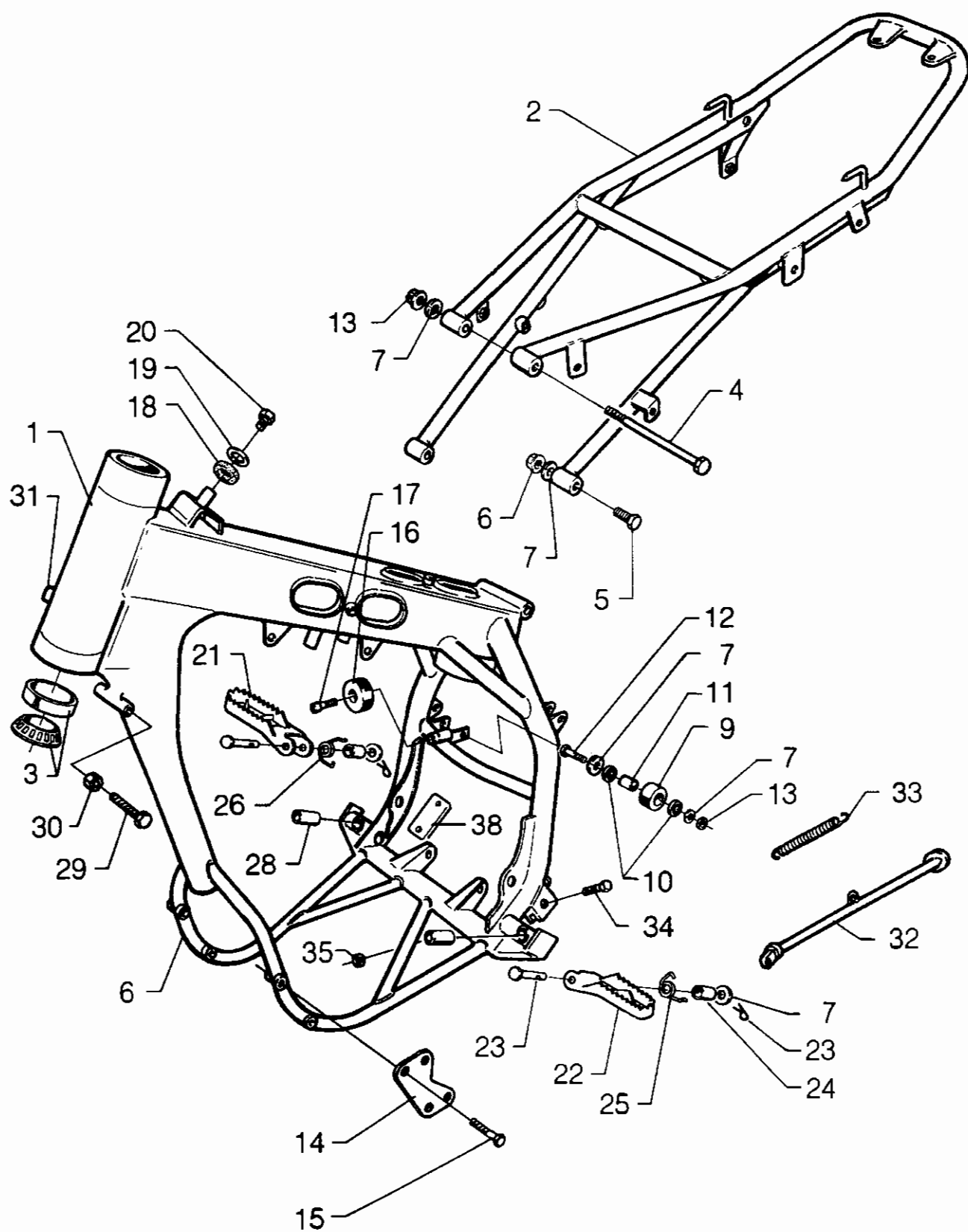


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FOURSTROKE
FORCE



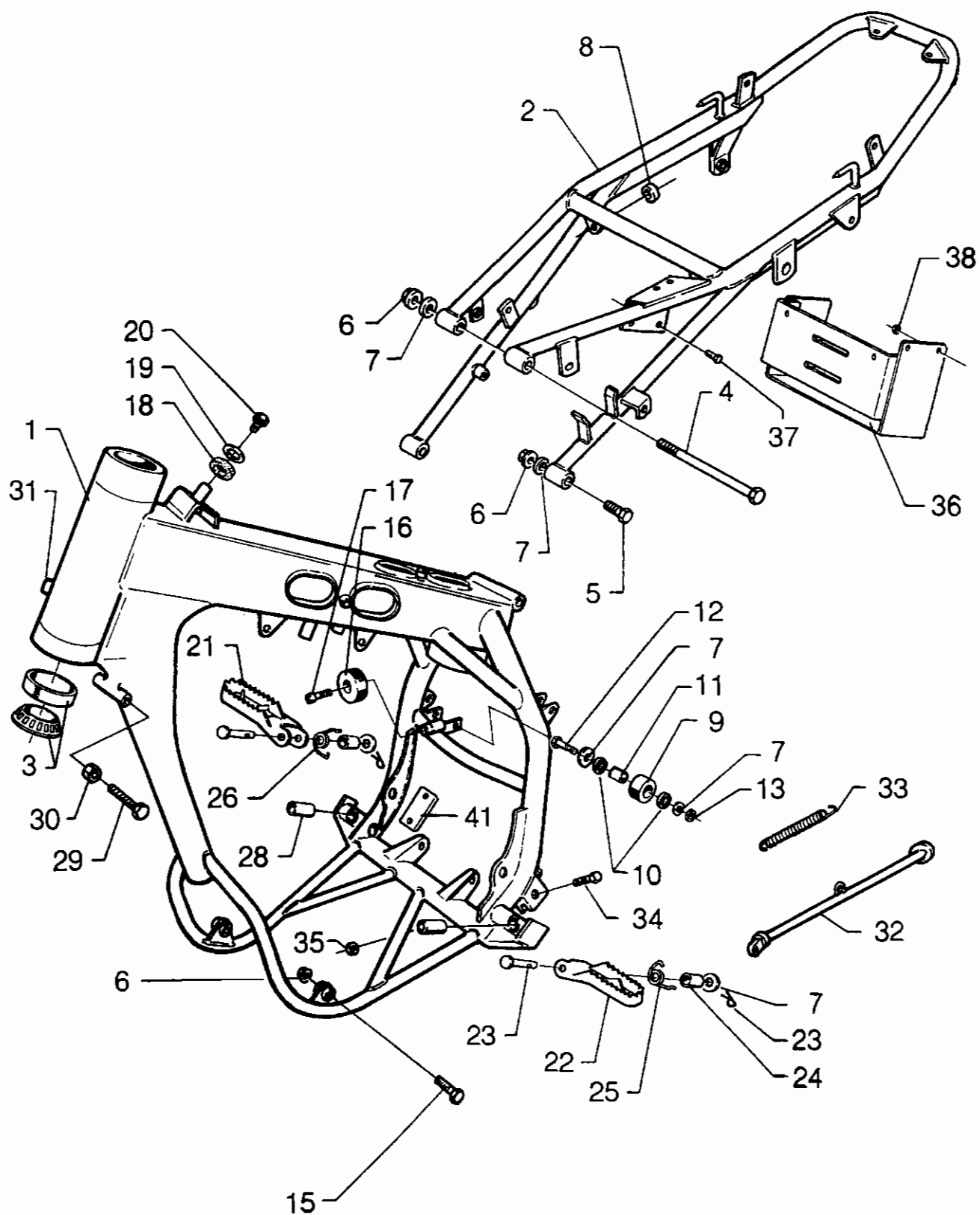
FRAME 89-93

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
2	110 039-03	1				Subframe compl. lightblue FE 93	
3	130 019-01	2	2			Taper roller bearing 89-	
4	308 530-41	1	1			Screw MC6S 8x130 89-	
5	308 635-22	2	2			Screw M6S 8x35 89-	
6	318 801-22	4	4			Locknut M8 89-	
7	328 017-01	5	5			Washer 8.4x16x1.5 89-	
9	120 056-01	1	1			Chainroller 89-	
10	360 011-01	2	2			Ballbearing chainroller 89-	
11	120 057-01	1	1			Spacer chainroller 89-	
12	308 645-22	1	1			Screw M6S 8x45 89-	
13	318 801-22	4	4			Locknut M8 89-	
14	190 003-01	2	2			Engine support plate 89-93	
15	308 611-22	4	4			Screw M6S 8x110 FC/FE 89-	
16	160 015-01	1	1			Rear attachment fuel tank 89-	
17	308 520-22	1	1			Screw MC6S 8x20 89-	
18	160 043-01	1	1			Rubberwasher 26x13x2 89-	
19	326 022-01	1	1			Washer 6x22x1.5 89-	
20	306 612-22	1	1			Screw M6S 6x12 89-	
21	170 001-01	1	1			Footrest right 89-	
22	170 004-01	1	1			Footrest left 89-	
23	308 655-22	2	2			Screw M6S 8x55 89-	
24	170 009-01	2	2			Spacer footrest 89-	
25	170 006-01	1	1			Spring footrest right 89-	
26	170 007-01	1	1			Spring footrest left 89-	
28	170 008-01	2	2			Pin footrest 89-	
29	308 625-22	2	2			Screw M6S 8x25 89-	
30	318 800-22	2	2			Nut M6M M8 89-	
31	110 005-01	1				Steering head lock 89-	



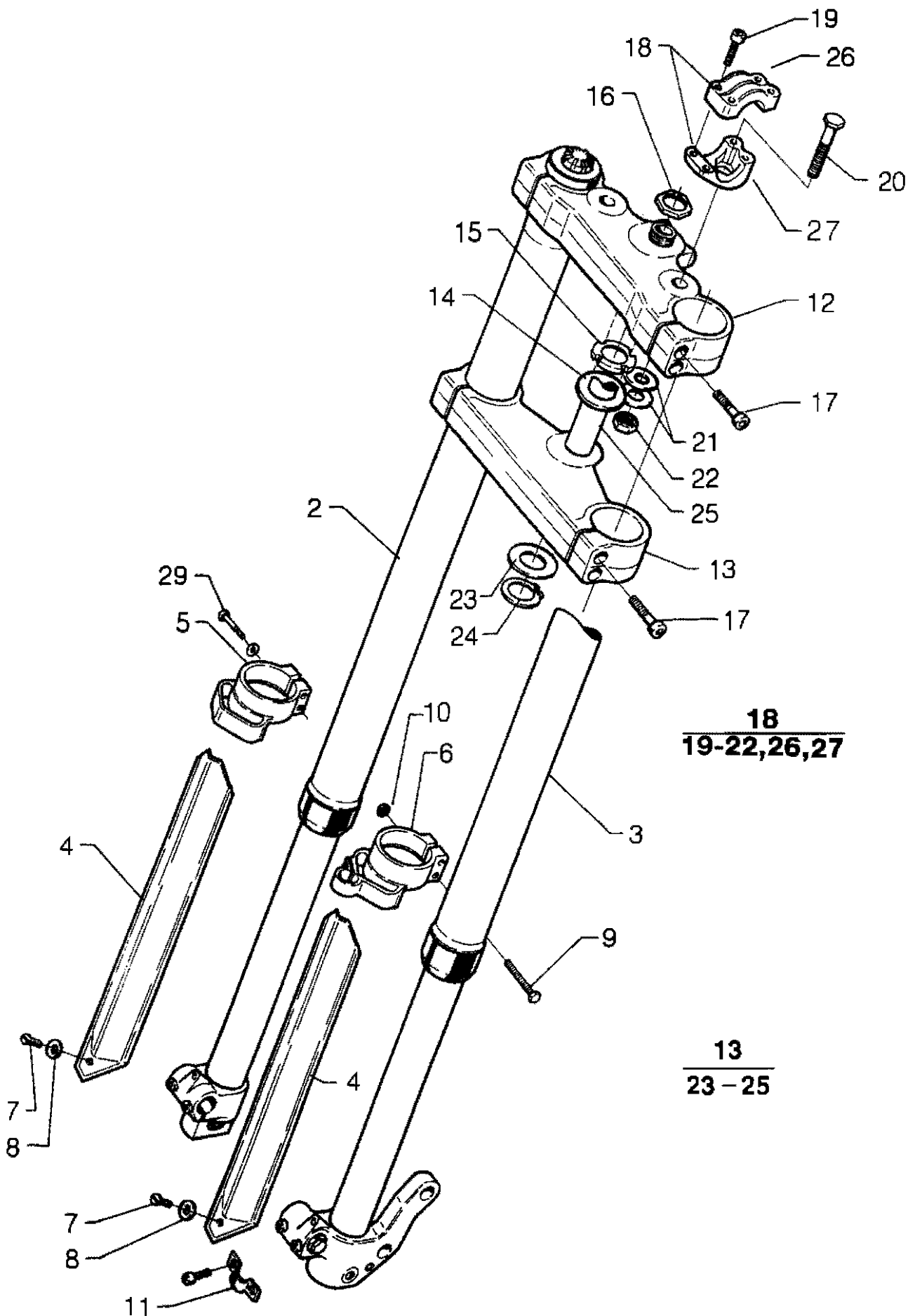
FRAME 94-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	110 110-01	1				Frame yellow FE 94-95	
1	110 133-01		1			Frame yellow FC 95-96	
1	110 133-02	1				Frame yellow FE 96	
1	110 138-01			1	1	Frame yellow FEE 95-96	
2	110 111-01	1				Subframe yellow FE 94-96	
2	110 111-02		1			Subframe yellow FC 94-96	
2	110 149-01			1	1	Subframe yellow FEE 95-96	
3	130 019-01	2	2	2	2	Taper roller bearing 89-	
4	308 530-41	1	1	1	1	Screw MC6S 8x130 89-	
5	308 635-22	2	2	2	2	Screw M6S 8x35 89-	
6	318 801-22	4	4	4	4	Locknut M8 89-	
7	328 017-01	5	5	5	5	Washer 8.4x16x1.5 89-	
9	120 056-01	1	1	1	1	Chainroller 89-	
10	360 011-01	2	2	2	2	Ballbearing chainroller 89-	
11	120 057-01	1	1	1	1	Spacer chainroller 89-	
12	308 645-22	1	1	1	1	Screw M6S 8x45 89-	
13	318 801-22	4	4	4	4	Locknut M8 89-	
14	190 051-01	2	2			Engine support plate FC/FE 94-	
15	308 611-22	2	2			Screw M6S 8x110 FC/FE 89-	
15	308 655-22	4	4			Screw M6S 8x55 FC/FE 94-	
16	160 015-01	1	1	1	1	Rear attachment fuel tank 89-	
17	308 520-22	1	1	1	1	Screw MC6S 8x20 89-	
18	160 043-01	1	1	1	1	Rubberwasher 26x13x2 89-	
19	326 022-01	1	1	1	1	Washer 6x22x1.5 89-	
20	306 612-22	1	1	1	1	Screw M6S 6x12 89-	
21	170 001-01	1	1	1	1	Footrest right 89-	
22	170 004-01	1	1	1	1	Footrest left 89-	
23	308 655-22	2	2	2	2	Screw M6S 8x55 89-	
24	170 009-01	2	2	2	2	Spacer footrest 89-	
25	170 006-01	1	1	1	1	Spring footrest right 89-	
26	170 007-01	1	1	1	1	Spring footrest left 89-	
28	170 008-01	2	2	2	2	Pin footrest 89-	
29	308 625-22	2	2	2	2	Screw M6S 8x25 89-	
30	318 800-22	2	2	2	2	Nut M6M M8 89-	
31	110 005-01	1		1	1	Steering head lock 89-	
32	110 144-01	1	1	1	1	Frame protection 95-	
33	120 044-01	1		1	1	Spring sidestand 89-	
34	308 630-22	1		1	1	Screw M6S 8x30 89-	
35	318 810-22	1		1	1	Locknut M8 low 89-	
38	110 144-01	1	1	1	1	Frame protection 95-	



FRAME ELECTRIC STARTER 95-96

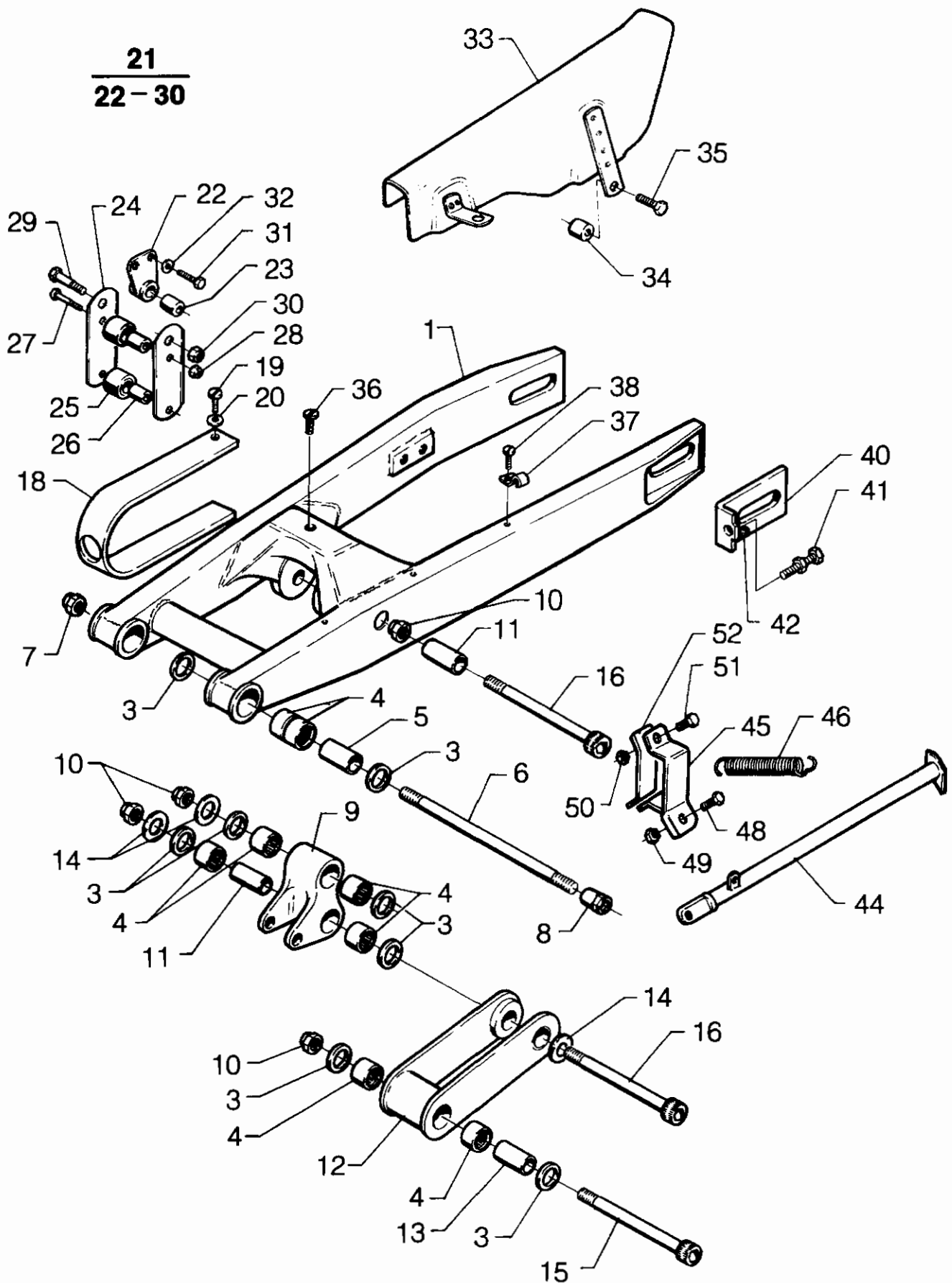
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	110 138-01			1	1	Frame yellow FEE 95-	
2	110 149-01			1	1	Subframe yellow FEE 95-	
3	130 019-01	2	2	2	2	Taper roller bearing 89-	
4	308 530-41	1	1	1	1	Screw MC6S 8x130 89-	
5	306 635-22	2	2	2	2	Screw M6S 8x35 89-	
6	318 801-22	4	4	4	4	Locknut M8 89-	
7	328 017-01	3	3	3	3	Washer 8.4x16x1.5 89-	
8	160 124-01	2	2	2	2	Spacer splash shield 89-	
9	120 056-01	1	1	1	1	Chainroller 89-	
10	360 011-01	2	2	2	2	Ballbearing chainroller 89-	
11	120 057-01	1	1	1	1	Spacer chainroller 89-	
12	308 645-22	1	1	1	1	Screw M6S 8x45 89-	
13	318 801-22	4	4	4	4	Locknut M8 89-	
15	190 067-01		1	1	1	Screw M6S 8x180 95-	
16	160 015-01	1	4	1	1	Rear attachment fuel tank 89-	
17	308 520-22	1	1	1	1	Screw MC6S 8x20 89-	
18	160 043-01	1	1	1	1	Rubberwasher 26x13x2 89-	
19	326 022-01	1	1	1	1	Washer 6x22x1.5 89-	
20	306 801-22	1	1	1	1	Screw M6S 6x12 89-	
21	170 001-01	1	1	1	1	Footrest right 89-	
22	170 004-01	1	1	1	1	Footrest left 89-	
23	308 655-22	2	2	2	2	Screw M6S 8x55 89-	
24	170 009-01	2	2	2	2	Spacer footrest 89-	
25	170 006-01	1	1	1	1	Spring footrest right 89-	
26	170 007-01	1	1	1	1	Spring footrest left 89-	
28	170 008-01	2	2	2	2	Pin footrest 89-	
31	110 005-01	1		1	1	Steering head lock 89-	
32	120 091-01	1		1	1	Sidestand compl. yellow 95/2-	
33	120 044-01	1		1	1	Spring sidestand 89-	
34	308 630-22	1		1	1	Screw M6S 8x30 89-	
35	318 810-22	1		1	1	Locknut M8 Low 89-	
36	110 163-01			1	1	Battery box 97-	
37	306 612-22			2	2	Screw M6S 6x12 89-	
38	316 801-22			3	3	Locknut M6 Low 89-	
39	120 097-01	1		1	1	Holder spring sidestand 95/2-	
40	328 017-01	1		1	1	Washer 8,4x16x1,5 89-	
41	110 144-01	1	1	1	1	Frame protection 95-	



FRONT FORK 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
2	130 064-01	1			1	Forkleg WP right FE/FEE 94-96	
2	130 066-01		1	1		Forkleg WP right FC 94-96	
3	130 065-01	1			1	Forkleg WP left FE/FEE 94-96	
3	130 067-01		1	1		Forkleg WP left FC 94-96	
4	130 020-01	2	2	2	2	Frontfork protector yellow 89-96	
5	130 021-01	1	1	1	1	Guide fork protector right yellow 89-96	
6	130 022-01	1	1	1	1	Guide fork protector left yellow 89-96	
7	305 310-22	2	2	2	2	Screw MCS 5x10 89-96	
8	326 013-01	2	2	2	2	Washer 6.7x14x1.5 89-96	
9	305 640-22	2	2	2	2	Screw M6S 5x40 89-96	
10	315 601-22	2	2	2	2	Locknut M5 89-96	
11	130 023-01	1	1	1	1	Clamp frontbrake hose 89-96	
12	130 069-01	1	1	1	1	Tripleclamp upper FE/FEE 94-96	
13	130 071-01	1			1	Tripleclamp lower compl. FE/FEE 94-96	Incl. Pos. No. 23, 24, 25.
13	130 071-02		1	1		Tripleclamp lower compl. FC 94-96	Incl. Pos. No. 23, 24, 25.
14	130 016-01	1	1	1	1	Spacerring 2 mm 89-96	
15	130 017-01	1	1	1	1	Nut steeringhead bearing 89-	
16	130 018-01	1	1	1	1	Nut steeringhead top 89-	
17	308 530-22	8	8	8	8	Screw MC6S 8x30 89-	
18	130 013-01	2	2	2	2	Handlebar clamp compl. 89-	
19	306 530-22	8	8	8	8	Screw MC6S 6x30 89-	
20	300 655-22	2	2	2	2	Screw M6S 10x50 89-	
21	320 022-01	4	4	4	4	Washer 10.5x28x6 89-	
22	310 801-22	2	2	2	2	Locknut M10 low 89-	
23	130 014-01	1	1	1	1	Washer 89-	
24	330 024-01	1	1	1	1	Circlip SGA 24 89-	
25	130 006-01	1		1	1	Fork stem FE/FEE 89-96	
25	130 006-02		1	1		Fork stem FC 92-96	
26	130 043-01	2	2	2	2	Clamp handlebar upper 89-	
27	130 042-01	2	2	2	2	Clamp handlebar lower 89-	
29	305 645-22	1			1	Screw M6S 5x45 FE 89-96 / FEE 95-96	

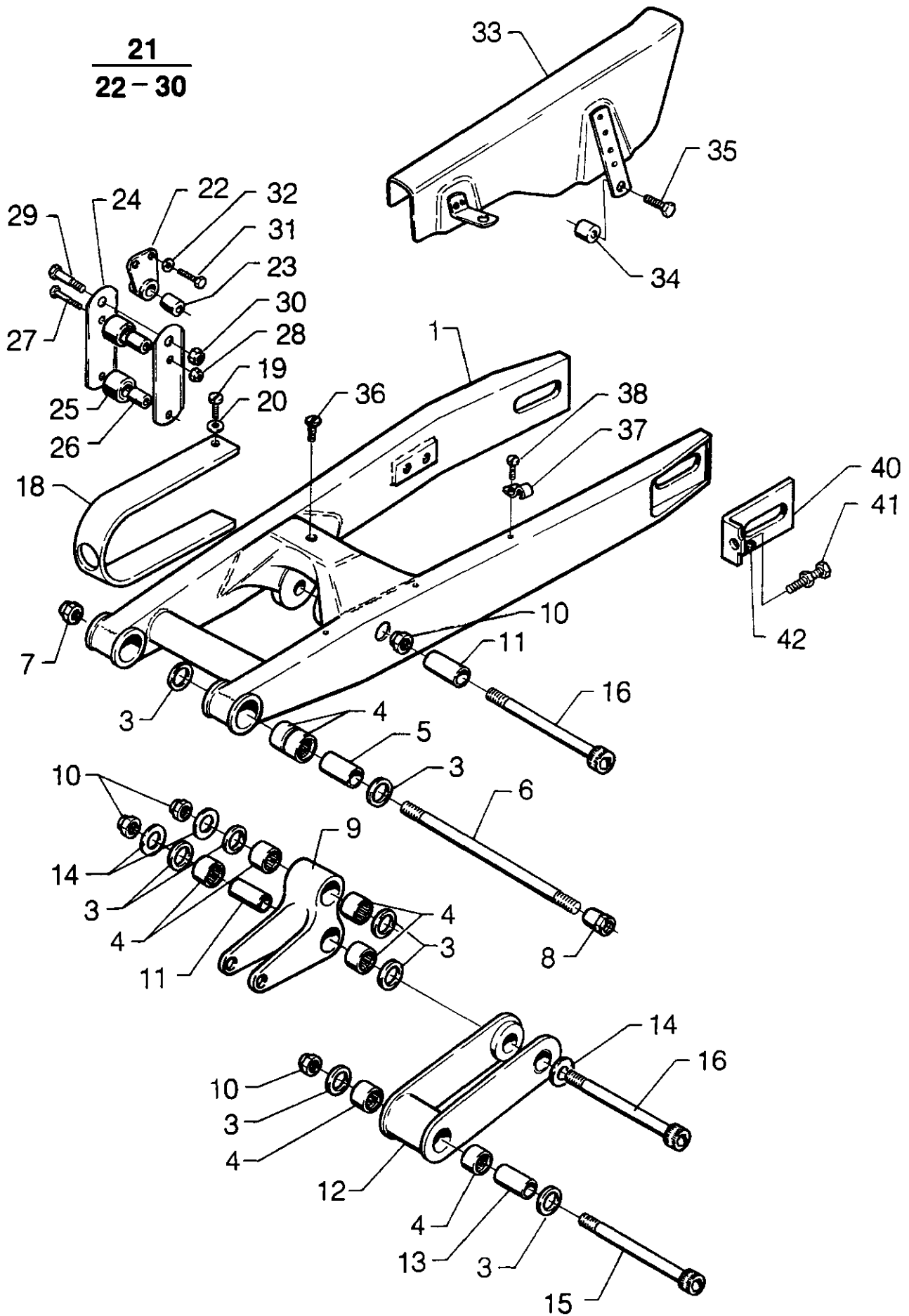
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SWINGARM 89-93

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	120 001-01	1	1			Swingarm compl. FC 92-93 / FE 89-93	
3	120 022-01	10	10			Sealing swingarm/linkage 89-	
4	120 021-01	10	10			Needlebearing swingarm/linkage 89-	
5	120 013-01	2	2			Spacer swingarm bearing 89-	
6	120 016-01	1	1			Swingarm shaft 89-	
7	120 045-01	1	1			Locknut M16x1.5 89-	
8	120 055-01	1	1			Nut swingshaft 89-	
9	120 014-01	1	1			Vertical link FC 92-94 / FE 89-95	
10	312 801-22	3	3			Locknut M12 89-	
11	120 018-01	2	2			Bearingspacer vertical link FC 92- / FE 89-	
12	120 023-01	1	1			Horizontal link FE 89-95	
13	120 017-01	1	1			Bearingspacer horizontal link 89-	
14	322 022-01	3	3			Washer 12x22x2 89-	
15	302 510-41	1	1			Screw MC6S 12x110 89-	
16	120 076-01	2	2			Screw MC6S 12x103 FC 91-94	
18	120 052-01	1	1			Swingarm protection 89-	
19	306 612-22	2	2			Screw M6S 6x12 89-	
20	326 012-01	2	2			Washer 6.4x12x1.5 89-	
21	120 024-01	1	1			Chainguide compl. 89-	
22	120 025-01	1	1			Attachmentplate chainguide 89-	
23	120 028-01	1	1			Bushing 89-	
24	120 029-01	2	2			Chainguide plate 89-	
25	120 030-01	2	2			Roller chainguide 89-	
26	120 031-01	2	2			Spacersleeve chainguide 89-	
27	306 635-22	2	2			Screw M6S 6x35 89-	
28	316 801-22	2	2			Locknut M6 89-	
29	308 635-22	1	1			Screw M6S 8x35 89-	
30	318 801-22	1	1			Locknut M8 Low 89-	
31	308 620-22	1	2			Screw M6S 8x20 89-	
32	328 017-01	1	2			Washer 8.4x16x1.5 89-	
33	120 065-01	1				Chainguard compl. 89-	
34	120 059-01	1				Spacer chainguard 89-	
35	308 635-22	1				Screw M6S 8x35 89-	
36	305 616-22	1				Screw MC6S 6x16 89-	
37	120 062-01	2	2			Brakehose clamp swingarm 89-	
38	305 010-12	2	2			Screw MRX 5x10 89-	
40	120 012-01	2	2			Drivechain adjustment sledge 89-	
41	120 011-01	2	2			Adjustment screw drivechain tensioner 89-	
42	305 512-22	2	2			Screw MC6S 5x12 89-	
44	120 038-01	1				Sidestand compl. 89-94	
45	120 043-01	1				Bracket sidestand 89-94	
46	120 044-01	1				Spring sidestand 89-	
48	308 640-22	1				Screw M6S 8x40 89-	
49	318 801-22	1				Locknut M8 Low 89-	
50	316 811-22	2				Locknut M6 Low 89-	
51	306 520-22	2				Screw MC6S 6x20 89-	
52	120 067-01	1				Inner brackethalf sidestand 89-94	

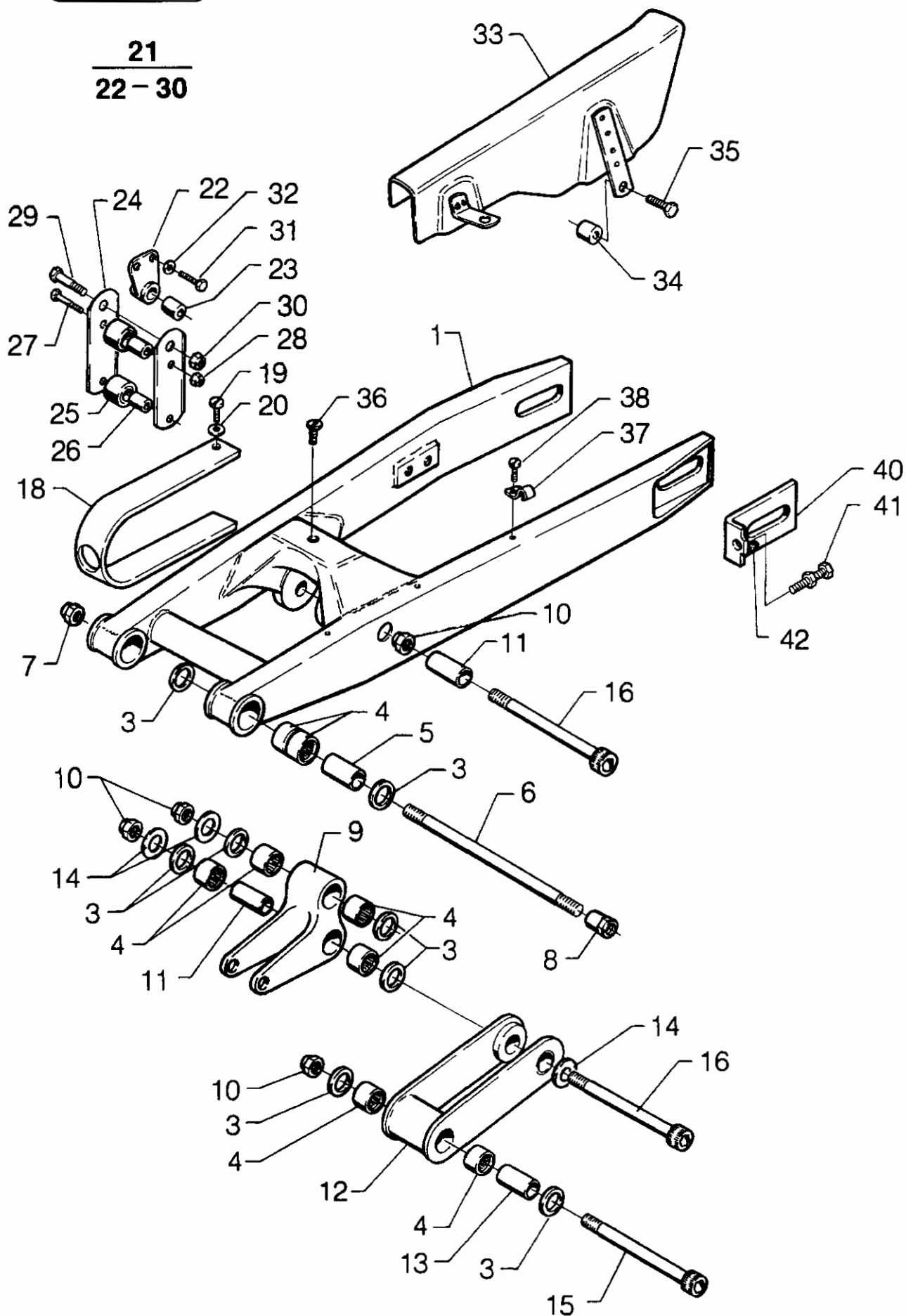
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SWINGARM 94-96

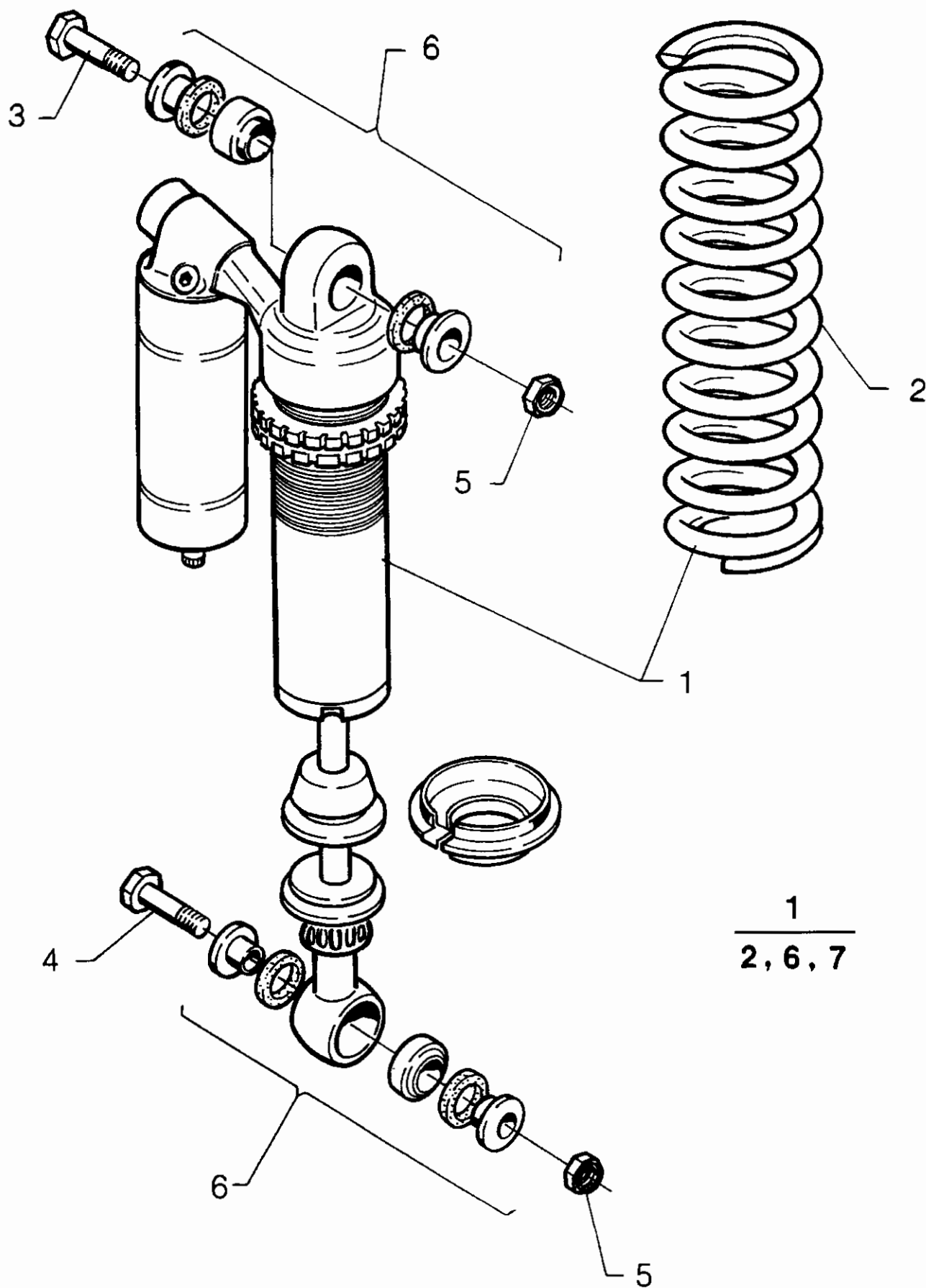
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	120 001-03	1			1	Swingarm compl. FC 94 / FE 94-95 / FEE 95	
1	120 085-01	1	1	1	1	Swingarm compl. FC 95- / FE/FEE 96-	
3	120 022-01	10	10	10	10	Sealing swingarm/linkage 89-	
4	120 021-01	10	10	10	10	Needlebearing swingarm/linkage 89-	
5	120 013-01	2	2	2	2	Spacer swingarm bearing 89-	
6	120 016-01	1	1	1	1	Swingarm shaft 89-	
7	120 045-01	1	1	1	1	Locknut M16x1.5 89-	
8	120 055-01	1	1	1	1	Nut swingshaft 89-	
9	120 014-01	1	1		1	Vertical link FC 92-94 / FE 89-95 / FEE 95	
9	120 083-01	1	1	1	1	Vertical link FC 95- / FE/FEE 96-	
10	312 801-22	3	3	3	3	Locknut M12 89-	FC 95- / FE/FEE 96- only 2 pcs
10	314 001-22	1	1	1	1	Locknut M14 FC 95- / FE/FEE 96-	
	324 026-01	1	1	1	1	Washer M14 FC 95- / FE/FEE 96-	
11	120 018-01	2	2			Bearingspacer vertical link FE 89- / FC 92- / FEE 95-	FC 95- / FE/FEE 96- only 1 pcs
11	120 087-01	1	1	1	1	Spacer vertical link FC 95- / FE/FEE 96-	
12	120 023-01	1	1			Horizontal link FE 89-95 / FEE 95	
12	120 082-01	1	1	1	1	Horizontal link FC 95- / FE/FEE 96-	
13	120 017-01	1	1	1	1	Bearingspacer horizontal link 89-	
14	322 022-01	3	3	3	3	Washer 12x22x2 89-	
15	302 510-41	1	1	1	1	Screw MC6S 12x110 89-	
16	120 076-01	2	2			Screw MC6S 12x103 FC 91-94 / FE 89-95 / FEE 95	
16	120 076-01	1	1	1	1	Screw MC6S 12x103 FC 95- / FE 96- / FEE 96-	In comb. w. Art. No. 120 089-01
16	120 089-01	1	1	1	1	Screw MC6S 14x120 FC 95- / FE/FEE 96-	In comb. w. Art. No. 120 076-01
18	120 052-01	1	1	1	1	Swingarm protection 89-	
19	306 612-22	2	2	2	2	Screw M6S 6x12 89-	
20	326 012-01	2	2	2	2	Washer 6.4x12x1.5 89-	
21	120 024-01	1	1	1	1	Chainguide compl. 89-	
22	120 025-01	1	1	1	1	Attachmentplate chainguide 89-	
23	120 028-01	1	1	1	1	Bushing 89-	
24	120 029-01	2	2	2	2	Chainguide plate 89-	
25	120 030-01	2	2	2	2	Roller chainguide 89-	
26	120 031-01	2	2	2	2	Spacersleeve chainguide 89-	
27	306 635-22	2	2	2	2	Screw M6S 6x35 89-	
28	316 801-22	2	2	2	2	Locknut M6 89-	
29	308 635-22	1	1	1	1	Screw M6S 8x35 89-	
30	318 801-22	1	1	1	1	Locknut M8 Low 89-	
31	308 620-22	1	2	1	1	Screw M6S 8x20 89-	
32	328 017-01	1	2	1	1	Washer 8.4x16x1.5 89-	
33	120 065-01	1			1	Chainguard compl. 89-	
34	120 059-01	1			1	Spacer chainguard 89-	
35	308 635-22	1			1	Screw M6S 8x35 89-	
36	305 616-22	1			1	Screw MC6S 6x16 89-	
37	120 062-01	2	2	2	2	Brakehose clamp swingarm 89-	
38	305 010-12	2	2	2	2	Screw MRX 5x10 89-	
40	120 012-01	2	2	2	2	Drivechain adjustment sledge 89-	

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SWINGARM 94-96

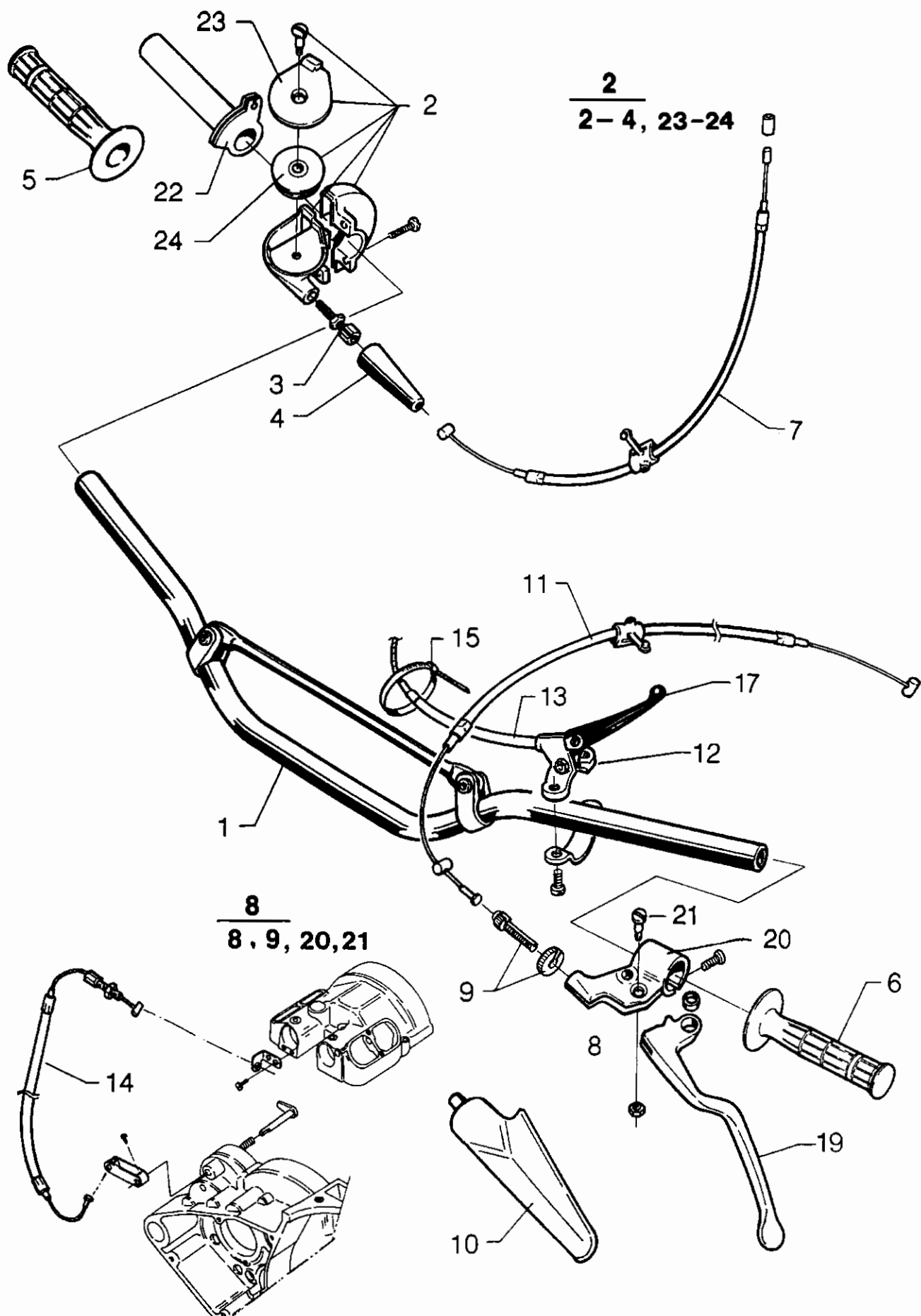
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
41	120 011-01	2	2	2	2	Adjustment screw drivechain tensioner 89-	
42	305 512-22	2	2	2	2	Screw MC6S 5x12 89-	
44	120 038-01	1				Sidestand compl. 89-94	
44	120 091-01	1		1	1	Sidestand compl. 95/2-	
	120 097-01	1		1	1	Spring holder sidestand 95/2-	
45	120 043-01	1				Bracket sidestand 89-94	
46	120 044-01	1		1	1	Spring sidestand 89-	
48	308 640-22	1		1	1	Screw M6S 8x40 89-	
49	318 801-22	1		1	1	Locknut M8 Low 89-	
50	316 811-22	2		2	2	Locknut M6 Low 89-	
51	306 520-22	2		2	2	Screw MC6S 6x20 89-	
52	120 067-01	1				Inner bracket half sidestand 89-94	



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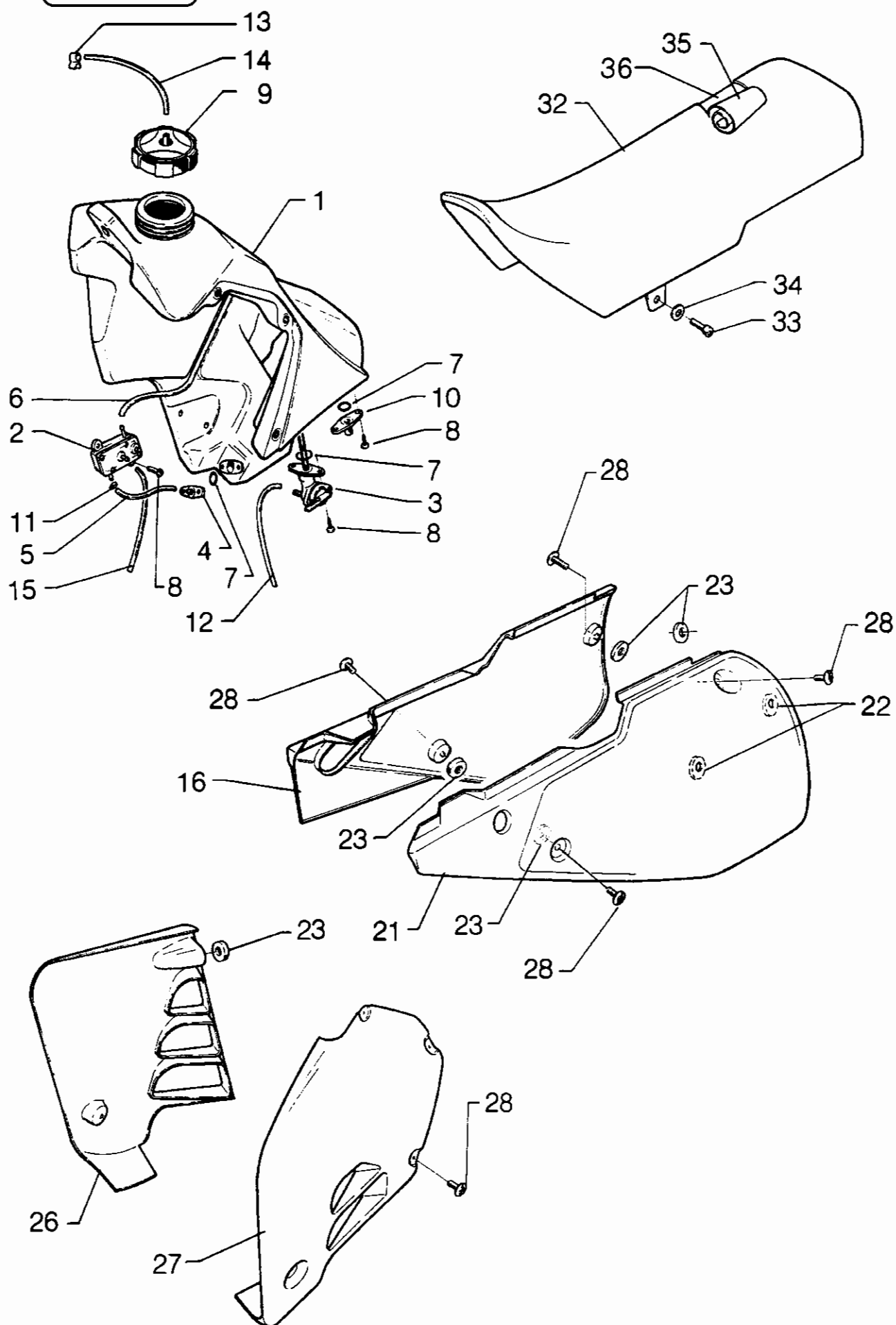
SHOCKABSORBER 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	120 099-01		1	1		Shockabsorber FC 96-	
1	120 100-01	1			1	Shockabsorber FE/FEE 96-	
2	120 036-01	1	1	1	1	Shockabsorber spring 5.7 89-	
2	120 036-02	1	1	1	1	Shockabsorber spring 5.9 89-	
2	120 036-03	1	1	1	1	Shockabsorber spring 6.1 89-	
2	120 036-04	1	1	1	1	Shockabsorber spring 6.3 89-	
2	120 036-05	1	1	1	1	Shockabsorber spring 6.5 89-	
2	120 036-06	1	1	1	1	Shockabsorber spring 5.5 89-	
2	120 036-07	1	1	1	1	Shockabsorber spring 5.3 89-	
3	300 645-22	1	1	1	1	Screw M6S 10x45 89-	
4	300 650-22	1	1	1	1	Screw 10x50 89-	
5	310 801-22	2	2	2	2	Locknut M10 low 89-	
6	120 071-01	2	2	2	2	Balljointkit shockabsorber. upper or lower 89-	1 pcs for each end



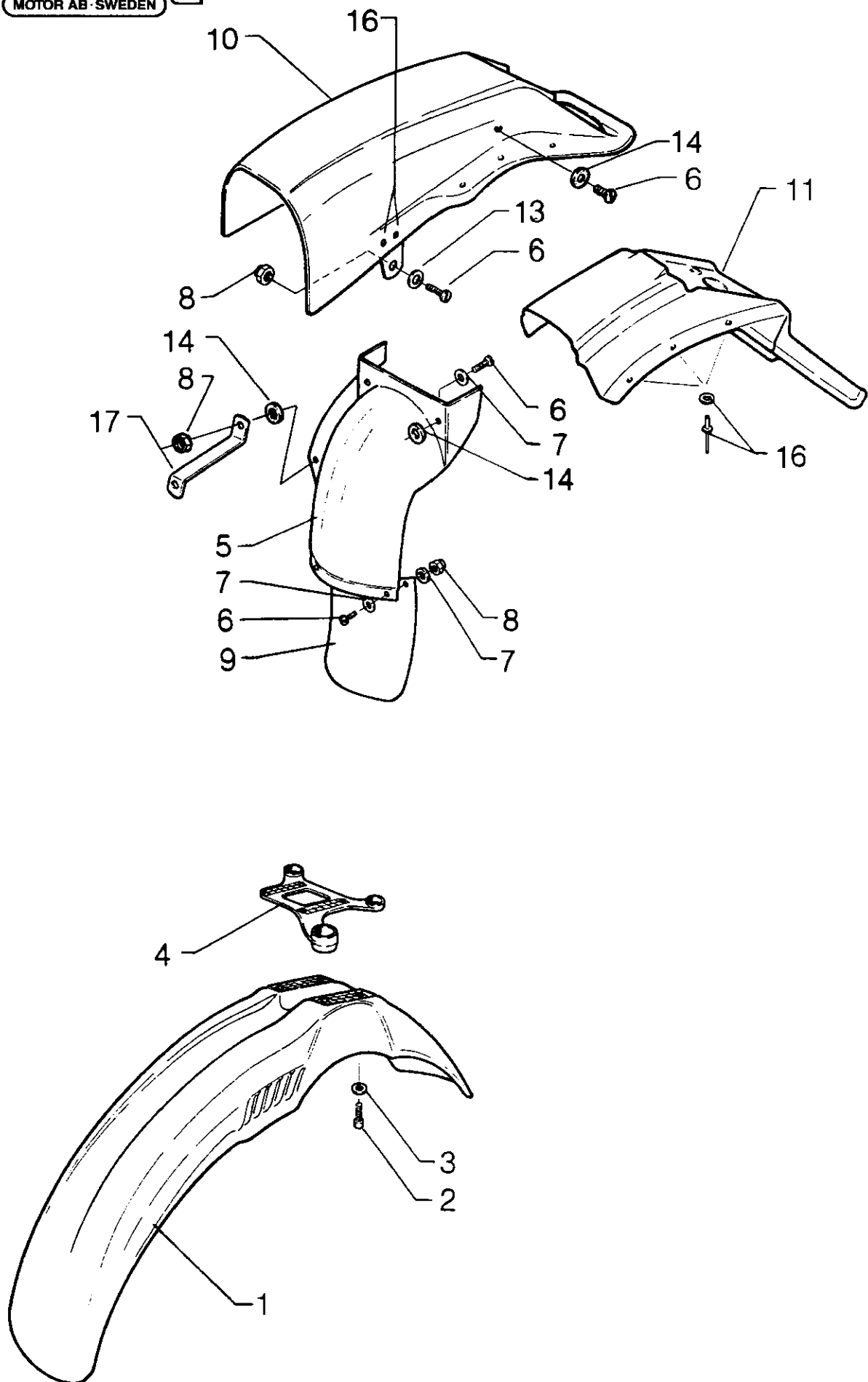
HANDLEBAR 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	170 011-01	1	1	1	1	Handlebar blue anodized 89-	
2	170 012-01	1	1	1	1	Twistgrip FC/FE 89- / FEE 89-96	
3	170 013-01	1	1	1	1	Adjustment nut twistgrip 89-	
4	170 014-01	1	1	1	1	Protection throttlewire 89-	
5	170 015-01	1	1	1	1	Rubberhandle right 89-	
6	170 016-01	1	1	1	1	Rubberhandle left 89-	
7	170 017-01	1	1			Throttlewire roundslide 89-91	
7	170 017-02	1	1	1	1	Throttlewire flatslide 92-	
8	170 018-01	1	1	1	1	Clutchlever compl. 89-	
9	170 019-01	1	1	1	1	Adjustmentscrew clutchlever 89-	
10	170 020-01	1	1	1	1	Protection clutchwire 89-	
11	170 021-01	1	1	1	1	Declutching wire 89-	
12	170 022-01	1	1			Decompression lever compl. FC/FE 89-	
13	170 023-01	1	1			Decompressionwire manual FC/FE 89-	
14	230 043-01	1	1	1	1	Decompressionwire kickstart FC/FE 89- / FEE 95-96	
15	190 017-01					Cable tie	
16	190 020-01	1			1	Rear view mirror 89-	
17	170 027-01	1	1			Decompressionlever FC/FE 89-	
18	190 031-01	1	1	1	1	Handprotection kit 89-	
19	170 026-01	1	1	1	1	Clutchlever 89-	
	170 036-01	1	1	1	1	Attachment clutchlever 89-	
	170 037-01	1	1	1	1	Adjustment screw/nut clutchlever 89-	
	170 038-01	1	1	1	1	Twistgrip pulley 89-	
	170 039-01	1	1	1	1	Cover twistgrip 89-	
	170 040-01	1	1	1	1	Twistgrip reel 89-	



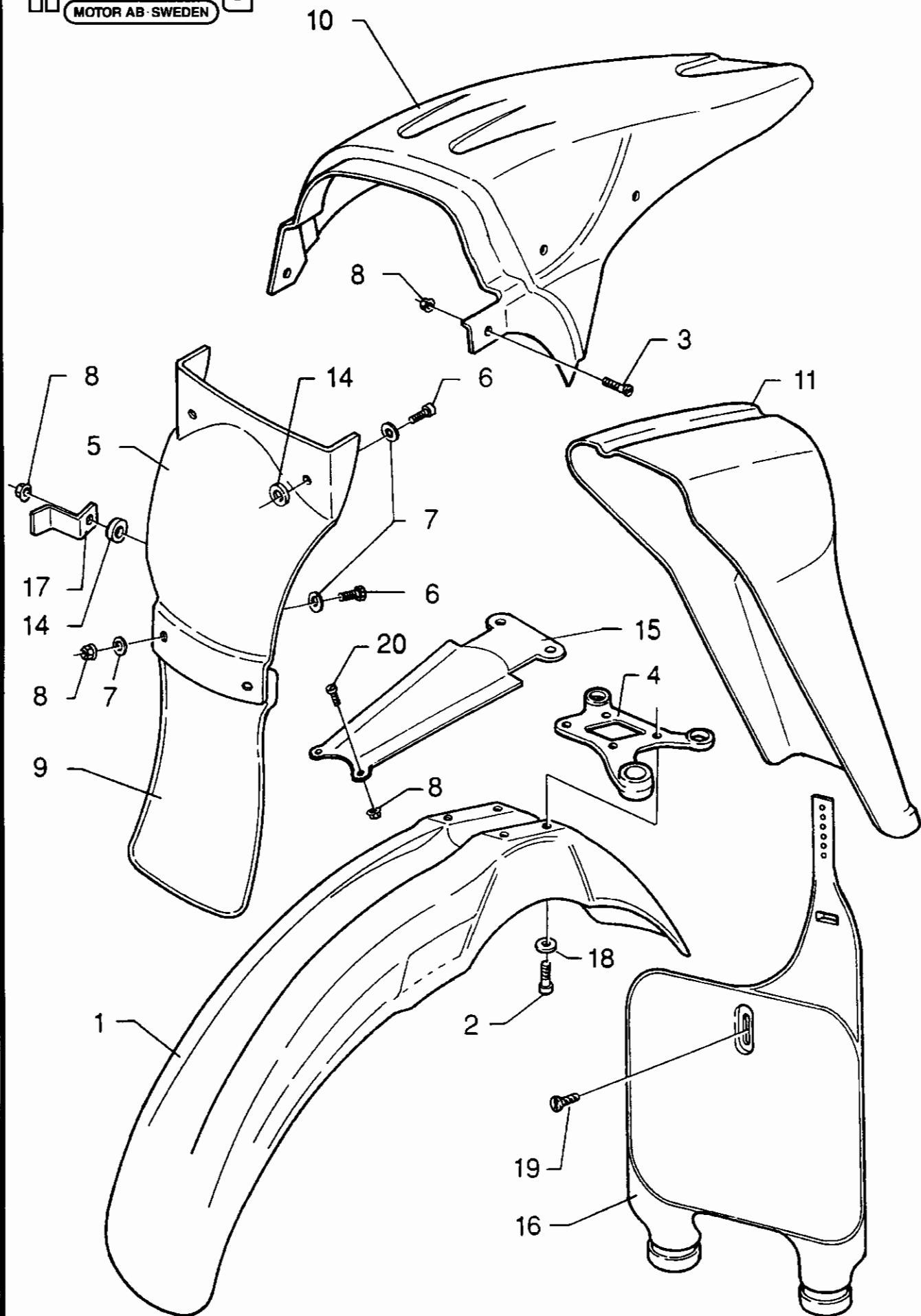
FUEL TANK & PANELS 89-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	160 001-01	1	1			Fuel tank blue 89-93	only 5 pcs/model 94-
1	160 001-02	1	1			Fuel tank yellow 89-93	
1	160 001-03	1	1	1	1	Fuel tank yellow FE/FEE 94- / FC 92-96	
2	160 003-01	1	1	1	1	Fuel pump FE/FEE 89- / FC 92-96	
3	160 004-01	1	1	1	1	Fuel tap 89-	
4	160 005-01	1	1	1	1	Attachment fuel line/fuel tank (lower) 89-	
5	160 006-01	1	1	1	1	Fuel line fuel tank/fuel pump (lower) 89-	
6	160 007-01	1	1	1	1	Fuel line fuel pump/fuel tank (upper) 89-	
7	340 010-01	3	3	3	3	O-ring 10.3x2.4 89-	
8	160 010-01	8	8	8	8	Screw RXS 4.8x19 89-	
9	160 011-01	1	1	1	1	Filler cap 89-	
	160 114-01	1	1	1	1	Gasket filler cap 89-	
10	160 036-01	1	1	1	1	Attachment fuel line/fuel tank (upper) 89-	
11	160 038-01	2	2	2	2	Clamp fuel line/att.fuel line 89-	
12	160 012-01	1	1	1	1	Fuel line fuel tap/carburator 89-	
13	160 013-01	1	1	1	1	Attachment fuel tank ventilationhose 89-	
14	160 014-01	1	1	1	1	Ventilationhose fuel tank 89-	
15	160 049-01	1	1	1	1	Hose cylinderhead/fuel pump 89-	
16	160 060-01	1	1	1	1	Sidepanel right yellow 89-	
21	160 061-01	1	1	1	1	Sidepanel left yellow 89-	
23	160 050-01	6	6	6	6	Rubberwasher 6.5x22x3 89-	
26	160 053-01	1	1	1	1	Spoiler right 89-	
27	160 054-01	1	1	1	1	Spoiler left 89-	
28	160 034-01	9	9	9	9	Screw LKCS 6x12 89-	
28	160 034-02	4	4	4	4	Screw LKCS 6x16 94-	
32	160 095-01	1	1			Seat black 93-94	
32	160 095-02	1	1	1	1	Seat black 95	
32	160 095-03	1	1	1	1	Seat black 96	
33	306 612-22	2	2	2	2	Screw MC6S 6x12 89-	
34	326 012-01	2	2	2	2	Washer 6.4x12x1.5 89-	
35	160 068-01		1			Seat cover FC 92	
35	160 096-02	1	1	1	1	Seat cover black 95	
35	160 096-03	1	1	1	1	Seat cover black 96	
36	160 064-01	1	1	1	1	Seat foam cushion 89-96	



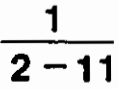
FENDERS 89-93

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	160 020-01	1	1			Front fender blue 89-96	
1	160 020-02	1	1			Front fender yellow 89-96	
2	306 525-22	4	4			Screw MC6S 6x25 89-	
4	130 044-02	1	1			Cable guide yellow 89-96	
5	160 039-01	1	1			Splash shield upper 89-95	
6	306 616-22	9	9			Screw M6S 6x16 89-	
7	326 012-01	5	5			Washer 6.4x12x1.5 89-	
8	316 801-22	7	7			Locknut M6 89-	
9	160 040-01	1	1			Splash shield lower 89-95	
10	160 024-01	1				Rear fender blue FE 89-93	
10	160 024-02	1				Rear fender yellow FE 89-93	
10	160 046-01	1				Rear fender Baja blue FE 89-93	
10	160 022-01		1			Rear fender yellow FC 92-93	
11	160 033-01	1				Holder licenseplate 89-93	
14	160 050-01	5	5			Rubberwasher 6.5x22x3 89-97	
17	110 093-01	1	1			Support innerfender 89-	



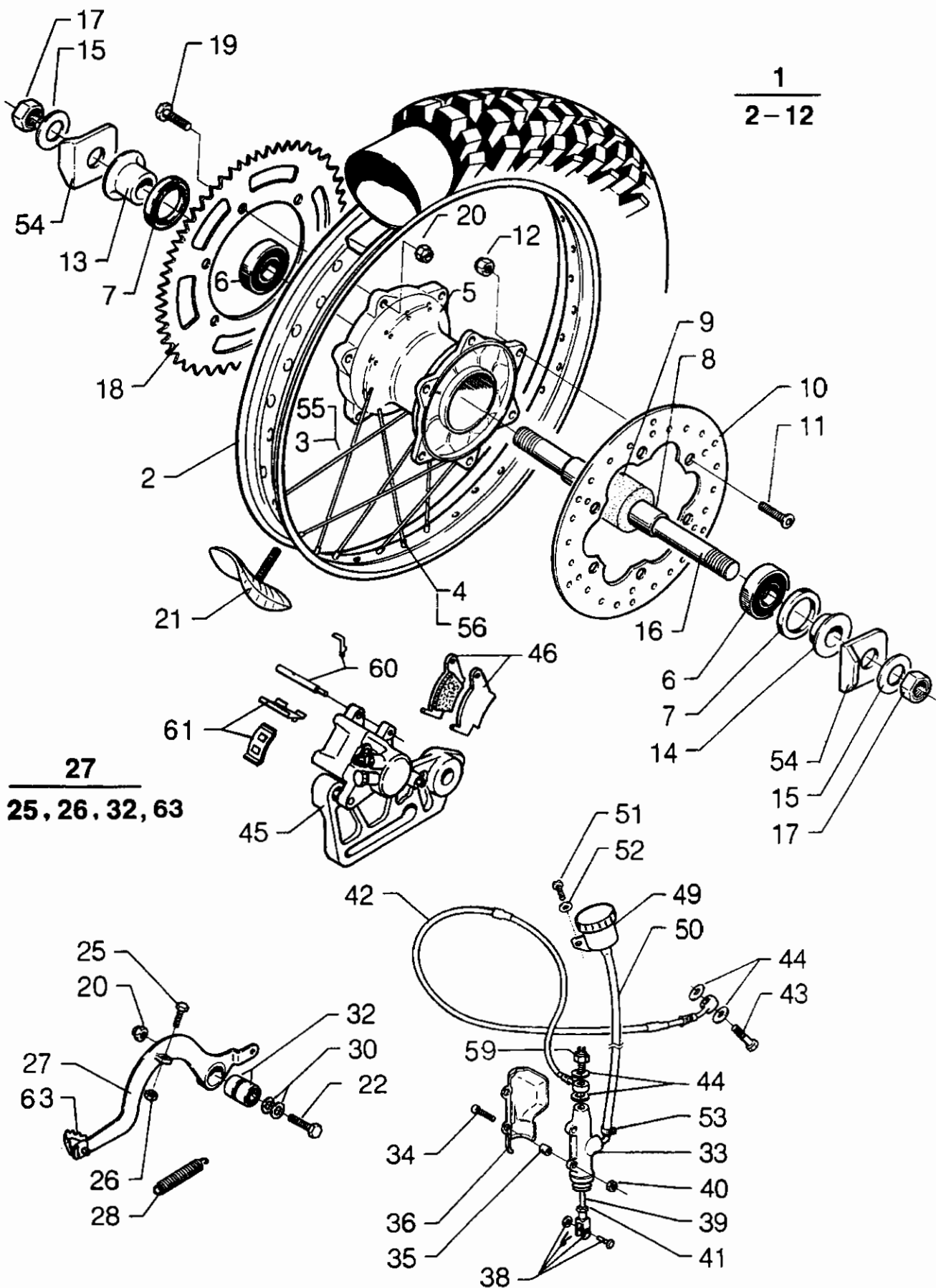
FENDERS 94-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	160 020-01	1	1	1	1	Front fender blue 89-96	
1	160 020-02	1	1	1	1	Front fender yellow 89-96	
2	306 525-22	4	4	4	4	Screw MC6S 6x25 89-	
4	130 044-02	1	1	1	1	Cable guide yellow 89-96	
5	160 039-01	1	1			Splash shield upper 89-95	
5	160 039-02	1	1	1	1	Splash shield upper 96-	
6	306 616-22	9	9	9	9	Screw M6S 6x16 89-	
7	326 012-01	5	5	5	5	Washer 6.4x12x1.5 89-	
8	316 801-22	7	7	7	7	Locknut M6 89-	
9	160 040-01	1	1			Splash shield lower 89-95	
9	160 125-01	1	1	1	1	Splash shield lower 96-	
10	160 119-01	1	1	1	1	Rear fender yellow FC/FE 94-96 FEE 95-96	
11	160 120-01	1			1	Holder licenseplate 94-96	
14	160 050-01	5	5	5	5	Rubberwasher 6.5x22x3 89-97	
15	180 063-01	1	1	1	1	Fender bracket blue 96	
16	190 004-01		1	1		Number plate yellow FC 92- / FX 96	
17	110 093-01	1	1	1	1	Support innerfender 89-	
18	326 022-01	4	4	4	4	Washer 6x22x1,5 89-	
19	160 024-01		1	1		Screw LKCS 6x12 89-	
20	305 316-12	2	2	2	2	Screw MSCS 5x16 89-	



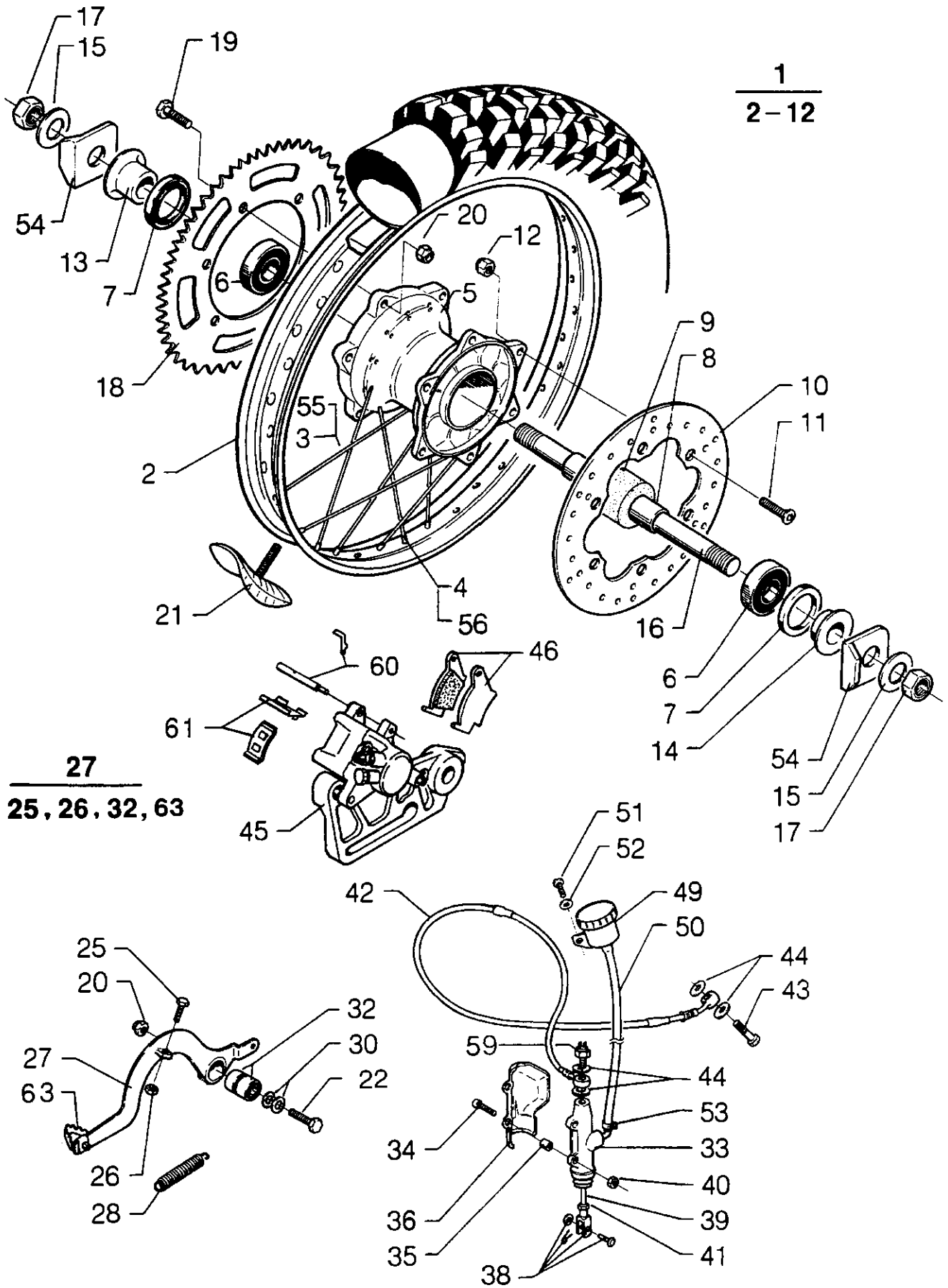
FRONT WHEEL 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	130 000-02	1	1	1	1	Frontwheel Excel 21" compl. 89-	
2	130 073-01	1	1	1	1	Rim Excel 1.60x21" front 89-	
3	130 003-01	36	36	36	36	Spoke (21") front 89-	
4	130 005-01	36	36	36	36	Spokenipple front 89-	
5	130 001-01	1	1	1	1	Fronthub 89-96	
6	360 012-01	2	2	2	2	Ballbearing 89-96	
7	130 026-01	1	1	1	1	Spacer fronthub compl. 89-96	
8	130 029-01	1	1	1	1	Holder spacer fronthub 89-	
9	130 051-01	1	1			Brakedisc front stainless 89-92	
9	130 060-01	1	1	1	1	Brakedisc front ø 260 mm stainless 93-	
10	306 020-31	6	6	6	6	Screw M6SF 6x20 89-	
11	316 811-22	6	6	6	6	Locknut M6 low 89-	
13	130 031-01	1			1	Frontaxle (for speedometer) FE 89-96 / FEE 95-96	
13	130 031-02	1	1	1	1	Frontaxle (no speedometer) FC 91-96 / FE 89-96 / FEE 96	
14	130 032-01	1	1	1	1	Spacer frontaxle 89-96	
15	320 022-01	1	1	1	1	Washer 10.5x28x6 89-	
16	300 620-22	1	1	1	1	Screw M6S 10x20 89-	
20	130 049-01	1	1	1	1	Rimlock 21" 89-	
21	180 085-01	1			1	Gearlever speedometer 89-96	
22	140 080-01	1	1	1	1	Frontbrake cylinder compl. 89-	
24	140 109-01	1	1	1	1	Clamp frontbrake cylinder 94-	Incl. 2 screws
25	140 010-01	1	1	1	1	Frontbrake lever 89-93	
25	140 085-01	1	1	1	1	Frontbrake lever 94-	
26	140 011-01	1	1	1	1	Hose frontbrake 89-96	
27	140 012-01	1	1	1	1	Frontbrake cylinder 89-92	
27	140 072-01	1	1	1	1	Frontbrake caliper 93-	
28	140 013-01	1	1	1	1	Brake pad set front 89-92	
28	140 076-01	1	1	1	1	Brake pad set front 93-	
29	140 014-01	1	1	1	1	Lockpin frontbrake 89-92	
29	300 550-22	1	1	1	1	Screw MC6S 10x50 89-92	
29	308 535-22	2	2	2	2	Screw MC6S 8x35 93-	
32	140 015-01	1	1	1	1	Connecting screw brakehose front 89-	
33	140 016-01	2	2	2	2	Copperwasher 10x14x1 89-	
34	130 046-01	1	1	1	1	Spokekit (21") front 89-	
35	130 047-01	1	1	1	1	Spokenipplekit (21") front 89-	
36	140 092-01	1	1	1	1	Brake pad locking device 93-	
37	130 025-01	1	1	1	1	Fronthub compl. 89-96	
39	130 110-01	1	1	1	1	Brake pad lock pin 93-	



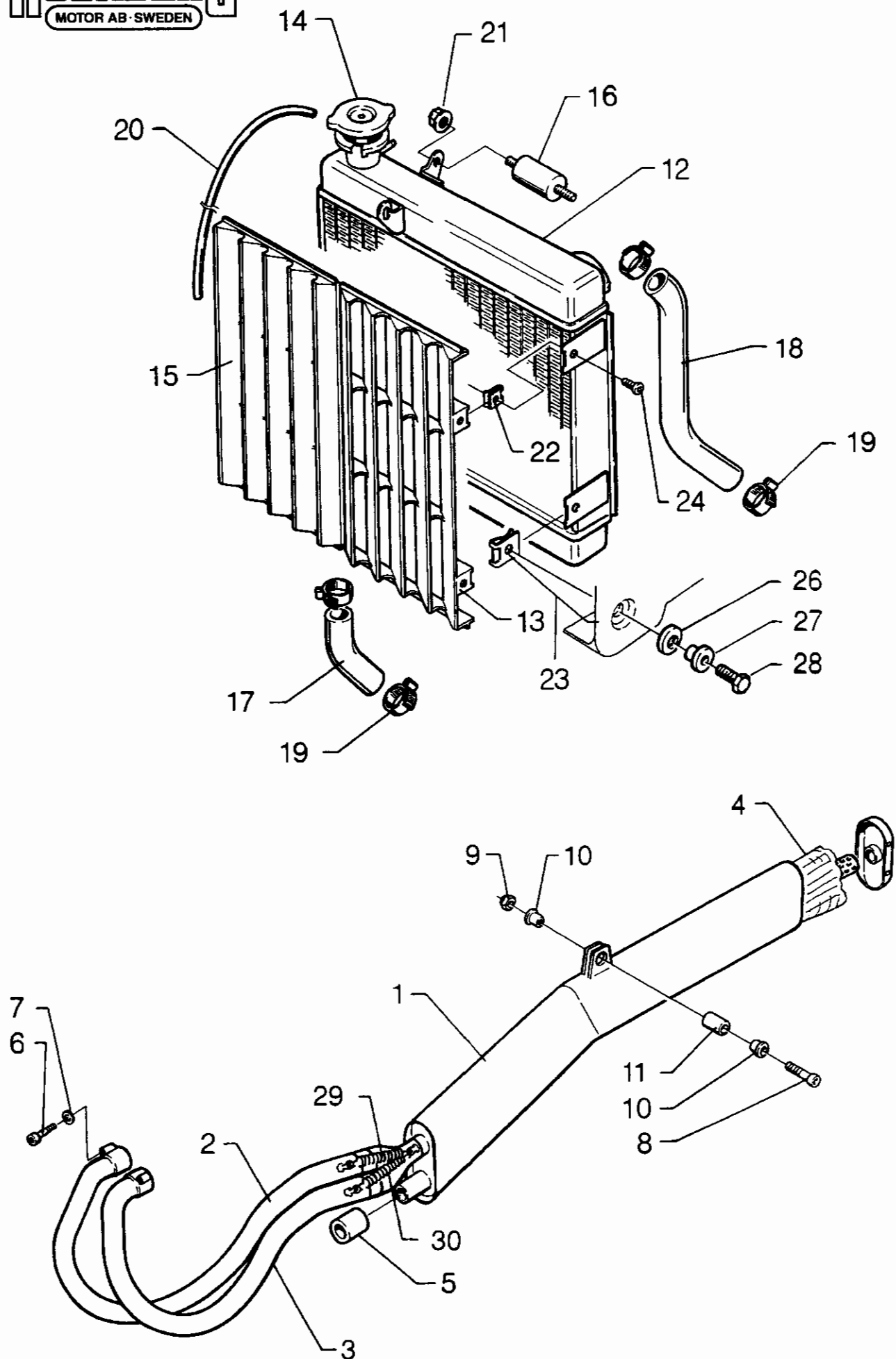
REAR WHEEL 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	140 030-01	1	1			Rear wheel Excel compl. 89-93	
1	140 030-03	1	1	1	1	Rear wheel Excel compl. FC 94-95 / FE 94- / FEE 96-	
2	140 097-01		1			Rim Excel 2.15x19" 89-	
2	140 099-01	1		1	1	Rim Excel 2.15x18" 89-	
3	140 003-01	36	36	36	36	Spoke (18") rear FC 92-95 / FE 89- / FEE 96-	
3	140 096-01		36			Spoke (19") rear FC 96-	
4	140 006-01	36	36	36	36	Spokenipple (18"/19")) rear 89-	
5	140 001-01	1	1			Rear hub 89-93	
5	140 001-02	1	1	1	1	Rear hub 94-	
6	360 013-01	2	2			Ballbearing 89-93	
6	360 023-01	2	2	2	2	Rollerbearing 94-	
7	140 032-01	2	2			Sealring rear hub 89-93	
7	350 007-01	2	2	2	2	Sealring 94-	
8	140 033-01	1	1			Spacer rear hub 89-93	
8	140 079-01	1	1	1	1	Spacer rear hub 94-	
9	140 034-01	1	1	1	1	Holder spacer rear hub 89-	
10	140 062-01	1	1	1	1	Brakedisc rear stainless 89-	
11	306 025-31	6	6	6	6	Screw MF6S 6x25 89-	
12	316 811-22	6	6	6	6	Locknut M6 low 89-	
13	140 035-01	1	1			Spacer rear hub right 89-93	
13	140 083-01	1	1	1	1	Spacer rear hub right Type II 94-	
14	140 035-02	1	1			Spacer rear hub left 89-93	
14	140 083-02	1	1	1	1	Spacer rear hub left Type II 94-	
15	322 036-01	2	2	2	2	Washer 21x36x3 89-	
16	140 005-01	1	1	1	1	Rearaxle 89-	
17	140 039-01	2	2	2	2	Nut rear axle 89-	
18	140 007-01	1	1	1	1	Sprocket Z=48 89-	
18	140 007-02	1	1	1	1	Sprocket Z=46 89-	
18	140 007-04	1	1	1	1	Sprocket Z=42 89-	
18	140 007-07	1	1	1	1	Sprocket Z=50 89-	
19	308 635-22	7	7	7	7	Screw M6S 8X35 89-	
20	318 801-22	7	7	7	7	Locknut M8 low 89-	
21	140 059-01	2	2	2	2	Rimlock rear 89-	
22	308 630-22	1	1	1	1	Screw M6S 8x30 89-	
25	306 616-22	1	1	1	1	Screw M6S 6x16 89-	
26	316 801-22	1	1	1	1	Locknut M6 89-	
27	140 017-01	1	1	1	1	Brake pedal compl. 89-	
28	140 052-01	1	1	1	1	Returnspring brake pedal 89-	
30	328 017-01	2	2	2	2	Washer 8.4x16x1.5 89-	
32	360 011-01	2	2	2	2	Ballbearing 89-	



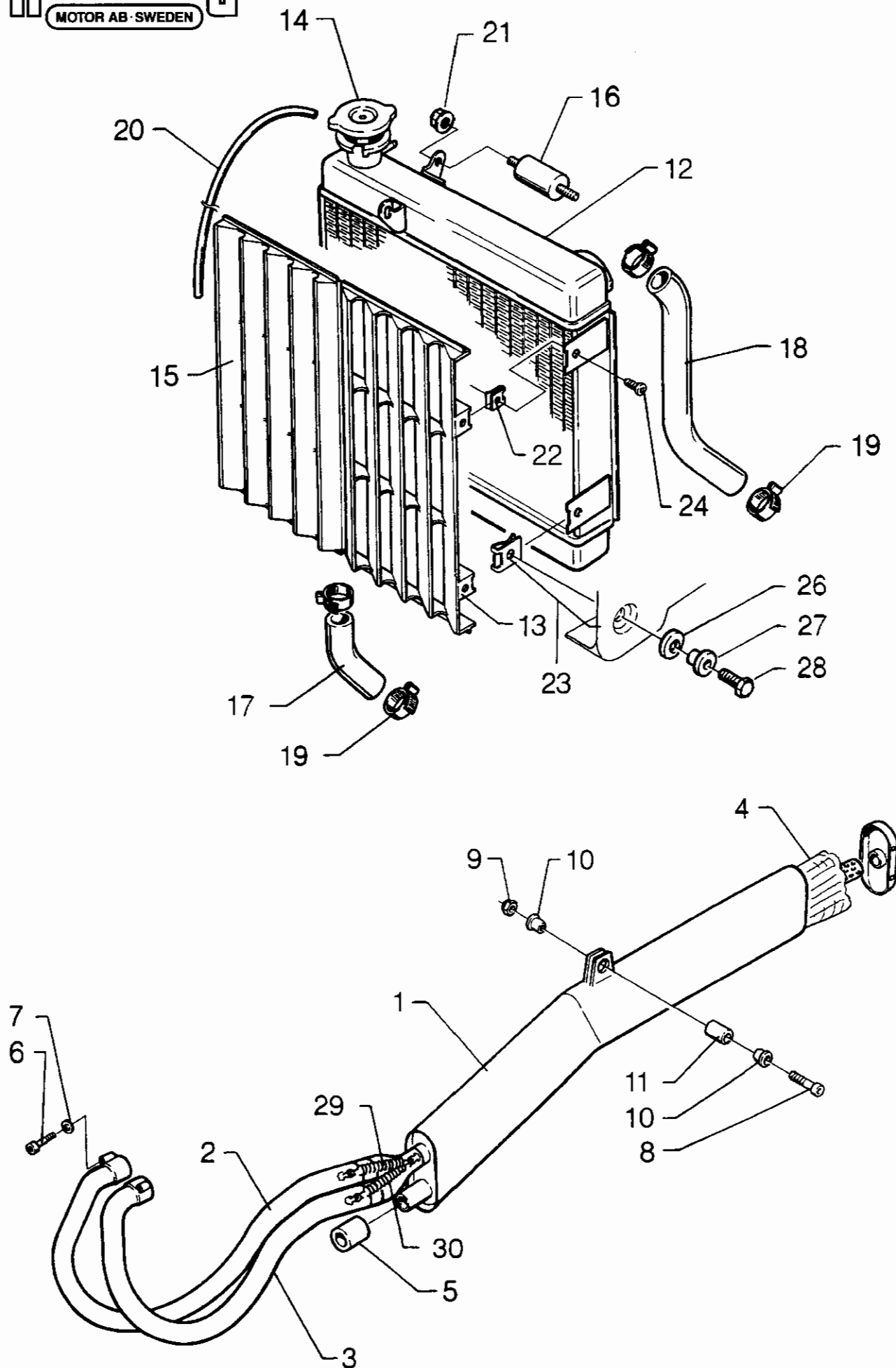
REAR WHEEL 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
33	140 022-01	1	1	1	1	Main rear brake cylinder 89-	
34	306 020-22	2	2	2	2	Screw MF6S 6x20 89-	
35	140 051-01	2	2	2	2	Spacer protection rearbrake cylinder 89-	
36	140 023-01	1	1	1	1	Protection main rear brake cylinder 89-	
38	140 046-01	1	1	1	1	Attachment rear brake pushrod 89-	
39	140 045-01	1	1	1	1	Rear brake pushrod 89-	
40	316 801-22	2	2	2	2	Locknut M6 low 89-	
41	316 811-22	1	1	1	1	Nut M6 low 89-	
42	140 024-01	1	1			Brake hose rear FC 92-94 / FE 89-92	Without hydr.brakelightswitch
42	140 024-02		1	1		Brake hose rear FC 95-	
42	140 068-01	1				Brake hose rear FE 93-94	Hydraulic brakelightswitch
42	140 068-02	1	1	1	1	Brake hose rear FE 95- / FEE 96-	Hydraulic brakelightswitch
43	140 015-01	1	1	1	1	Connecting screw brakehose front 89-	
44	140 016-01	2	2	2	2	Copper washer 10x14x1 89-	
45	140 025-01	1	1	1	1	Rear brake compl. 89-94	
45	140 081-01	1	1	1	1	Rear brake compl. 95-	
46	140 026-01	1	1			Brake pad set rear 89 - 94	
46	140 060-01	1	1			Brake pad set rear sinter 89 - 94	
46	140 084-01	1	1	1	1	Brake pad rear sinter 95-	
46	140 086-01	1	1	1	1	Brake pad set rear 95-	
47	140 063-01	1	1			Bracket rear brake caliper 89-94	
48	308 512-22	3	3			Screw MC6S 8x12 89-94	
49	140 028-01	1	1	1	1	Brakefluid reservoir 89-	
50	140 029-01	1	1	1	1	Hose brakefluid reservoir FC 92- / FE 89-	
50	140 029-02			1	1	Hose brakefluid reservoir FEE 96-	
51	306 512-22	1	1	1	1	Screw MC6S 6x12 89-	
52	326 012-01	1	1	1	1	Washer 6.4x12x1.5 89-	
53	140 071-01	1	1	1	1	Clamp 89-	
54	120 006-01	2	2	2	2	Washer drivechain adjustment 89-	
55	140 057-01	1	1	1	1	Spokekit (18") rear FC 92-95 / FE 89- / FEE 96-	
55	140 104-01		1			Spokekit (19") rear FC 96-	
56	140 058-01	1	1	1	1	Nipplekit (18"/19") rear FC 92- / FE/FEE 89-	
58	140 031-01	1	1			Rear hub compl. 89-93	
58	140 031-03	1	1	1	1	Rear hub compl. 94-	
59	180 039-01	1	1	1	1	Brakelight switch (hydraulic) 89-	
60	140 090-01	1	1	1	1	Brake pad lock pin 95-	
61	180 039-01	1	1	1	1	Brake pad locking device 95-	
63	180 039-01	1	1	1	1	Brake pedal tip 89-	



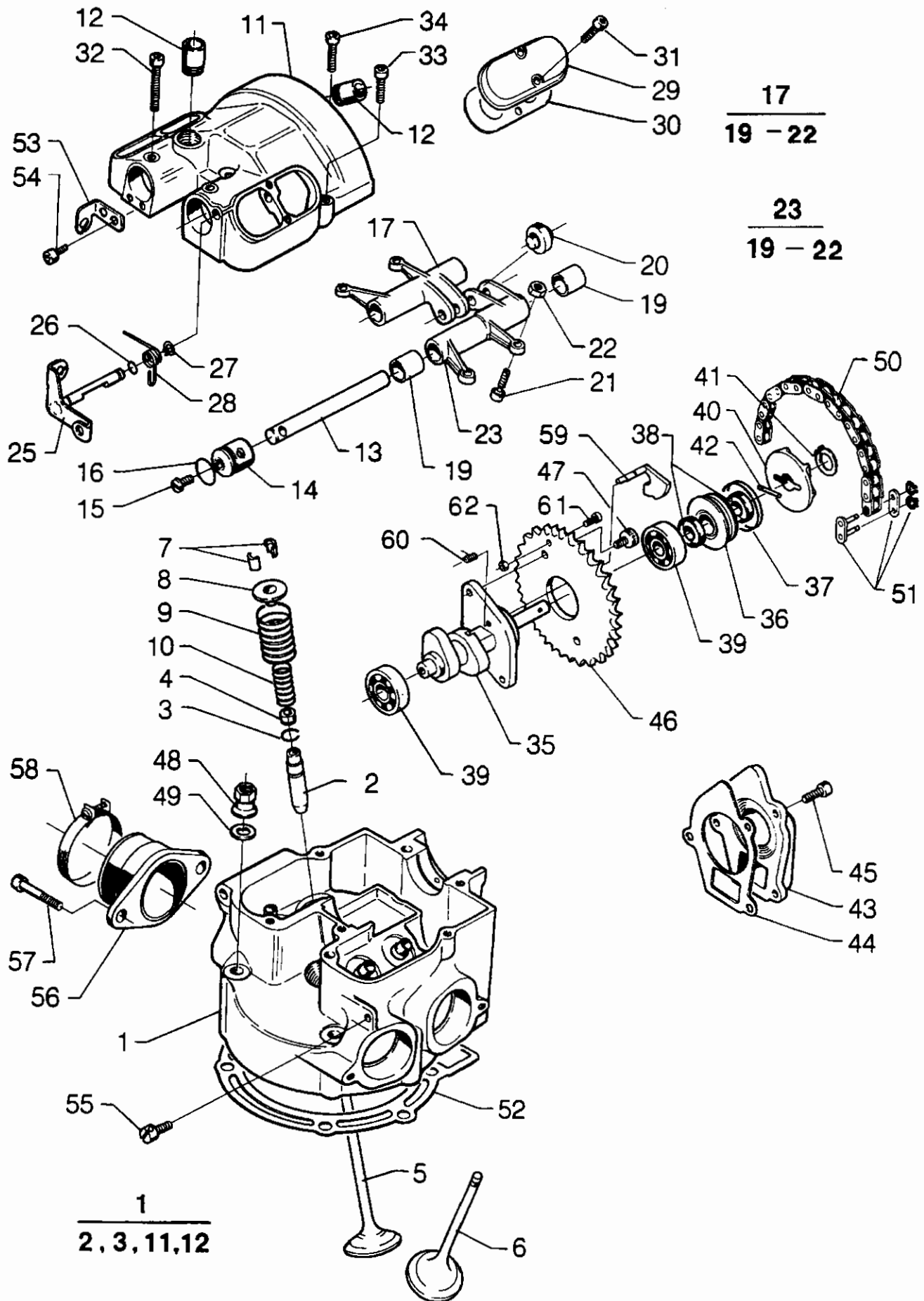
COOLING & EXHAUST 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	150 120-01	1		1	1	Silencer stainless steel (JAMA) compl. 89-96	
1	150 129-01		1			Silencer stainless steel/alu. (JAMA) compl. FC 95-	
2	150 062-01	1				Exhaustpipe right 350 90-93	
2	150 105-01	1				Exhaustpipe right 350 94	
2	150 113-01	1	1			Exhaustpipe right 350 95-96	
2	150 131-01			1	1	Exhaustpipe right FEE 350 96-	
2	150 009-01	1	1			Exhaustpipe right 501 89-93	
2	150 101-01	1	1			Exhaustpipe right 501 94	
2	150 115-01	1	1			Exhaustpipe right 501 95-96	
2	150 133-01			1	1	Exhaustpipe right FEE 501 95-96	
2	150 103-01	1	1			Exhaustpipe right 600 94	
2	150 117-01	1	1			Exhaustpipe right 600 95-96	
2	150 135-01			1	1	Exhaustpipe right FEE 95-96	
3	150 063-01	1				Exhaustpipe left 350 90-93	
3	150 106-01	1				Exhaustpipe left 350 94	
3	150 114-01	1	1			Exhaustpipe left 350 95-	
3	150 132-01			1	1	Exhaustpipe left FEE 350 95-96	
3	150 013-01	1	1			Exhaustpipe left 501 89-93	
3	150 102-01	1	1			Exhaustpipe left 501 94	
3	150 116-01		1			Exhaustpipe left 501 95-96	
3	150 134-01			1	1	Exhaustpipe left FEE 501 95-96	
3	150 104-01	1	1			Exhaustpipe left 600 94	
3	150 117-01	1	1			Exhaustpipe left 600 95-96	
3	150 136-01			1	1	Exhaustpipe left FEE 600 95-96	
4	150 032-01	1	1	1	1	Absorbent yarn 89-94	
5	150 031-01	1	1	1	1	Attachmenttube silencer 89-	
6	306 516-41	2	2	2	2	Screw MC6S 6X16 89-94	
6	306 530-41	2	2	2	2	Screw MC6S 6X30 95-	
7	326 012-01	2	2	2	2	Washer 6.4X12X1.5 89-	
8	308 645-22	1	1	1	1	Screw M6S 8X45 89-	
9	318 810-22	1	1	1	1	Locknut M8 89-	
10	328 017-01	1	1	1	1	Washer 8.4X16X1.5 89-	
12	150 030-01	1	1	1	1	Radiator 89-	
13	150 038-01	1	1	1	1	Radiatorprotection left 89-	
14	150 021-01	1	1	1	1	Radiator cap 1.4 89-	
15	150 035-01	1	1	1	1	Radiatorprotection right 89-	
16	150 025-01	3	3	3	3	Vibrationdamper 25X15 89-	



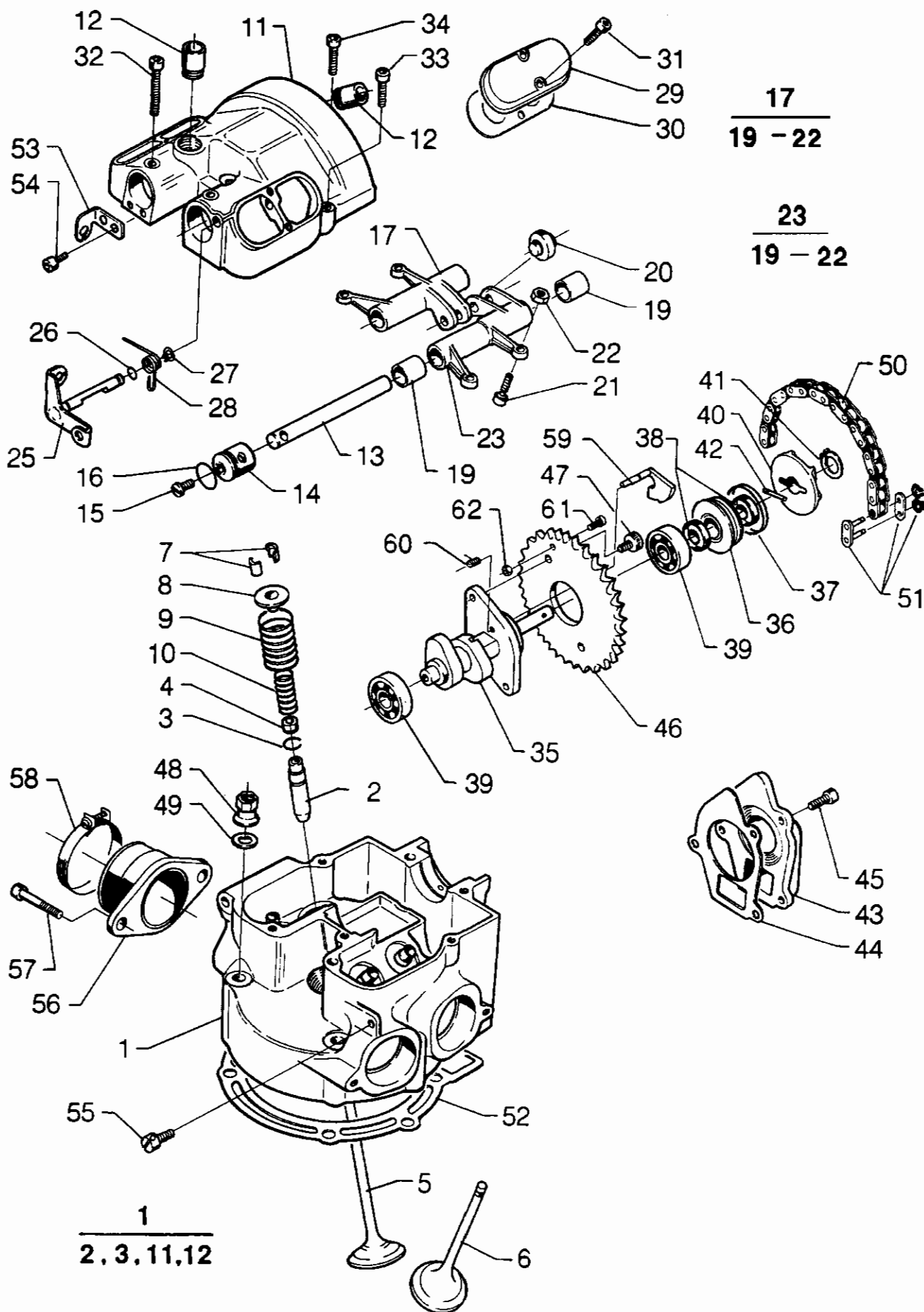
COOLING & EXHAUST 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
17	150 026-01	1	1	1	1	Radiatorhose lower 600 92-	
17	150 026-02	1	1	1	1	Radiatorhose lower 350 90- / 400 96- / 501 89-	
18	150 065-01	1	1	1	1	Radiatorhose upper 501 89-93 / 600 92-	
18	150 065-02	1	1	1	1	Radiatorhose upper 350 90- / 400 96- / 501 94-	
19	150 028-01	4	4	4	4	Clamp radiatorhose 89-	
20	150 024-01	1	1	1	1	Pressure relief hose 89-	
21	316 811-22	3	3	3	3	Locknut M6 low 89-	
22	150 039-01	2	2	2	2	Speednut 89-	
23	160 063-01	2	2	2	2	Speednut M6 89-	
24	160 010-01	2	2	2	2	Screw RXS 4,8x19 89-	
26	160 043-01	2	2	2	2	Rubberwasher 26x13x2 89-	
27	160 057-01	2	2	2	2	Spacer spoiler 89-	
28	306 020-22	2	2	2	2	Screw M6SF 6x20 89-	
29	150 130-01	2	2	2	2	Spring exhaustsystem 95-96	



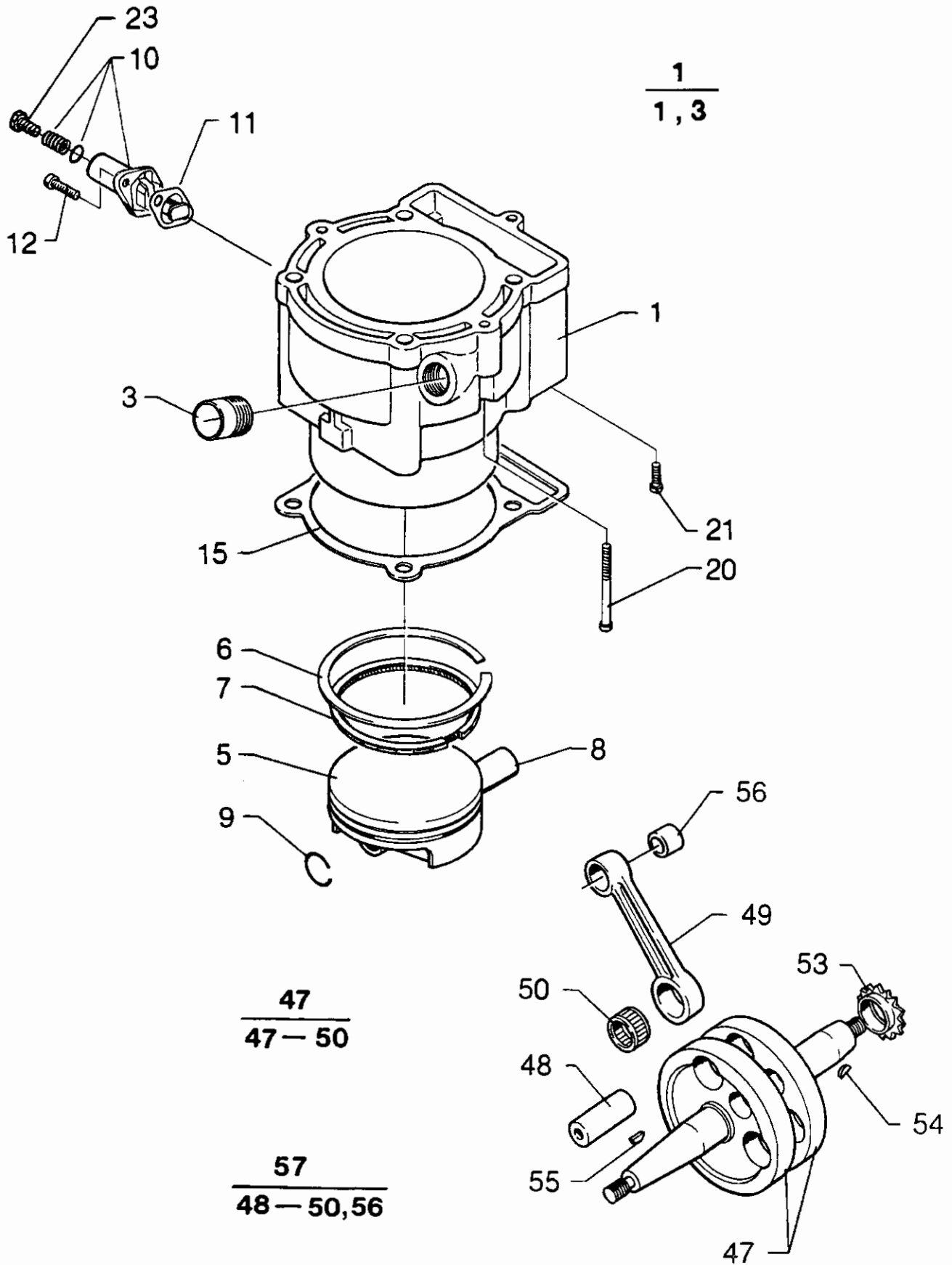
CYLINDERHEAD 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	200 108-01	1	1	1	1	Cylinderhead incl.rockerarm-cover 350 90- / 400 96-	Incl. valveseats & guides
1	200 064-01	1	1	1	1	Cylinderhead incl.rockerarm-cover 501 89- / 600 92-	Incl. valveseats & guides
2	200 004-01	4	4	4	4	Valve guide 89-96	
3	330 001-01	4	4	4	4	Circlip SW 11 89-	
4	200 054-01	4	4	4	4	Seal valveguide 89-	
5	200 082-01	2	2	2	2	Intake valve 350 90- / 400 96-	
5	200 007-01	2	2	2	2	Intake valve 501 89- / 600 92-	
6	200 083-01	2	2	2	2	Exhaust valve 350 90- / 400 96-	
6	200 008-01	2	2	2	2	Exhaust valve 501 89- / 600 92-	
7	200 009-01	8	8	8	8	Valvespring cotters 89-	
8	200 010-01	4	4	4	4	Valvespring retainer 89-	
9	200 011-01	4	4	4	4	Valvespring outer 89-	
10	200 103-01	4	4	4	4	Valvespring inner 89-	
11	200 013-01	1	1	1	1	Rockerarm-cover 96-	Earlier models: see 200 176/7-01
12	200 057-01	2	2	2	2	Radiatorhose connection 89-	
13	200 014-01	2	2	2	2	Rockerarm shaft ø 12 mm 96-	Earlier models: see 200 176/7-01
14	200 143-01	2	2	2	2	Endplug rockerarm shaft ø 12/20 mm 96-	Earlier models: see 200 176/7-01
	200 176-01	1	1	1	1	Repl.rockerarmkit incl.cover 350 90-95	Shaft ø 12 mm
	200 177-01	1	1	1	1	Repl.rockerarmkit incl.cover 501 89-95 / 600 92-95	Shaft ø 12 mm
15	306 308-22	2	2	2	2	Screw M6x8 89-	
15	305 306-12	2	2	2	2	Screw MSCS 5x6 89-	
16	340 017-01	2	2	2	2	O-ring 17.1x1.6 89-94	
16	340 019-01	2	2	2	2	O-ring 19.1x1.6 95-	
17	200 147-02	1	1	1	1	Rockerarm intake compl. 350-400 96-	Earlier models: see 200 176-01
17	200 147-01	1	1	1	1	Rockerarm intake compl. 501-600 96-	Earlier models: see 200 177-01
19	200 018-01	4	4	4	4	Bushing ø 12 mm 96-	Earlier models: see 200 176/7-01
20	200 019-01	2	2	2	2	Rockerarm roller 89-	
21	200 020-01	4	4	4	4	Valve adjustment screw 89-95	
21	200 171-01	4	4	4	4	Valve adjustment screw 96-	
22	200 021-01	4	4	4	4	Valve adjustment locknut 89-	
23	200 148-02	1	1	1	1	Rockerarm exhaust compl. 350-400 96-	Earlier models: see 200 176-01
23	200 148-01	1	1	1	1	Rockerarm exhaust compl. 501-600 96-	Earlier models: see 200 177-01
25	200 059-01	1	1			Decompression valve lifter FC 92- / FE 89-	
26	340 005-01	1	1	1	1	O-ring 5.1x1.6 89-	
27	330 008-01	1	1	1	1	Circlip SGA 8 89-	
28	200 058-01	1	1			Decompression recoil spring FC 92- / FE 89-	
28	200 161-01			1	1	Decompression recoil spring FEE 96-	
29	200 026-01	2	2	2	2	Valve cover 89-	
30	200 027-01	2	2	2	2	Gasket valve cover 89-	
31	305 516-22	4	4	4	4	Screw M5x16 89-	



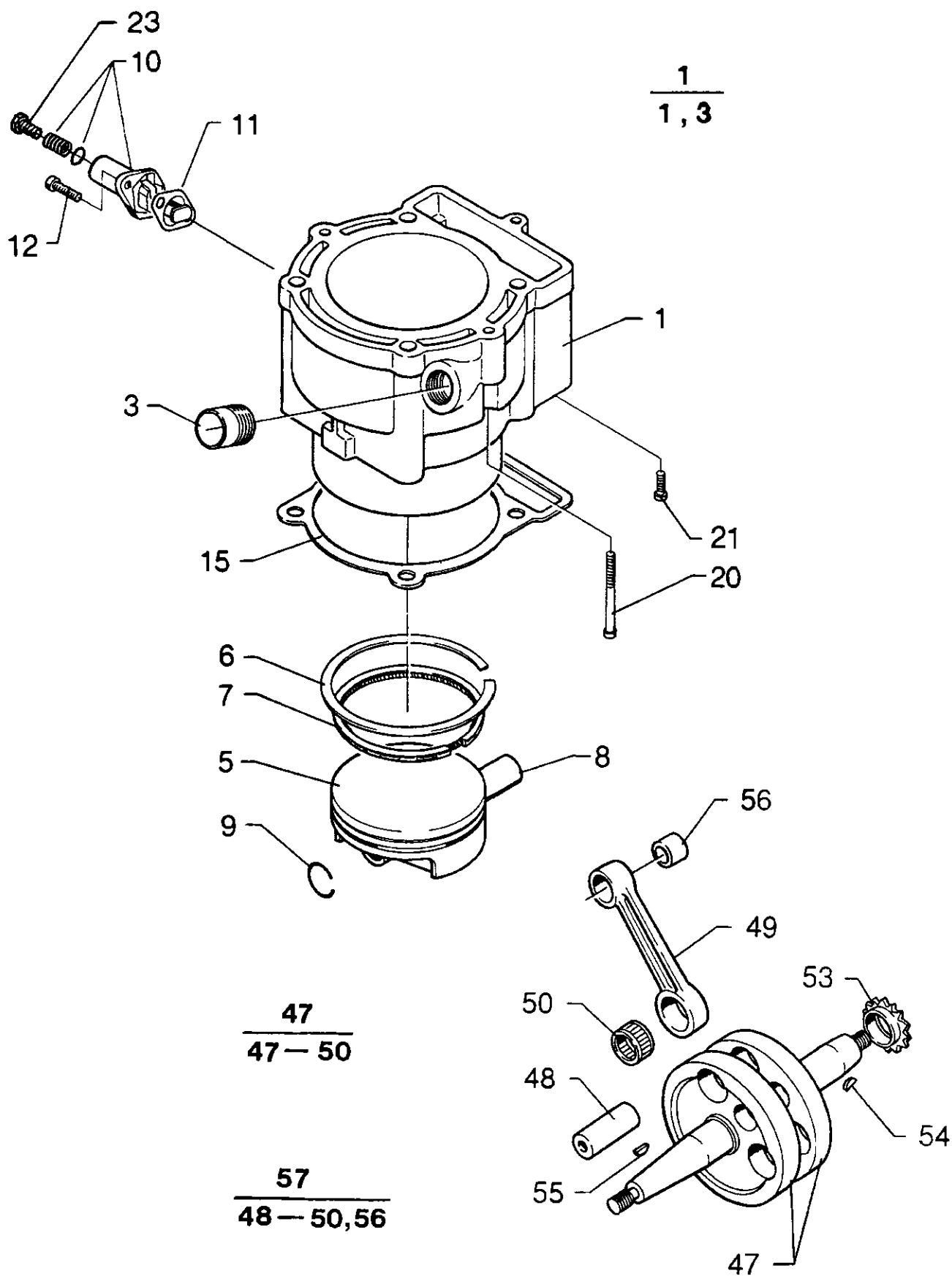
CYLINDERHEAD 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
32	306 550-22	2	2	2	2	Screw MC6S 6x50 89-	Only for racing - No warranties
33	306 545-22	2	2	2	2	Screw MC6S 6x45 89-	
34	306 525-22	3	3	3	3	Screw MC6S 6x25 89-	
35	200 102-01	1	1			Camshaft m B 600 92-96	
35	200 160-01	1	1	1	1	Camshaft 350 90-96 / 400 96 / 501 89-96 / 600 92-96	
36	200 029-01	1	1	1	1	Seal support 89-	
37	340 029-01	2	2	2	2	O-ring 29.1x1.6 89-	
38	350 000-01	2	2	2	2	Sealing 10x18x4/4.8 89-	
39	360 000-01	2	2	2	2	Ballbearing 89-	
40	200 061-01	1	1	1	1	Waterpump rotor 350 90-95 / 501 89-95 / 600 92-95	
40	200 167-01	1	1	1	1	Waterpump rotor 350 96- / 400 96- / 501 96- / 600 96-	For pumpwheel 44 mm For pumpwheel 50 mm For pumpwheel 44 mm For pumpwheel 50 mm
41	330 010-01	1	1	1	1	Circlip SGA 10 89-	
42	370 013-01	1	1	1	1	Steelpin 3x14 89-	
43	200 031-01	1	1	1	1	Waterpump cover 350 90- / 400 96- / 501 89-95 / 600 92-95	
43	200 166-01	1	1	1	1	Waterpump cover 350 96- / 400 96- / 501 96- / 600 96-	
44	200 049-01	1	1	1	1	Gasket waterpump cover 89-95	
44	200 168-01	1	1	1	1	Gasket waterpump cover 96-	
45	305 516-22	3	3	3	3	Screw M5x16 89-	
46	200 032-01	1	1			Timing sprocket FC/FE 89-96	
46	200 158-01			1	1	Timing sprocket FEE 96	
47	308 512-21	2	2	2	2	Screw MC6LS 8x12 89-	For aut. decompression system For aut. decompression system For aut. decompression system
48	200 035-01	4	4	4	4	Nut cylinderstud 89-	
49	320 018-01	4	4	4	4	Washer 10x18x2 89-	
50	200 045-01	1	1	1	1	Timingchain 80 L 501 89 - 93	
50	200 045-02	1	1	1	1	Timingchain 78 L 350 90- / 400 96- / 501 94-	
50	200 045-03	1	1	1	1	Timingchain 82 L 600 92-	
51	200 066-01	1	1	1	1	Timingchain lock 89-	
52	200 046-01	1	1	1	1	Cylinderhead gasket 400 96- / 501 89-93	
52	200 085-01	1	1	1	1	Cylinderhead gasket 350 90-	
52	200 075-01	1	1	1	1	Cylinderhead gasket 501 94- / 600 92-	
53	230 045-01	1	1		1	Decompression valve lifter bracket FC/FE 89- / FEE 95	
54	305 510-22	2	2	2	2	Screw MC6S 5x10 89-	
55	230 044-01	1	1			Wireholder manual decompression wire 89-	
56	250 008-01	1	1	1	1	Intake manifold 350 90- / 400 96-	
56	250 077-01	1	1	1	1	Intake manifold 501 89- / 600 92-	
57	306 520-22	2	2	2	2	Screw MC6S 6x20 89-	
58	250 012-01	1	1	1	1	Clamp 89-	
59	200 159-01			1	1	Aut.decompression device (weight) FEE 95-	
60	200 161-01			1	1	Recoilspring aut.decompression device 95-	
61	305 510-22			1	1	Stopscrew aut.decompression device FEE 95- / FX 96-	
62	315 601-22			1	1	Locknut M5 89-	



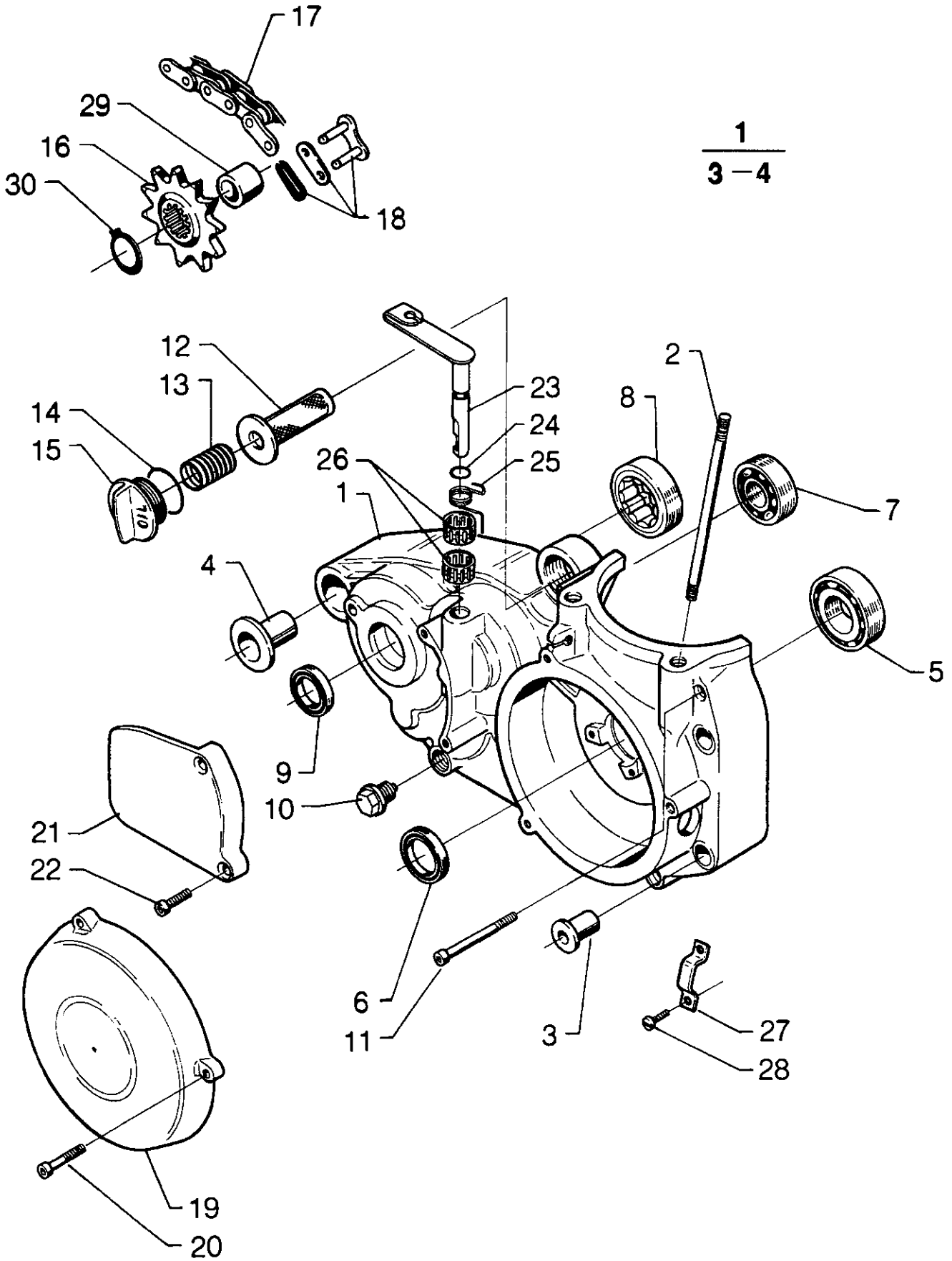
CYLINDER 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	200 089-01	1	1	1	1	Cylinder compl. 350 90-	Incl. Pos. No. 3
1	200 050-02	1	1	1	1	Cylinder compl. 400 96-	Incl. Pos. No. 3
1	200 050-01	1	1	1	1	Cylinder compl. 501 89-93	Incl. Pos. No. 3
1	200 122-02	1	1	1	1	Cylinder compl. 501 94-	Incl. Pos. No. 3
1	200 122-01	1	1	1	1	Cylinder compl. 600 92-	Incl. Pos. No. 3
3	200 057-01	1	1	1	1	Radiatorhose connecting 89-	
5	200 081-01	1	1		1	Piston 350 90-	Ex.rings, clips, gudgeon pin
5	200 162-01	1	1	1	1	Piston 400 96-	Ex.rings, clips, gudgeon pin
5	200 076-01	1	1	1	1	Piston 501 89-93	Ex.rings, clips, gudgeon pin
5	200 141-01	1	1	1	1	Piston 501 94- / 600 92-	Ex.rings, clips, gudgeon pin
	200 181-01	1	1	1	1	Piston complete 350 90-	Incl. Pos. No. 5, 6, 7, 8, 9.
	200 182-01	1	1	1	1	Piston complete 400 96-	Incl. Pos. No. 5, 6, 7, 8, 9.
	200 183-01	1	1	1	1	Piston complete 501 89-93	Incl. Pos. No. 5, 6, 7, 8, 9.
	200 184-01	1	1	1	1	Piston complete 501 94- / 600 92-	Incl. Pos. No. 5, 6, 7, 8, 9.
6	200 094-01	1	1		1	Pistonring 350 90-	
6	200 078-01	1	1	1	1	Pistonring 400 96- / 501 89-93	
6	200 069-01	1	1	1	1	Pistonring 501 94- / 600 92-	
7	200 095-01	1	1		1	Oilring 350 90-	
7	200 079-01	1	1	1	1	Oilring 400 96- / 501 89-93	
7	200 142-01	1	1	1	1	Oilring 501 94- / 600 92-	3 mm
8	200 096-01	1	1		1	Gudgeon pin 350 90-	
8	200 165-01	1	1	1	1	Gudgeon pin 400 96-	
8	200 055-01	1	1	1	1	Gudgeon pin 501 89- / 600 92-	
9	200 097-01	2	2	2	2	Clips gudgeon pin 350 90- / 400 96-	
9	200 056-01	2	2	2	2	Clips gudgeon pin 501 89- / 600 92-	
10	200 052-01	1	1	1	1	Camchain tensioner 89-	
11	200 053-01	1	1	1	1	Gasket camchain tensioner 89-	
12	306 516-22	2	2	2	2	Screw MC6S 6x16 89-	
15	200 047-01	1	1	1	1	Cylinder base gasket 89-96	
20	306 545-22	2	2	2	2	Screw MC6S 6x45 89-	
21	306 535-22	1	1	1	1	Screw MC6S 6x35 89-	
23	200 106-01	1	1	1	1	Screw camchain tensioner 89-	



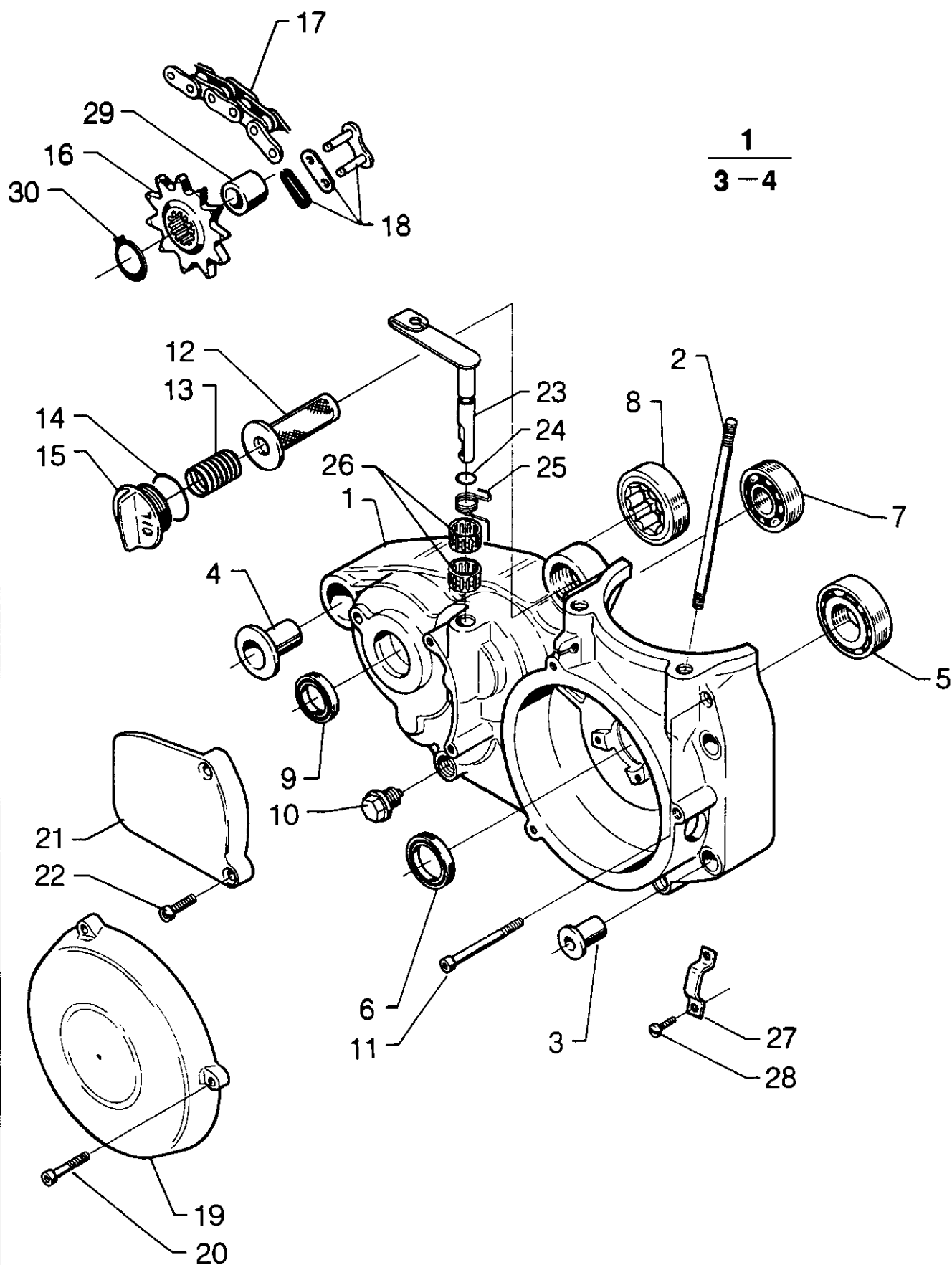
CYLINDER 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
47	210 020-01	1	1			Crankshaft compl. 350 90- / 400 96-	Incl. Pos. No. 47, 48, 49, 50
47	210 023-01		1			Crankshaft compl. 499 91	Incl. Pos. No. 47, 48, 49, 50
47	210 001-01	1	1			Crankshaft compl. 501 89-93	Incl. Pos. No. 47, 48, 49, 50
47	210 034-01	1	1			Crankshaft compl. 501 94-	Incl. Pos. No. 47, 48, 49, 50
47	210 013-01	1	1			Crankshaft compl. 600 92-	Incl. Pos. No. 47, 48, 49, 50
48	210 004-01	1	1	1	1	Crankpin 89-	
49	210 029-01	1	1	1	1	Connecting rod 350 90- / 400 96-	
49	210 035-01		1			Connecting rod 499 91	
49	210 030-01	1	1			Connecting rod 501 89-93	
49	210 075-01	1	1	1	1	Connecting rod 501 94-	
49	210 052-01	1	1	1	1	Connecting rod 600 92-	
50	210 065-01	1	1	1	1	Needlebearing 89-	
53	200 043-01	1	1	1	1	Crankshaft sprocket 89-	
54	200 044-01	1	1	1	1	Woodruff key crankshaft sprocket 89-	
55	250 004-01	1	1	1	1	Woodruff key flywheel 89-	
56	210 017-01	1	1	1	1	Bushing connecting rod 350 90- / 400 96-	
56	210 014-01	1	1	1	1	Bushing connecting rod 501 89- / 600 92-	
57	210 050-01	1	1	1	1	Connecting rod kit 350 90- / 400 96-	Incl. Pos. No. 17, 18, 19, 25.
57	210 051-01		1			Connecting rod kit 499 91	Incl. Pos. No. 17, 18, 19, 25.
57	210 016-01	1	1			Connecting rod kit 501 89-93	Incl. Pos. No. 17, 18, 19, 25.
57	210 058-01	1	1	1	1	Connecting rod kit 501 94-	Incl. Pos. No. 17, 18, 19, 25.
57	210 053-01	1	1	1	1	Connecting rod kit 600 92-	Incl. Pos. No. 17, 18, 19, 25.



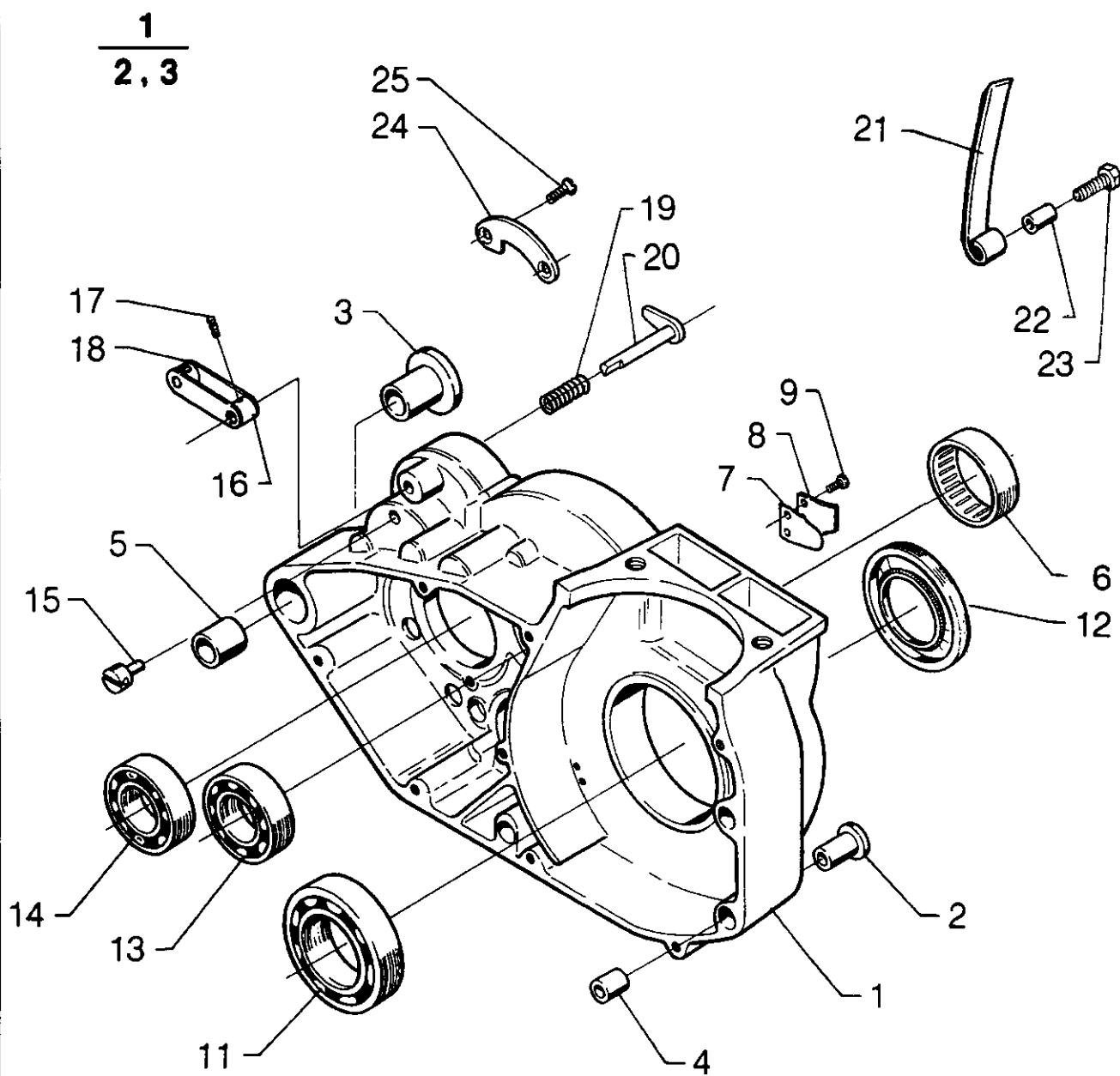
CRANKCASE RIGHT 89-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 004-01	1	1			Crankcase right half 89-93	
1	220 040-01	1	1			Crankcase right half 94-96	
2	200 034-01	4	4			Cylinderstud 501 89-93	
2	200 092-01	4	4			Cylinderstud 350 90- / 400 96- / 501 94-	
2	200 105-01	4	4			Cylinderstud 600 92-	
3	220 006-01	2	2			Flange bushing front 89-	
4	220 007-01	1	1			Flange bushing rear 89-	
5	360 001-01	1	1			Ballbearing 89-	
6	350 001-01	1	1			Seal ring 10x18 4/4.8 89-	
7	360 002-01	1	1			Ballbearing 89-	
8	360 003-01	1	1			Rollerbearing 89-93	
8	360 017-01	1	1			Rollerbearing 94-	
9	350 002-01	1	1			Seal ring 28x35x4 89-93	
9	350 006-01	1	1			Seal ring 30x42x7 94-	
10	220 005-01	1	1			Oil drain plug 89-	
11	306 550-22	8	8			Screw MC6S 6x50 89-	
12	260 004-01	1	1			Oilfilter 89-	
13	260 005-01	1	1			Spring oilfilter 89-	
14	340 024-01	1	1			O-ring 24,2x3 89-	
15	220 021-01	1	1			Oilfill cap 89-	
16	260 001-03	1	1			Sprocket Z=13 89-	
16	260 001-04	1	1			Sprocket Z=14 89-	
16	260 001-05	1	1			Sprocket Z=15 89-	
16	260 001-06	1	1			Sprocket Z=16 89-	
17	190 002-01	1	1			Drivechain 110 L 89-	
17	190 002-02	1	1			Drivechain 112 L 89-	
17	190 002-03	1	1			Drivechain 114 L 89-	
17	190 002-04	1	1			Drivechain 116 L 89-	
18	190 001-01	1	1			Master link 89-	
19	220 027-01	1	1			Ignition cover 89-	Plastic, labyrinth sealing
20	305 520-22	3	3			Screw MC6S 5x20 89-	
21	220 026-01	1	1			Sprocket cover 89-	Plastic
22	305 520-22	2	2			Screw MC6S 5x20 89-	
23	230 112-01	1	1			Clutch disengaging lever 89-	
24	350 005-01	1	1			Seal ring 10x14 x 3 89-	
25	230 055-01	1	1			Recoil spring 89-	
26	360 014-01	2	2			Needlebearing 89-	
27	250 013-01	1	1			Wire holder 89-	
28	305 306-12	2	2			Screw MSCS 5x6 89-	
29	240 020-01	1	1			Spacer sprocket 89-93	
29	240 046-01	1	1			Spacer sprocket 94-	



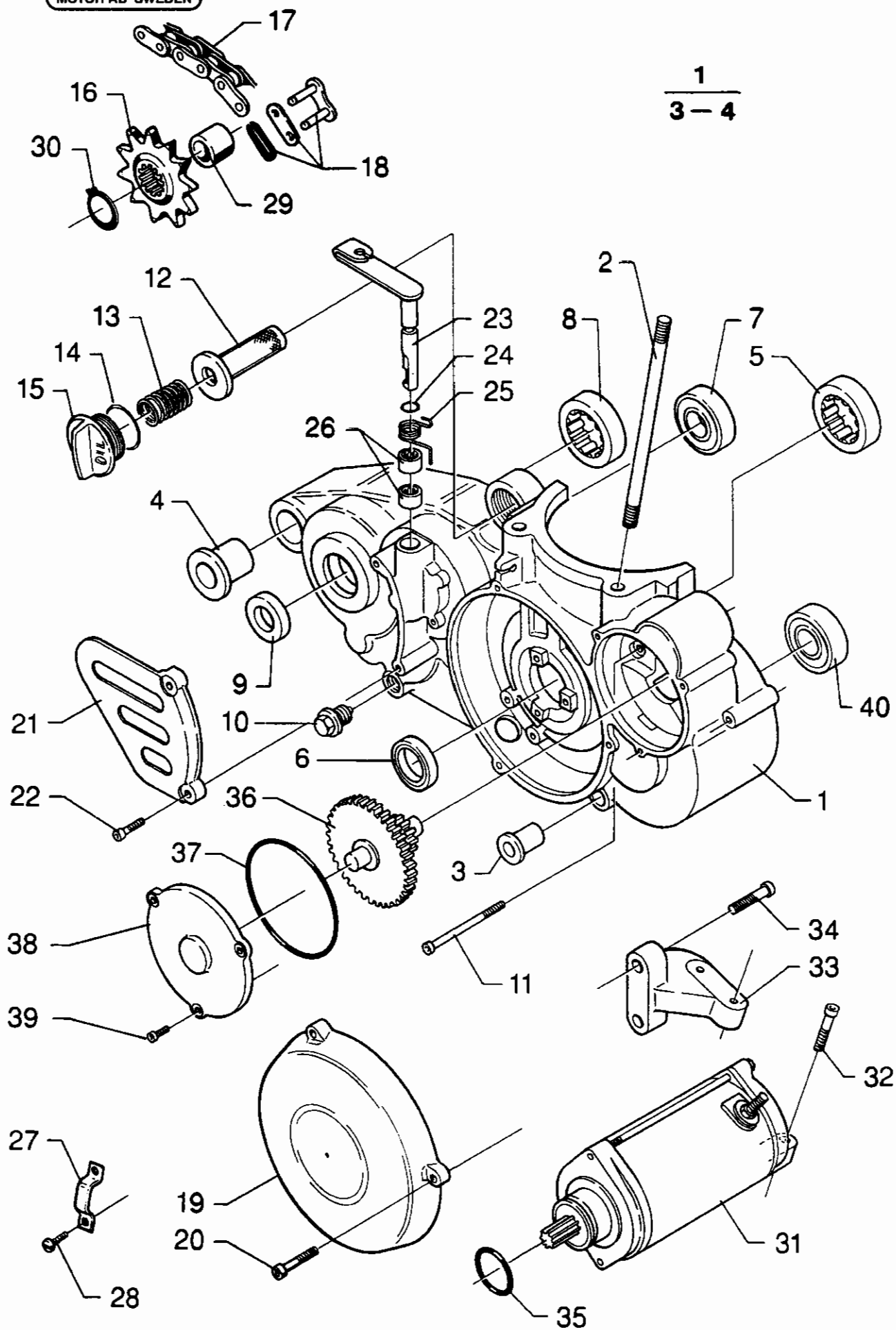
CRANKCASE RIGHT 89-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
30	330 024-01	1	1	1	1	Circlip SGA 24 89-93	
30	330 025-01	1	1	1	1	Circlip SGA 25 94-	
	260 011-01	1	1	1	1	Gasket kit 499 91 / 501 89-93	
	260 011-02	1	1	1	1	Gasket kit 350 90-95	
	260 011-03	1	1	1	1	Gasket kit 501 94-95 / 600 92-95	
	260 051-01	1	1	1	1	Gasket kit 350 96	
	260 051-02	1	1	1	1	Gasket kit 400 96-	
	260 051-03	1	1	1	1	Gasket kit 501/600 96-	



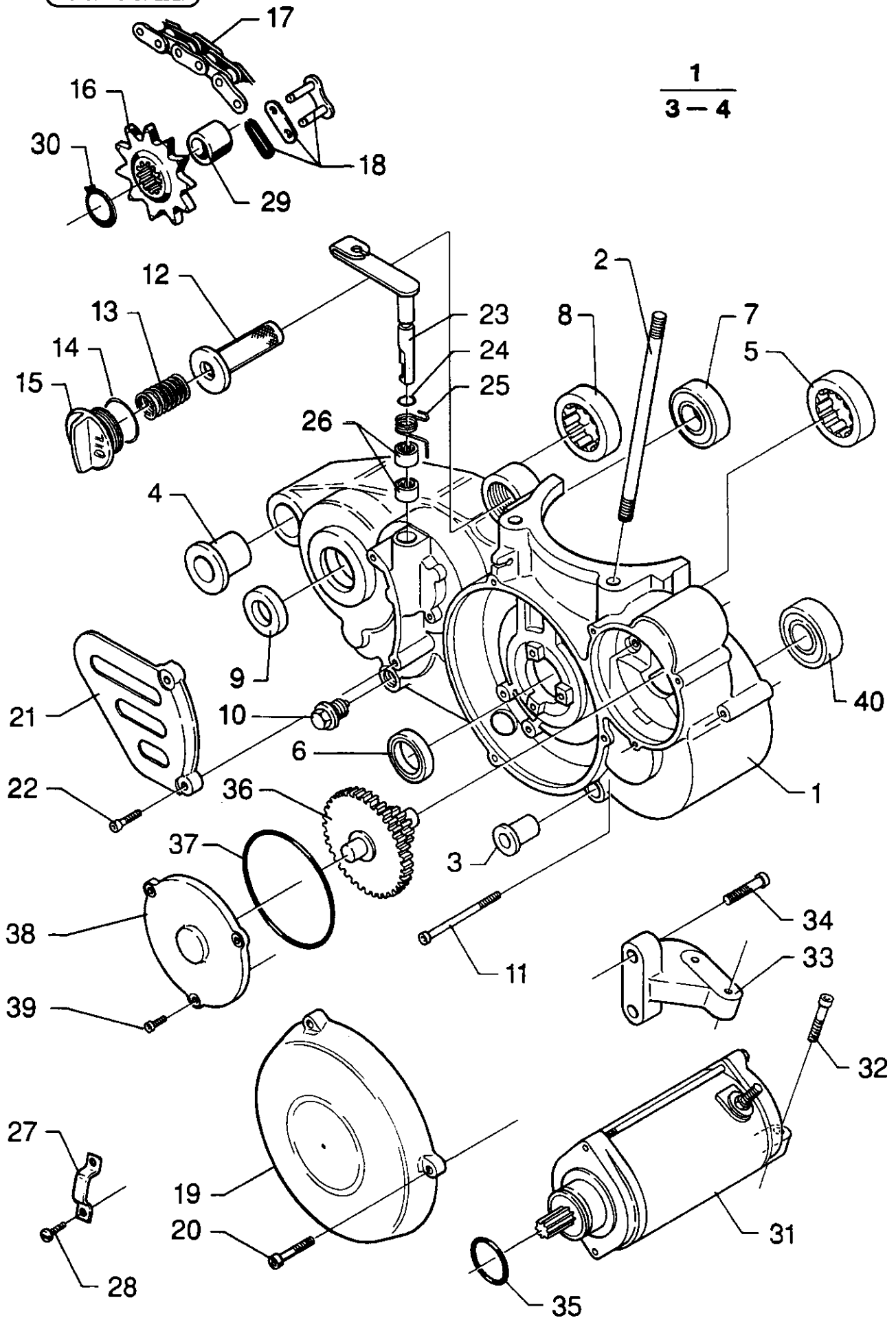
CRANKCASE LEFT 89-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 008-01	1	1			Crankcase left half 89-96	
2	220 006-01	2	2			Flange bushing front 89-	
3	220 007-01	1	1			Flange bushing rear 89-	
4	220 011-01	1	1			Dowl crankcase front 89-	
5	220 012-01	1	1			Dowl crankcase rear 89-	
6	360 005-01	1	1			Needlebearing 89-96/1	ø 36 mm
6	360 026-01	1	1			Ballbearing 96/2-	ø 42 mm
7	220 013-01	1	1			Reed valve 89-	
8	220 020-01	1	1			Reed valve support 89-	
9	304 306-22	2	2			Screw MSCS 4x6 89-	
11	360 001-01	1	1			Ballbearing 89-	
12	350 003-01	1	1			Seal ring 30x52x7 89-	
13	360 004-01	1	1			Ballbearing 89-	
14	360 002-01	1	1			Ballbearing 89-	
15	230 044-01	1	1			Holder decompression wire lower 89-	
16	230 054-01	1	1			Decompression lever 89-	
17	305 510-22	1	1			Screw MC6S 5x10 89-	
18	230 065-01	1	1			Nipple decompression wire 89-	
19	230 037-01	1	1			Recoilspring decomp.lever kickstarter 89-	
20	230 050-01	1	1			Decompression lever kickstarter 89-	
21	200 048-01	1	1			Camshain tensioner 89-	
22	200 051-01	1	1			Bushing camshain tensioner 89-	
23	306 625-22	1	1			Screw M6S 6x25 89-	
24	230 039-01	1	1			Engagement sledge 89-	
25	305 410-12	2	2			Screw MFX 5x10 89-	



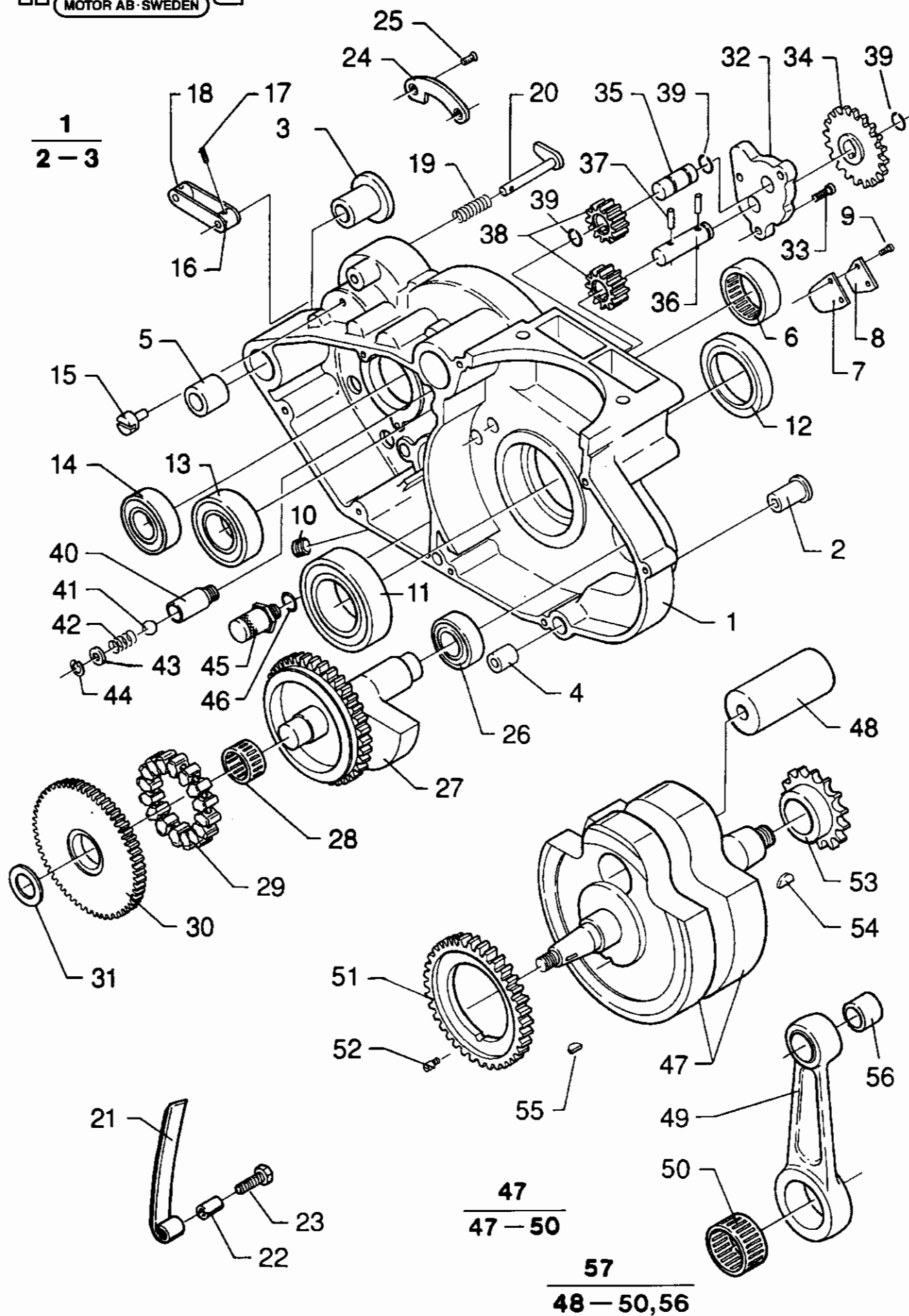
CRANKCASE RIGHT EL.START 95-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 030-01			1	1	Crankcase right half 95-96	
2	200 092-01			4	4	Cylinderstud 350 90- / 400 96- / 501 94-	
2	200 105-01			4	4	Cylinderstud 600 92-	
3	220 006-01			2	2	Flange bushing front 89-	
4	220 007-01			1	1	Flange bushing rear 89-	
5	360 017-01			1	1	Rollerbearing 94-	
6	350 001-01			1	1	Seal ring10x18 4/4.8 89-	
7	360 002-01			1	1	Ballbearing 95-	
8	360 003-01			1	1	Rollerbearing 89-93	
8	360 017-01			1	1	Rollerbearing 94-	
9	350 006-01			1	1	Seal ring 30x42x7 94-	
10	220 005-01			1	1	Oil drain plug 89-	
11	306 550-22			8	8	Screw MC6S 6x55 89-	
12	260 004-01			1	1	Oilfilter 89-96	
13	260 005-01			1	1	Spring oilfilter 89-96	
14	340 024-01			1	1	O-ring 24,2x3 89-96	
15	220 021-01			1	1	Oilfill cap 89-96	
16	260 001-03			1	1	Sprocket Z=13 89-	
16	260 001-04			1	1	Sprocket Z=14 89-	
16	260 001-05			1	1	Sprocket Z=15 89-	
16	260 001-06			1	1	Sprocket Z=16 89-	
17	190 002-01			1	1	Drivechain 110 L 89-	
17	190 002-02			1	1	Drivechain 112 L 89-	
17	190 002-03			1	1	Drivechain 114 L 89-	
17	190 002-04			1	1	Drivechain 116 L 89-	
18	190 001-01			1	1	Master link 89-	
19	220 027-01			1	1	Ignition cover 89-	Plastic, labyrinth sealing
20	305 520-22			3	3	Screw MC6S 5x20 89-	
21	220 026-01			1	1	Sprocket cover 89-	Plastic
22	305 520-22			2	2	Screw MC6S 5x20 89-	
23	230 112-01			1	1	Clutch disengaging lever 89-	
24	350 005-01			1	1	Seal ring 10x14x3 89-	
25	230 055-01			1	1	Recoil spring 89-	
26	360 014-01			2	2	Needlebearing 89-	
27	250 013-01			1	1	Wire holder 89-	
28	305 306-22			2	2	Screw MCS 5x10 89-	
29	240 020-01			1	1	Spacer sprocket 89-93	
29	240 046-01			1	1	Spacer sprocket 94-	



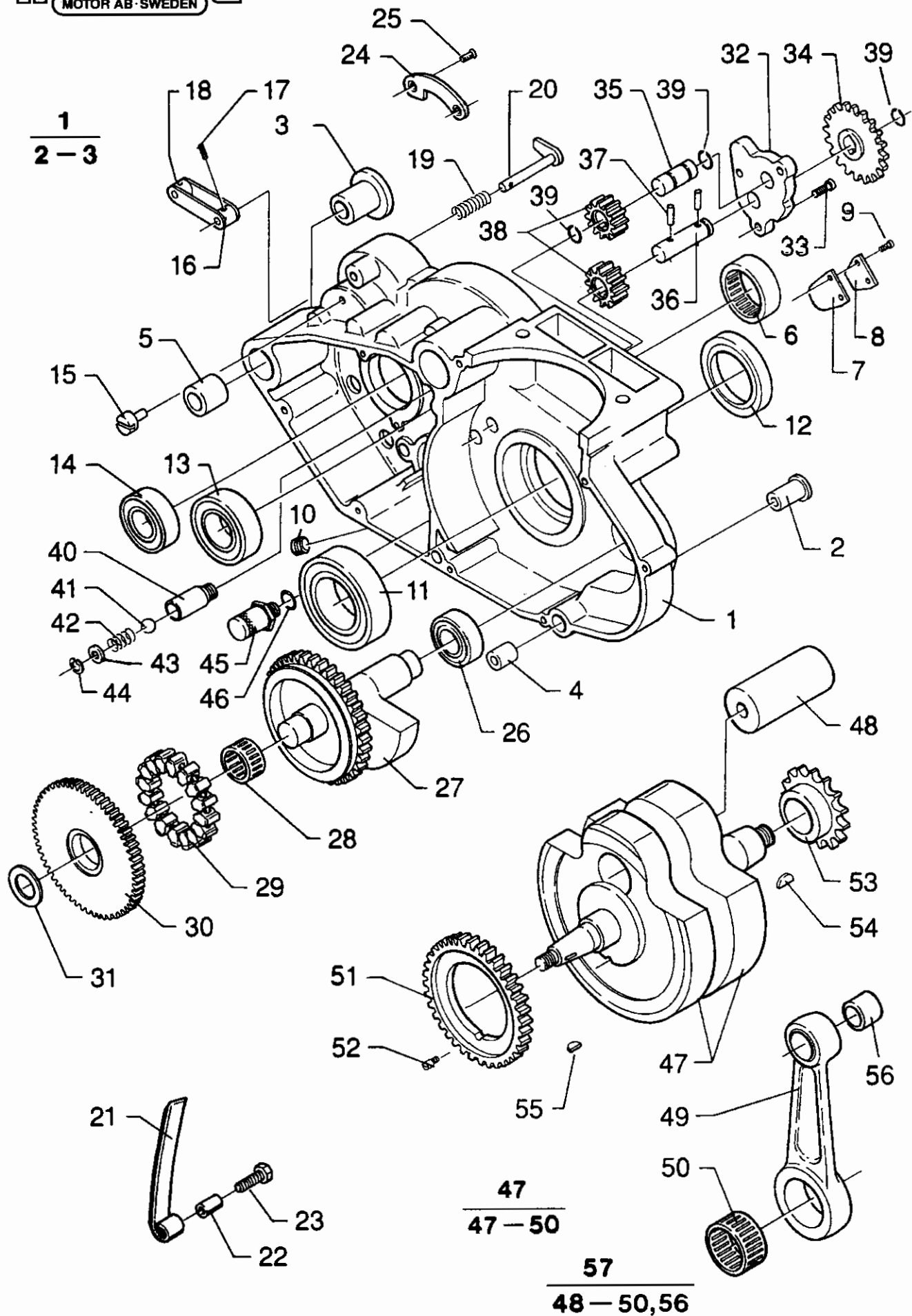
CRANKCASE RIGHT EL.START 95-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
30	330 024-01			1	1	Circlip SGA 24 89-93	
30	330 025-01			1	1	Circlip SGA 25 94-	
31	250 121-01			1	1	Electric starter 95-	
32	306 530-22			2	2	Screw MC6S 6x30 95-	
33	250 134-01			1	1	Bracket electric starter 95-	
34	308 530-22			2	2	Screw MC6S 8x30 95-	
35	340 024-01			1	1	O-ring electric starter 95-	
36	250 122-01			1	1	Gearwheel starter/balancer 95-96	
37	340 064-01			1	1	O-ring cover electric starter gearwheel 95-	
38	220 034-01			1	1	Cover electric starter gearwheel 95-	
39	305 512-22			3	3	Screw MC6S 5x12 95-	
40	360 002-01			1	1	Ballbearing 95-96	
	260 011-02			1	1	Gasket kit 350 90-95	
	260 011-03			1	1	Gasket kit 501 94-95 / 600 92-95	
	260 051-01			1	1	Gasket kit 350 96-	
	260 051-02			1	1	Gasket kit 400 96-	
	260 051-03			1	1	Gasket kit 501/600 96-	



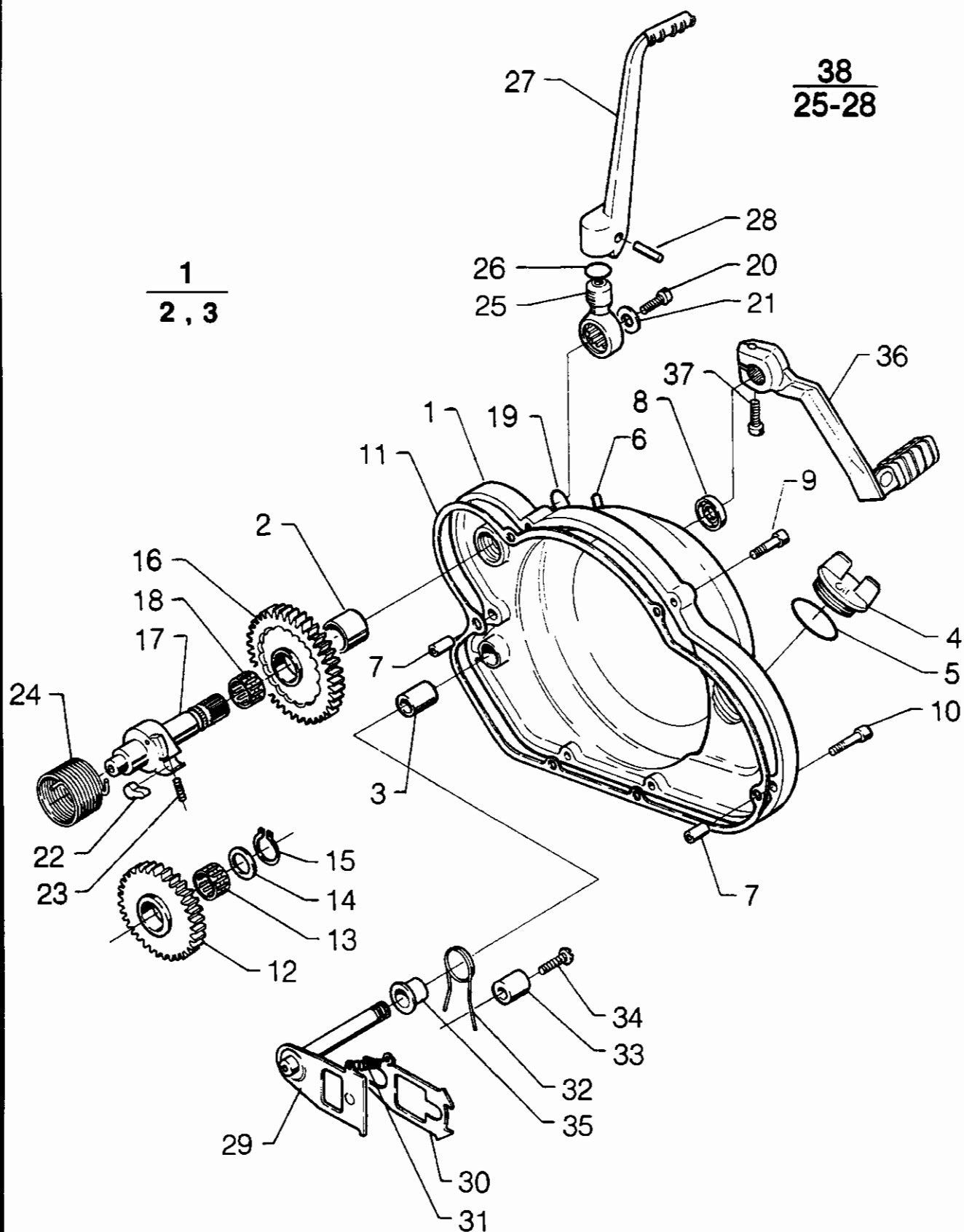
CRANKCASE LEFT EL.START 95-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 031-01			1	1	Crankcase left half 95-96	
2	220 006-01			2	2	Flange bushing front 89-	
3	220 007-01			1	1	Flange bushing rear 89-	
4	220 011-01			1	1	Dowl crankcase front 89-	
5	220 012-01			1	1	Dowl crankcase rear 89-	
6	360 005-01			1	1	Needlebearing 89-96/1	ø 36 mm
6	360 026-01			1	1	Ballbearing 96/2-	ø 42 mm
7	220 013-01			1	1	Reed valve 89-	
8	220 020-01			1	1	Reed valve support 89-	
9	304 306-12			2	2	Screw MSCS 4x6 89-	
11	360 001-01			1	1	Ballbearing 89-	
12	350 003-01			1	1	Seal ring 30x52x7 89-	
13	360 004-01			1	1	Ballbearing 89-	
14	360 002-01			2	2	Ballbearing 89-	
15	230 044-01				1	Holder decompression wire lower 89-95	
16	230 054-01				1	Decompression lever 89-95	
17	305 510-22				1	Screw MC6S 5x10 89-95	
18	230 065-01				1	Nipple decompression wire 89-95	
19	230 037-01				1	Recoilspring decomp.lever kickstarter 89-95	
20	230 050-01				1	Decompressionlever kickstarter 89-95	
21	200 048-01			1	1	Camshain tensioner 89-	
22	200 051-01			1	1	Bushing camshain tensioner 89-	
23	306 625-22			1	1	Screw M6S 6x25 89-	
24	230 039-01			1	1	Engagement sledge 89-	
25	305 410-12			2	2	Screw MFX 5x10 89-	
27	210 066-06			1	1	Counter balancer 350/400 95-96	
27	210 066-05			1	1	Counter balancer 501 95-96	
27	210 066-04			1	1	Counter balancer 600 95-96	
28	360 009-01			1	1	Needlebearing 95-96	
29	250 141-01			1	1	Freewheel clutchmechanism 95-96	
30	250 139-01			1	1	Gearwheel starter (on counter balancer) 95-96	
31	250 140-01			1	1	Supporterwasher gearwheel electric starter 95-96	
32	260 048-01			1	1	Cover oilpump 95-96	
33	305 514-12			3	3	Screw MC6S 5x14 95-96	
34	260 044-01			1	1	Intermediate gearwheel oilpump 95-96	
35	260 047-01			1	1	Secondary shaft oilpump 95-96	
36	260 046-01			1	1	Main shaft oilpump 95-96	
37	370 014-01			2	2	Pin h6x14 95-96	
38	260 045-01			2	2	Gearwheel oilpump	
39	330 001-01			3	3	Circlip SW 11 95-96	



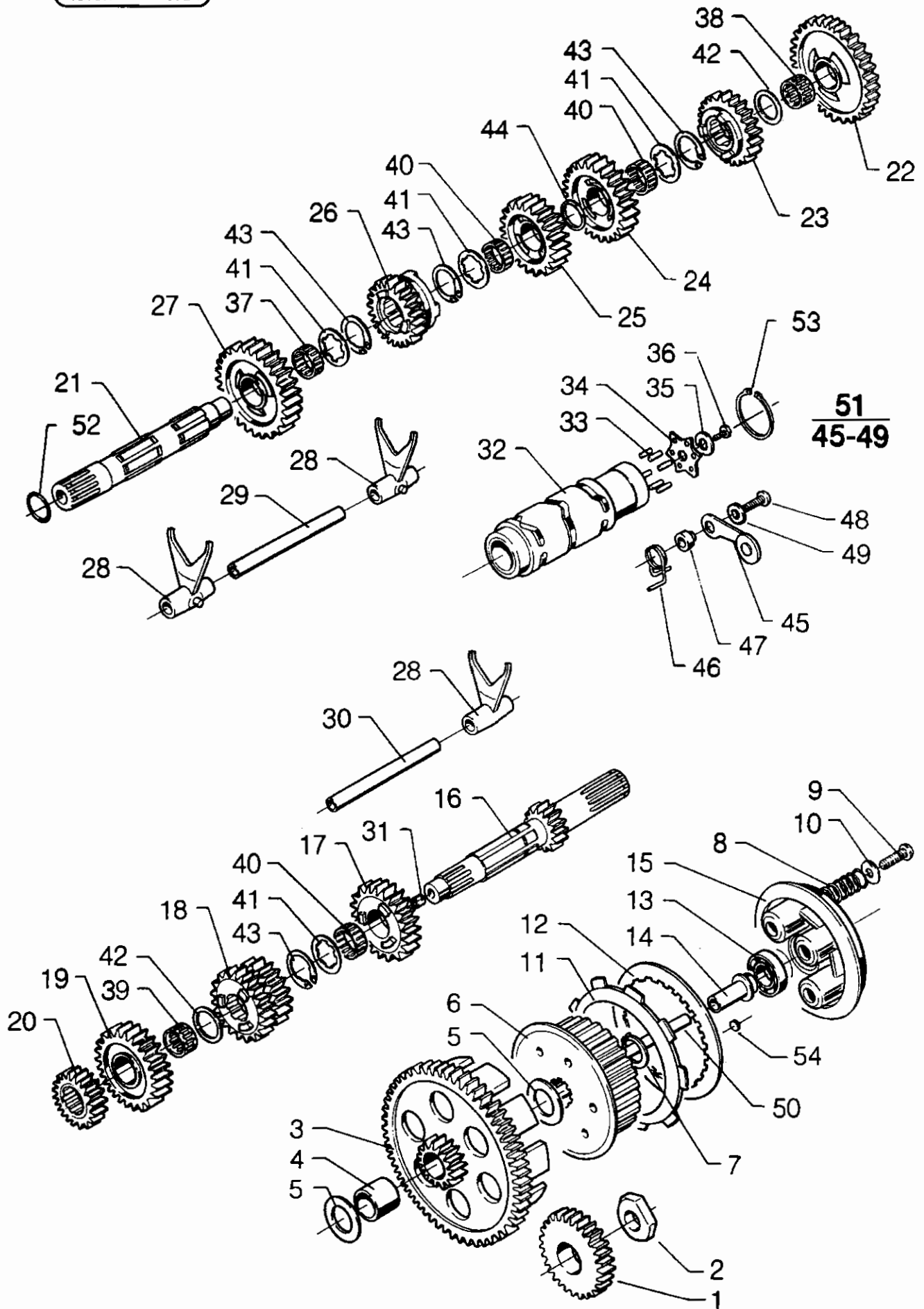
CRANKCASE LEFT EL.START 95-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
40	260 036-01			1	1	Body oilpressurerelief valve 95-	
41	360 024-01			1	1	Steelball oilpressurerelief 95-	
42	260 038-01			1	1	Spring oilpressurerelief 95-	
43	260 037-01			1	1	Washer oilpressurerelief 95-	
44	330 015-01			1	1	Circlip sgH15 95-	
45	260 049-01			1	1	Oilfilter oilpump 95-96	
46	340 012-01			1	1	O-ring 95-96	
47	210 056-01			1	1	Crankshaft 350/400 95-96	
47	210 071-01			1	1	Crankshaft 501 95-	
47	210 043-01			1	1	Crankshaft 600 95-96	
48	210 004-01			1	1	Crankpin 95-	
49	210 029-01			1	1	Connecting rod 350 95- / 400 96-	
49	210 075-01			1	1	Connecting rod 501 95-	
49	210 052-01			1	1	Connecting rod 600 95-	
50	210 065-01			1	1	Needlebearing connecting rod 95-	
51	210 057-01			1	1	Gearwheel (crankshaft/counterbalancer) 95-	
52	210 048-01			1	1	Positioning screw crankshaft 95-	
53	200 043-01			1	1	Crankshaft sprocket 95-	
54	200 044-01			1	1	Woodruff key timing sprocket crankshaft 95-	
55	250 004-01			1	1	Woodruff key flywheel 95-	
56	210 017-01			1	1	Bushing connecting rod 350 95- / 400 96-	
56	210 014-01			1	1	Bushing connecting rod 501/600 95-	
57	210 050-01			1	1	Connecting rod kit 350 95- / 400 96-	Incl. Pos. No 48, 49, 50, 56.
57	210 058-01			1	1	Connecting rod kit 501 95-	Incl. Pos. No 48, 49, 50, 56.
57	210 053-01			1	1	Connecting rod kit 600 95-	Incl. Pos. No 48, 49, 50, 56.



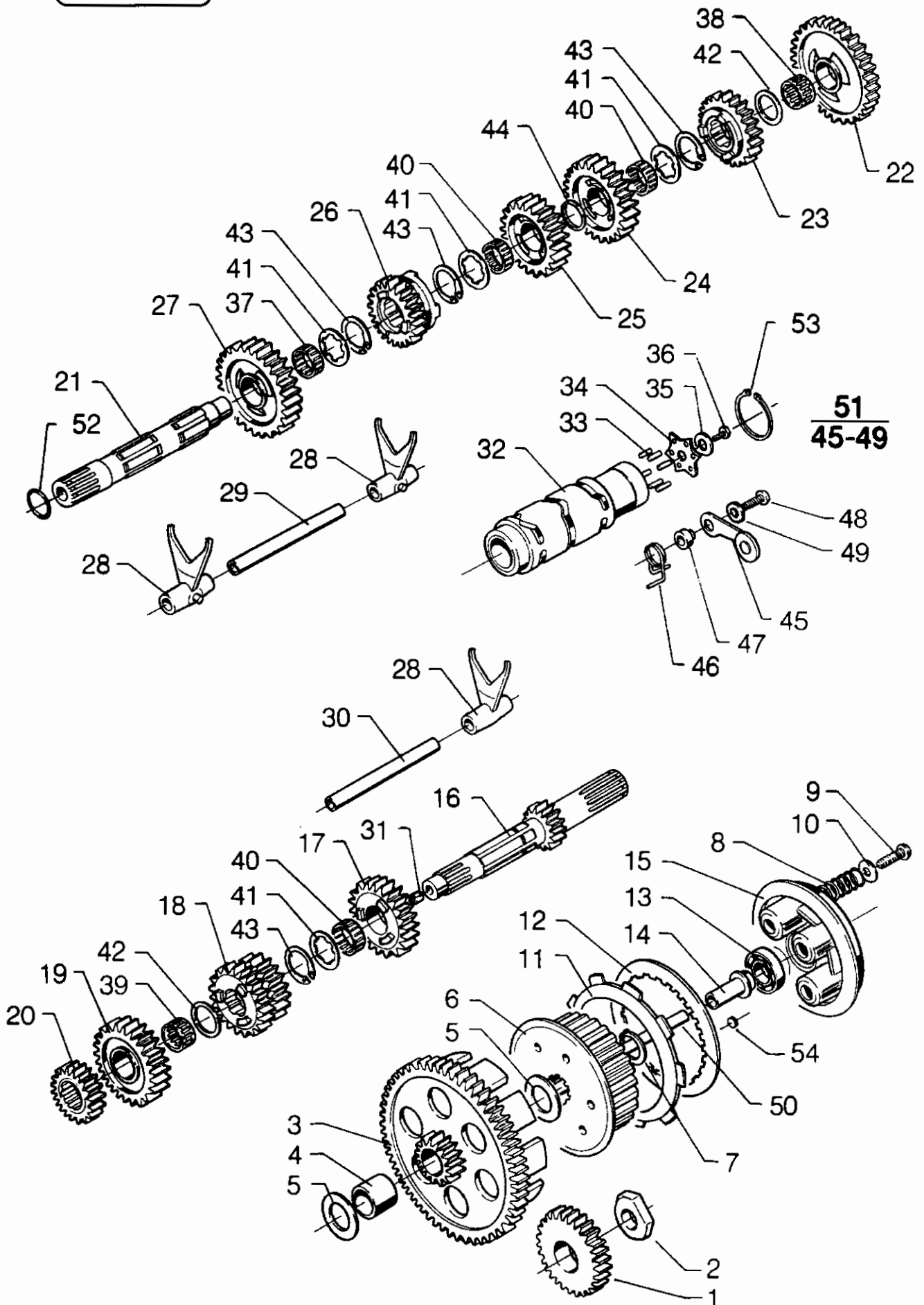
TRANSMISSION COVER 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	220 018-01	1	1			Transmission cover 89 - 93	
1	220 042-01	1	1	1	1	Transmission cover 94-	
2	220 019-01	1	1			Bushing kickstarter shaft 89-93	
2	220 043-01	1	1	1	1	Bushing kickstarter shaft 94-	
3	230 058-01	1	1	1	1	Bushing gearshift shaft 89-	
4	220 021-01	1	1	1	1	Oilfill cap 89-	
5	340 024-01	1	1	1	1	O-ring 24.2x3 89-	
6	220 024-01	1	1	1	1	Kickstarter stop 89-	
7	220 022-01	2	2	2	2	Dowl transmission cover/shift mechanism 89-	
8	350 004-01	1	1	1	1	Seal ring 12x22x6x76.5 89-	
9	306 525-22	4	4	4	4	Screw MC6S 6x25 89-	
10	306 530-22	2	2	2	2	Screw MC6S 6x30 89-	
11	220 023-01	1	1	1	1	Gasket transmission cover 89-	
12	230 015-01	1	1	1	1	Intermediate gearwheel 89-	
13	360 006-01	1	1	1	1	Needlerollerbearing 17x21x10 89-	
14	230 042-01	1	1	1	1	Supportwasher intermediate gearwheel 89-	
15	330 017-01	1	1	1	1	Circlip SGA 17 89-	
16	230 016-01	1	1			Gearwheel kickstarter 89-93	
16	230 096-01	1	1	1	1	Gearwheel kickstarter 94-	
17	230 017-01	1	1			Kickstarter shaft 89-93	
17	230 097-01	1	1	1	1	Kickstarter shaft 94-	
18	360 006-01	1	1	1	1	Needlerollerbearing 17x21x10 89-93	
18	360 018-01	1	1	1	1	Needlerollerbearing 18x22x10 94-	
19	340 016-01	1	1	1	1	O-ring 16.1x1.6 89-	
19	340 117-01	1	1	1	1	O-ring 17.3x2.4 89-	
20	306 612-22	1	1	1	1	Screw M6S 6x12 89-	
21	326 023-01	1	1	1	1	Washer 6.4x22x4 89-	
22	230 018-01	1	1	1	1	Kickstarter engagement key 89-	
23	230 056-01	1	1	1	1	Spring kickstarter engagement key 89-	
24	230 019-01	1	1	1	1	Kickstarter spring 89-	
25	230 020-01	1	1	1	1	Kickstarter lower part 89-	
26	340 015-01	1	1	1	1	O-ring 15.1x1.6 89-	
27	230 093-01	1	1	1	1	Kickstarter (excl. lower part) 89-	
28	370 000-01	1	1	1	1	Pin 6x24 89-	
29	230 047-01	1	1	1	1	Gearshift linkage shaft 89-	
30	230 081-01	1	1	1	1	Gearshift selector 89-	
31	230 031-01	1	1	1	1	Shiftmechanism spring 89-	
32	230 032-01	1	1	1	1	Recoil spring shiftmechanism 89-	
33	220 022-01	1	1	1	1	Dowl 89-	
34	306 020-22	1	1	1	1	Screw K6S 6x20 89-	
35	230 059-01	1	1	1	1	Spacer gearshiftshaft 89-	
36	230 034-01	1	1	1	1	Gearshift lever 89-	
38	230 082-01	1	1	1	1	Kickstarter compl. 89-	Incl. Pos. No. 25, 26, 27, 28



GEARBOX 89-96

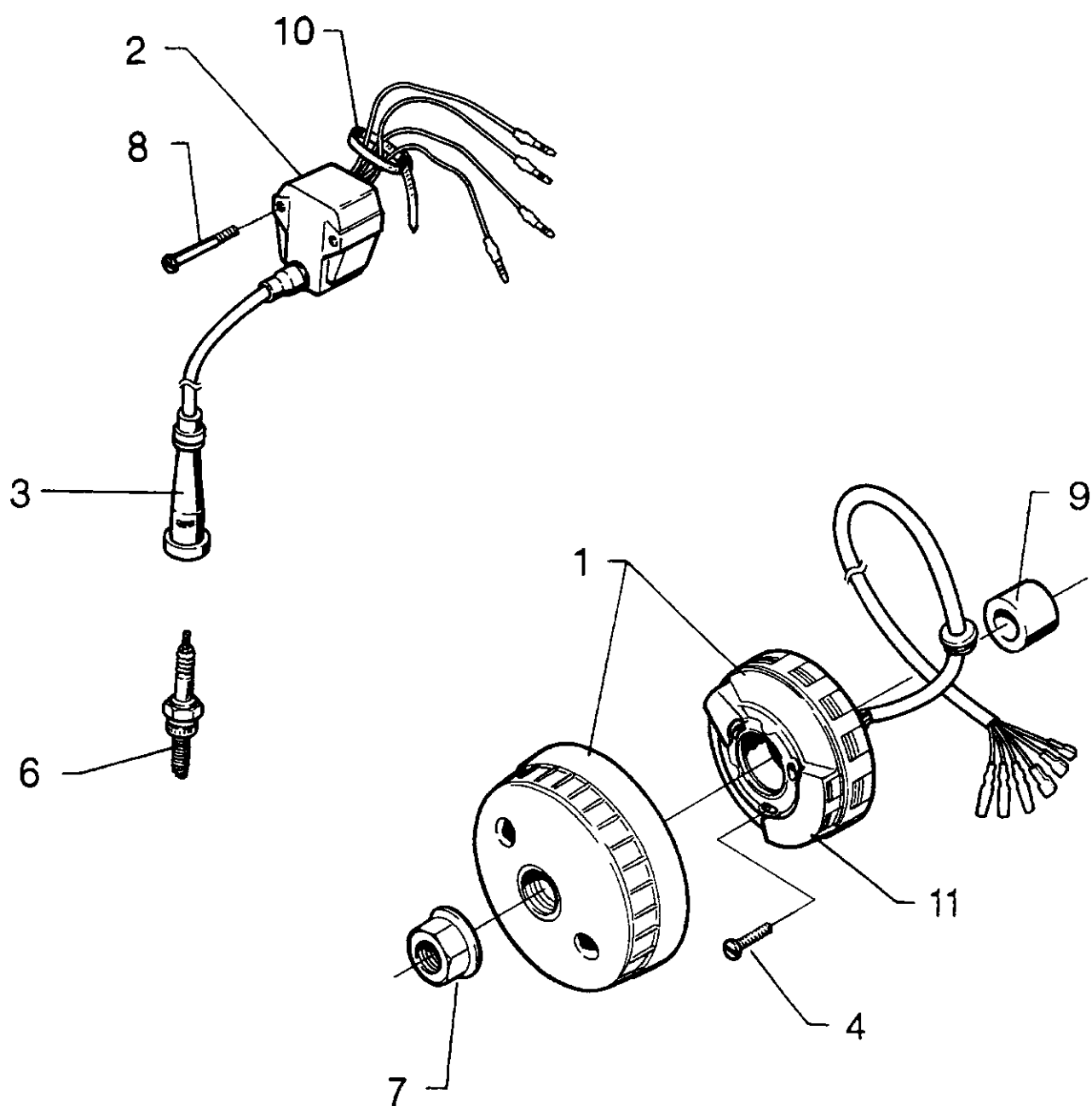
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	230 001-01	1	1	1	1	Gearwheel crankshaft/clutch hub 89-	
2	230 005-01	1	1	1	1	Nut gearwheel crankshaft/clutch hub 89-	
3	230 002-01	1	1	1	1	Clutch hub outer 89-	
4	230 004-01	1	1	1	1	Bushing clutch hub bronze 89-	
5	230 040-01	2	2	2	2	Supportwasher bushing clutch hub 89-	
6	230 006-01	1	1	1	1	Clutch hub inner 89-	
7	330 025-01	1	1	1	1	Circlip SGA 25 89-	
8	230 007-01	6	6	6	6	Clutch spring 89-96	
9	306 625-22	6	6	6	6	Screw M6S 6x25 89-	
10	230 074-01	6	6	6	6	Clutchspring retainer 89-	
11	230 073-01	7	7	7	7	Clutchdisc organic 89-	
12	230 094-01	8	8	8	8	Clutchdisc steel 89-	
13	360 016-01	1	1	1	1	Rollerbearing 89-96/1	ø 32 mm
13	360 025-01	1	1	1	1	Rollerbearing 96/2-	ø 42 mm
14	230 066-01	1	1	1	1	Pressure sleeve disengaging pushrod 89-96/1	ø 15 mm
14	230 117-01	1	1	1	1	Pressure sleeve disengaging pushrod 96/2-	ø 20 mm
15	230 011-01	1	1	1	1	Pressure plate clutch hub 89-	
16	240 071-01		1	1		Main gearshaft FC 94- / FX 96-	
16	240 001-01	1	1		1	Main gearshaft FC 91-93 / FE 89- / FEE 95-	
17	240 005-01	1	1	1	1	5th gearwheel main shaft FC 91-93 / FE 89- / FEE 95- / FX 96-	
17	240 075-01		1			5th gearwheel main shaft FC 94-	
18	240 003-01	1	1	1	1	3rd/4th gearwheel main shaft all models	
19	240 076-01		1			6th gearwheel main shaft FC 94-	
19	240 006-01	1	1	1	1	6th gearwheel main shaft FC 91-93 / FE 89- / FEE 95- / FX 96-	
20	240 072-01		1	1		2nd gearwheel main shaft FC 94- / FX 96-	
20	240 002-01	1	1		1	2nd gearwheel main shaft FC 91-93 / FE 89- / FEE 95-	
21	240 023-01	1	1			Secondary shaft 89-93	
21	240 042-01	1	1	1	1	Secondary shaft 94-	
22	240 011-01	1	1			1st gearwheel secondary shaft FC/FE 89-93	
22	240 081-01		1	1		1st gearwheel secondary shaft FC 94- / FX 96-	
22	240 061-01	1			1	1st gearwheel secondary shaft FE 94- / FEE 95-	
23	240 015-01	1	1			5th gearwheel secondary shaft 89-93	
23	240 065-01	1	1	1	1	5th gearwheel secondary shaft 94- all models	
24	240 013-01	1	1			3rd gearwheel secondary shaft 89-93	
24	240 083-01		1	1		3rd gearwheel secondary shaft FC 94- / FX 96-	
24	240 063-01	1			1	3rd gearwheel secondary shaft FE 94- / FEE 95-	
25	240 014-01	1	1			4th gearwheel secondary shaft 89-93	
25	240 064-01	1	1	1	1	4th gearwheel secondary shaft 94- all models	



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45-49

GEARBOX 89-96

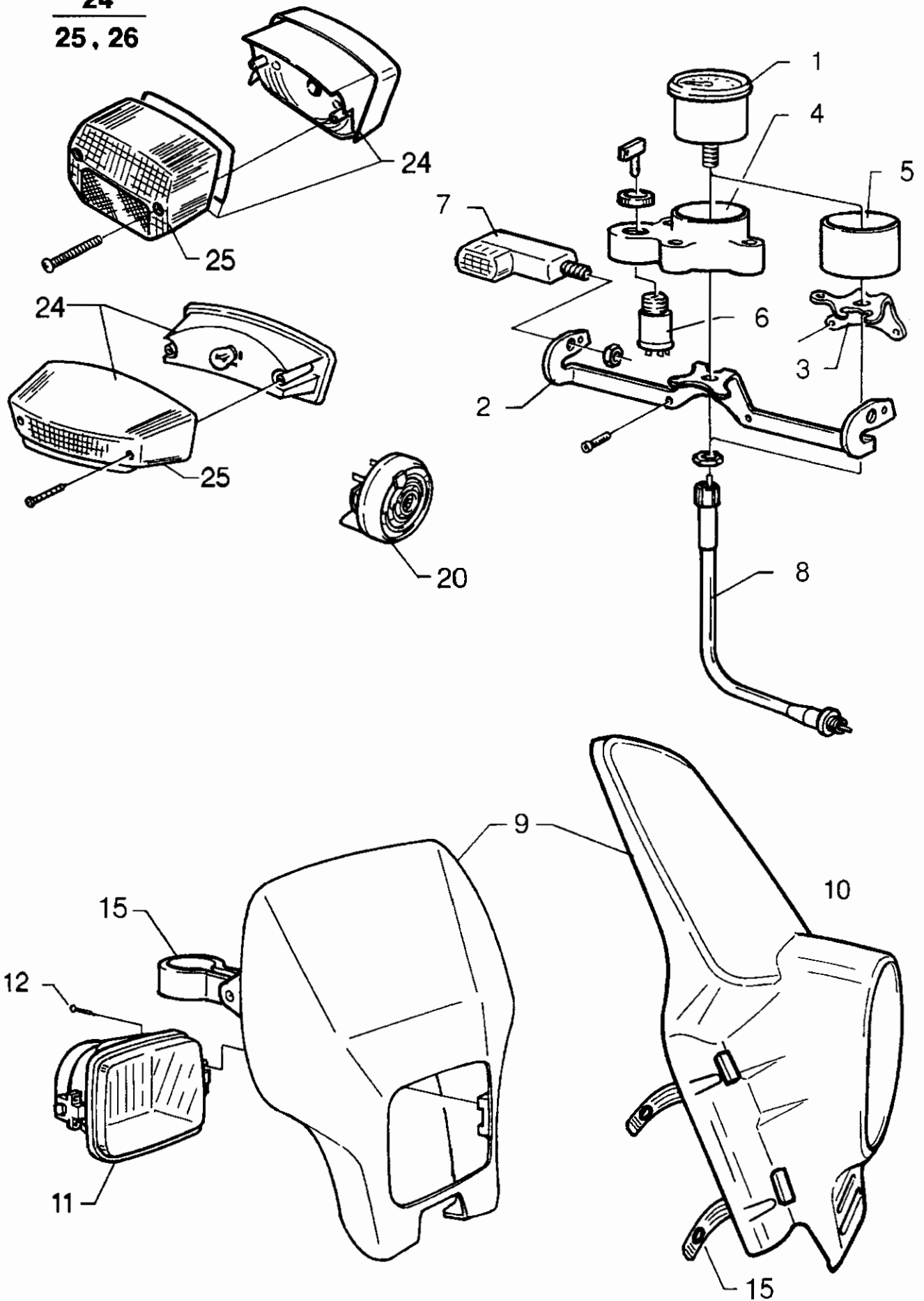
Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
26	240 016-01	1	1			6th gearwheel secondary shaft 89-93	
26	240 086-01		1			6th gearwheel secondary shaft FC 94-	
26	240 066-01	1		1	1	6th gearwheel secondary shaft FE 94- / FEE 95- / FX 96-	
27	240 012-01	1	1			2nd gearwheel secondary shaft 89-93	
27	240 082-01		1	1		2nd gearwheel secondary shaft FC 94- / FX 96-	
27	240 062-01	1			1	2nd gearwheel secondary shaft FE 94- / FEE 95-	
28	240 004-01	3	3	3	3	Shiftfork 89-	4-speed gearbox: 2 pcs/model
	240 036-01		1			Spacer 4-speed gearbox	Instead of 5th gearwheel
	240 037-01		1			Spacer 4-speed gearbox	Instead of 6th gearwheel
29	240 007-01	1	1	1	1	Shiftfork shaft rear 89-	
30	240 008-01	1	1	1	1	Shiftfork shaft front 89-	Not for 4-speed gearbox
31	240 026-01	1	1	1	1	Bushing 89-	
32	240 028-01	1	1	1	1	Shiftdrum aluminium 89-	
	330 030-01	1	1	1	1	Circlip SW 30 96/2-	For new type of bearing ø 42 mm
33	370 018-01	6	6	6	6	Pin 4x18 89-	
34	240 027-01	1	1	1	1	Positioning star 89-	
35	326 025-01	1	1	1	1	Washer 6x25x1.5 89-	
36	306 622-22	1	1	1	1	Screw M6S 6x22 89-	
37	360 009-01	1	1	1	1	Needlebearing 20x24x13 89-	Not for 4-speed gearbox
38	360 010-01	1	1	1	1	Needlebearing 20x24x10 89-	
39	360 007-01	2	2	2	2	Needlebearing 22x26x13 89-	4-speed gearbox: 1 pcs/model
40	360 008-01	3	3			Needlebearing 22x26x10 FC 91-93 / FE 89-93	
41	240 017-01	4	4	4	4	Supportwasher 89-	4-speed gearbox: 3 pcs/model
42	240 018-01	2	2	2	2	Supportwasher 89-	4-speed gearbox: 1 pcs/model
43	330 035-01	4	4	4	4	Circlip AC 25 25x1.2 89-	4-speed gearbox: 3 pcs/model
44	240 025-01	1	1			Spacer needlebearing FC 91-93 / FE 89-93	
45	230 075-01	1	1	1	1	Shiftlocating lever 89-	
46	230 077-01	1	1	1	1	Spring shiftlocating lever 89-	
47	230 076-01	1	1	1	1	Sleeve 89-	
48	306 625-22	1	1	1	1	Screw M6S 6x25 89-	
49	326 016-01	1	1	1	1	Washer 6,4x25x1 89-	
50	230 010-01	1				Disengaging pushrod 89-90	
50	230 067-01	1	1	1	1	Disengaging pushrod 91-	
51	230 078-01	1	1	1	1	Shiftlocating lever kit 89-	Incl.Pos. No. 45, 46, 47, 48, 49
52	340 022-01	1	1	1	1	O-ring 22.1x1.6 94-	
53	330 030-01	1	1	1	1	Circlip SW 30 96/2-	For new type of bearing ø 42 mm
54	230 113-15	1	1	1	1	Adjustment washer 1,5 mm 95-	
54	230 113-20	1	1	1	1	Adjustment washer 2,0 mm 95-	
54	230 113-25	1	1	1	1	Adjustment washer 2,5 mm 95-	



IGNITION 89-96

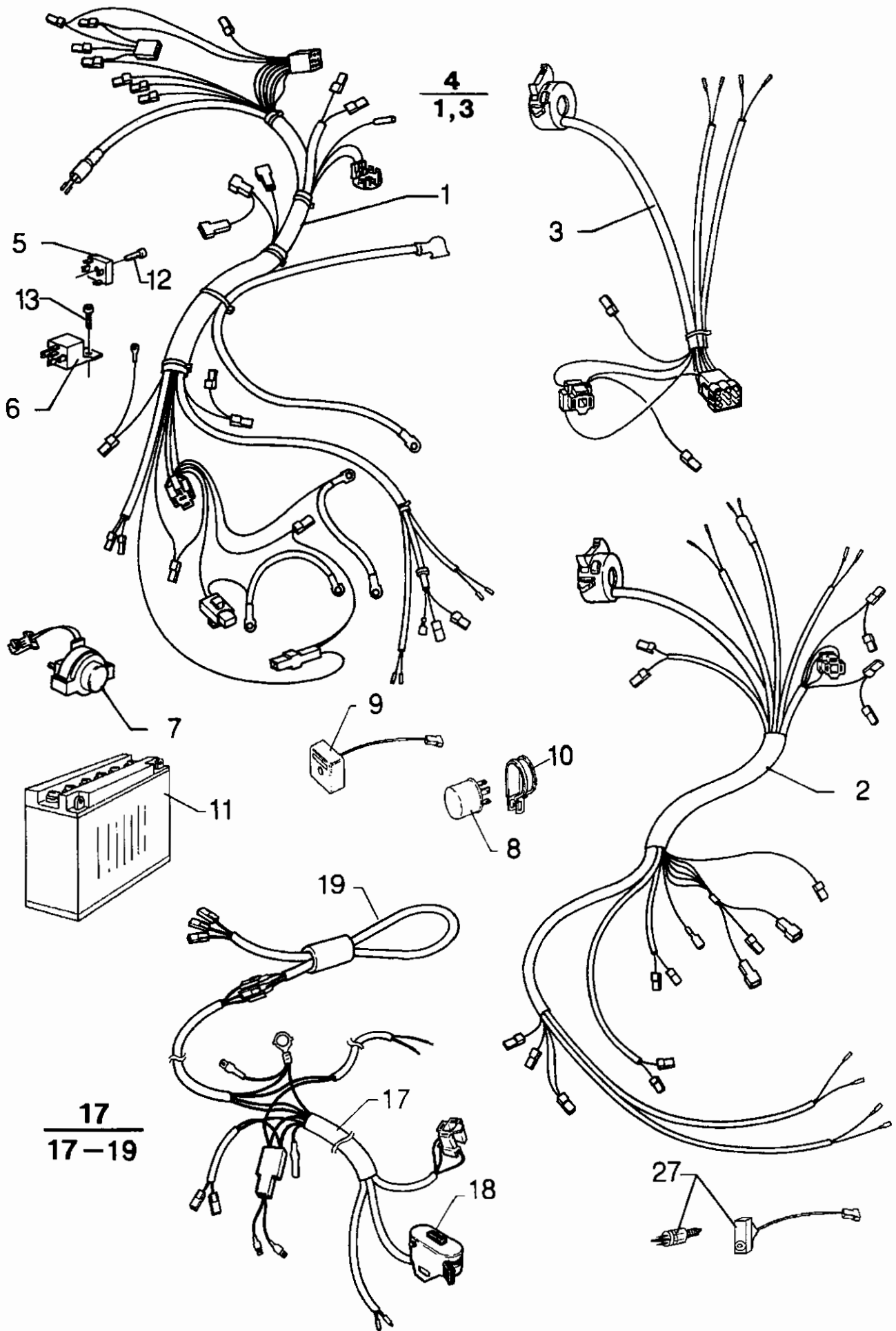
Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	250 014-01	1	1	1	1	Ignition complete 89-	Ex.ignition coil
2	250 009-01	1	1	1	1	Ignition coil 89-	
3	250 003-01	1	1	1	1	Sparkplug cap 89-	
4	305 330-22	3	3	3	3	Screw MCS 5x30 89-	
6	250 006-01	1	1	1	1	Sparkplug NGK C8E 89-	
7	250 005-01	1	1	1	1	Flywheelnut 89-	
8	306 640-22	2	2	2	2	Screw M6S 6x40 89-	
9	250 011-01	1	1	1	1	Dowl 89-	
10	190 017-01					Cable tie 89-	
11	250 125-01	1	1	1	1	Stator 89-	
	250 126-01	1	1	1	1	Flywheel 89-	

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25, 26



LIGHT & SPEEDOMETER 89-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	180 067-01	1			1	Speedometer 89-	In connection w. 180 068/69-01
	180 074-01	1			1	Bulb speedometer (VDO) 89-	
	180 077-01	1			1	Attachment nut speedometer (VDO) 89-	
2	180 066-01	1			1	Attachment speedometer/blinkers (VDO) 89-	
3	180 077-01	1			1	Attachment speedometer (VDO) 89-	
4	180 068-01				1	Cover speedometer (VDO) FEE 95-	
5	180 069-01	1				Cover speedometer (VDO) FE 89-	
6	180 047-01			1	1	Ignition lock 95-	
	180 054-01			1	1	Bracket ignition lock 95-	USA, S and all FX-models
	180 044-01			1	1	Pushbutton electric starter 95-96	
	180 057-01			1	1	Bracket pushbutton 95-96	
7	180 065-01	4			4	Blinker 89-	
8	180 073-01	1			1	Speedometer wire (VDO) 89-	For 180 067-01
9	180 010-01	1			1	Headlight mask (Vision) blue 89-	
9	180 010-02	1			1	Headlight mask (Vision) yellow 89-	
9	180 059-01	1			1	Headlight mask (UFO) yellow 89-	
10	180 009-02	1			1	Headlight mask (Vision) compl. yellow 89-	
10	180 029-01	1			1	Headlight mask (Elba) compl. blue 89-	
10	180 029-02	1			1	Headlight mask (Elba) compl. yellow 89-	
11	180 011-01	1			1	Headlight reflector (Vision) 89-	
11	180 060-01	1			1	Headlight reflector (UFO) 89-	ECE-approved Plastic lens
11	180 061-01	1			1	Headlight reflector (UFO) 89-	
12	306 616-22	2			2	Screw M6S 6x16 89-	
15	180 014-01	4			4	Rubber strap headlight (Vision) 89-	
15	180 062-01	2			2	Rubber strap headlight (UFO) 89-	
20	180 017-01	1				Horn FE 89-	
20	180 058-01				1	Horn FEE 95-	
24	160 025-01	1				Rearlight compl. 89-93	
24	160 121-01	1			1	Rearlight compl. CEV 94-96	
25	160 115-01	1				Rearlight lens Baja 89-	
25	160 047-01	1				Rearlight lens 89-93 (160 025-01)	
25	160 123-01	1			1	Rearlight lens CEV 94-96	
26	160 122-01	1			1	Rearlight intermediate layer CEV (rubber) 94-96	Not shown in picture



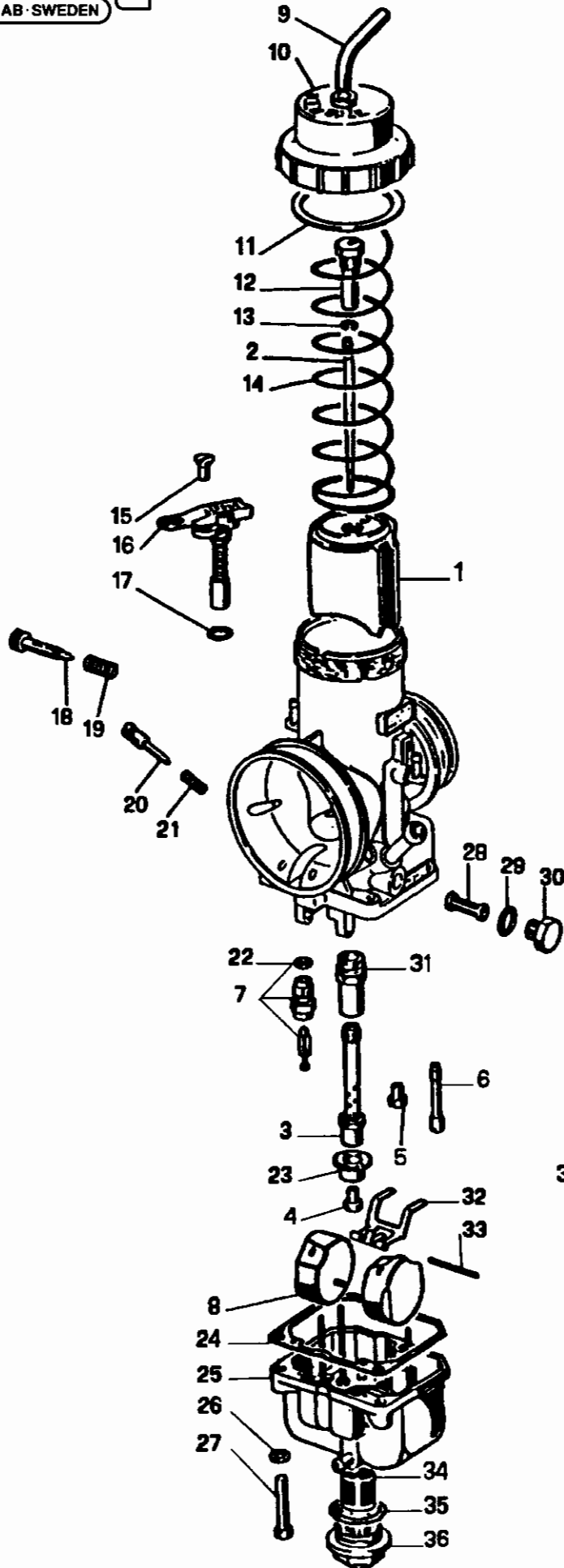
WIRING HARNESS 89-96

Pos.	Part No.	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	180 092-01				1	Wiring harness main part (blinkers) FEE 95-	
1	180 092-02			1	1	Wiring harness US-versions FEE/FX 95-	
	180 027-01	1				Wiring harness US-versions FE 89-	
2	180 094-01	1				Wiring harness main part (blinkers) FE 89-	
3	180 034-01				1	Wiring harness switch part (blinkers) FEE 95-	
3	180 034-02	1				Wiring harness switch part (blinkers) FE 89-	
4	180 101-01				1	Wiring harness compl. (blinkers) FEE 95-	
5	180 045-01			1	1	Rectifier 95-	
6	180 053-01			1	1	Light relay 95-	
7	180 095-01			1	1	Starter relay 95-	
8	180 026-01	1			1	Blinker relay 89-	
9	180 019-01	1		1	1	Voltage regulator 89-	
	306 630-22	1		1	1	Screw M6S 6x30 89-	
10	180 033-01	1			1	Clamp blinker relay 89-	
11	180 097-01			1	1	Battery 95-	
12	305 512-22	1			1	Screw MC6S 5x12 89-	
13	305 520-22	1			1	Screw MC6S 5x20 89-	
17	180 093-01	1				Wiring harness (without blinkers) FE 89-	
18	180 021-01	1				Handlebar switch (without blinkers) FE 89-	
19	180 022-01	1			1	Wiring harness rear part (without blinkers) FE 89-	
27	140 074-01	1				Microswitch brakelight (front) 89-93	
27	140 102-01	1			1	Microswitch brakelight (front) 94-	

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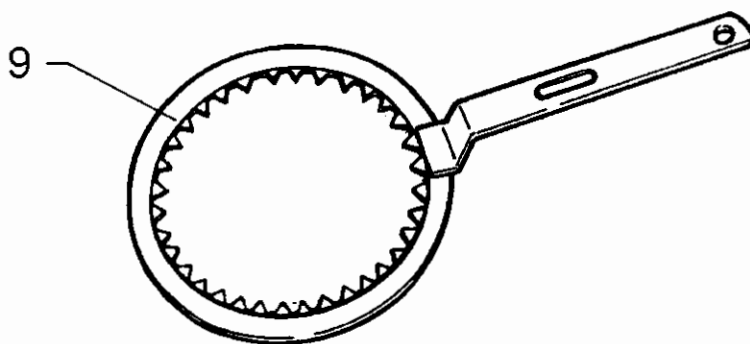
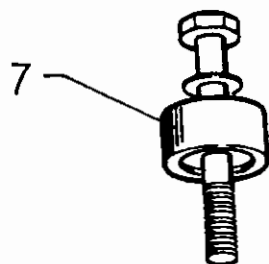
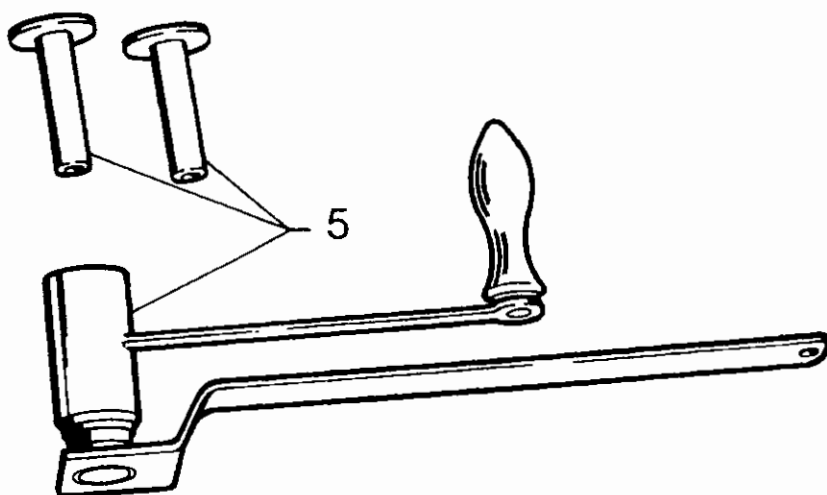
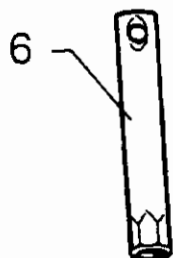
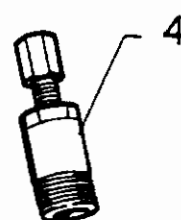
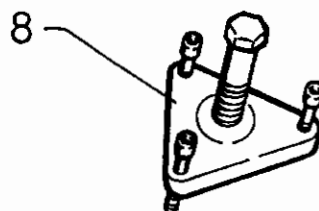
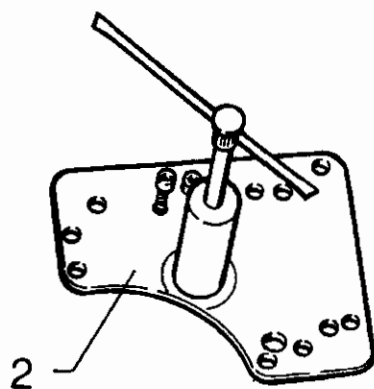
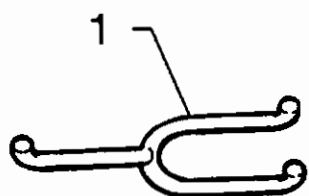
CARBURETTOR ROUND SLIDE 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
2	250 016-01	1	1			Mainjet 180 std.	
2	250 015-01	1	1			Mainjet 175	
2	250 017-01	1	1			Mainjet 185	
2	250 018-01	1	1			Mainjet 190	
2	250 019-01	1	1			Mainjet 195	
2	250 020-01	1	1			Mainjet 200	
3	250 021-01	1	1			Needlejet AB 265 std.	
3	250 022-01	1	1			Needlejet AB 268	
3	250 023-01	1	1			Needlejet AB 270	
4	250 024-01	1	1			Needle K 32 std.	
5	250 027-01	1	1			Throttle 50 (roundslide)	
6	250 032-01	1	1			Pilotjet 52 std.	
6	250 029-01	1	1			Pilotjet 45	
6	250 030-01	1	1			Pilotjet 48	
6	250 031-01	1	1			Pilotjet 50	
6	250 033-01	1	1			Pilotjet 55	
7	250 034-01	1	1			Float needlejet 300 (roundslide)	
16	250 043-01	1	1			Drainplug (roundslide)	
18	250 045-01	1	1			Throttlewire tube bend	
20	250 047-01	1	1			Throttle cover (roundslide)	
22	250 049-01	1	1			Throttlespring (roundslide) std.	
22	250 050-01	1	1			Throttlespring (roundslide) soft	
23	250 051-01	1	1			Needleclip (roundslide)	
24	250 052-01	1	1			Choke lever kit (roundslide)	Incl. Pos.No. 25
27	250 056-01	1	1			Startjet 45 (roundslide)	
27	250 057-01	1	1			Startjet 50 (roundslide)	
27	250 058-01	1	1			Startjet 55 (roundslide)	
31	250 063-01	1	1			Spring mixture adjustment screw	
32	250 064-01	1	1			Mixture adjustment screw	
33	250 065-01	1	1			Idle screw	
34	250 066-01	1	1			Spring idle screw	
38	250 070-01	1	1			Fuel filter (roundslide)	
39	250 071-01	1	1			Inlet fuel line	
41	250 178-01	1	1			Screw fuel line inlet	
43	150 002-01	1	1			Airfilter tube 89-91	
43	150 064-01	1	1	1	1	Airfilter tube 92-	
44	150 003-01	2	2			Clamp airfilter tube 89-91	
44	150 077-01	1	1	1	1	Clamp airfilter tube/frame 92-	Only 1 pcs 92- (airfilter tube/carb.)
45	150 006-01	1	1	1	1	Airfilterintake protection 89-	
46	326 012-01	2	2	2	2	Washer 6.4x12x1.5	
47	306 512-22	2	2	2	2	Screw MC6S 6x12 89-	
48	150 005-01	1	1	1	1	Airfilter basket left side FC 91-96 / FE 89- / FEE 95-	
49	150 066-01	1	1	1	1	Airfilter left side FC 91-96 / FE 89- / FEE 95-	
50	326 012-01	2	2	2	2	Washer 6.4x12x1.5	
51	306 535-22	2	2	2	2	Screw MC6S 6x35 89-	
52	150 097-01	1	1	1	1	Airfilter basket upper FC 94-96 / FE 94- / FEE 95-	
53	150 098-01	1	1	1	1	Airfilter upper FC 94-96 / FE 94- / FEE 95-	



CARBURETTOR FLATSLIDE 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	250 078-01	1	1	1	1	Carburettor (flatslide) ø 38 mm compl.	
	250 116-01	1	1	1	1	Throttle 40 (flatslide)	
	250 017-01	1	1	1	1	Throttle 45 (flatslide)	
	250 018-01	1	1	1	1	Throttle 50 (flatslide)	
	250 019-01	1	1	1	1	Throttle 55 (flatslide) std.	
2	250 024-01	1	1	1	1	Needle K 32	
	250 144-01	1	1	1	1	Needle K35	
3	250 087-01	1	1	1	1	Needlejet FN 260 (flatslide) std.	
	250 088-01	1	1	1	1	Needlejet FN 262 (flatslide)	
4	250 016-01	1	1	1	1	Mainjet 180	
	250 015-01	1	1	1	1	Mainjet 175	
	250 017-01	1	1	1	1	Mainjet 185 std.	
	250 018-01	1	1	1	1	Mainjet 190	
	250 019-01	1	1	1	1	Mainjet 195	
	250 020-01	1	1	1	1	Mainjet 200	
5	250 089-01	1	1	1	1	Pilotjet 33 std.	
	250 092-01	1	1	1	1	Pilotjet 35	
	250 093-01	1	1	1	1	Pilotjet 40	
6	250 097-01	1	1	1	1	Startjet 50 (flatslide)	
7	250 098-01	1	1	1	1	Float needlejet 350 (flatslide)	
8	250 099-01	1	1	1	1	Float 4,5 G (flatslide)	
9	250 045-01	1	1	1	1	Throttlewire tube bend carburator	
10	250 100-01	1	1	1	1	Throttle cover (flatslide)	
12	250 101-01	1	1	1	1	Needleholder (flatslide)	
13	250 102-01	1	1	1	1	Needleclip (flatslide)	
14	250 103-01	1	1	1	1	Throttle spring (flatslide)	
15	250 104-01	1	1	1	1	Screw choke attachment (flatslide)	
16	250 105-01	1	1	1	1	Choke compl. (flatslide)	
18	250 106-01	1	1	1	1	Stopscrew throttle (flatslide)	
19	250 107-01	1	1	1	1	Spring stopscrew throttle (flatslide)	
20	250 108-01	1	1	1	1	Idle adjustmentscrew (flatslide)	
21	250 109-01	1	1	1	1	Spring idle adjustment screw (flatslide)	
28	250 110-01	1	1	1	1	Fuel filter (flatslide)	
30	250 111-01	1	1	1	1	Screw fuel filter (flatslide)	
32	250 112-01	1	1	1	1	Float fork (flatslide)	
34	250 113-01	1	1	1	1	Filter mainjet (flatslide)	
36	250 114-01	1	1	1	1	Drainplug (flatslide)	
37	250 115-01	1	1	1	1	Gasket kit (flatslide)	



TOOLS 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
1	270 009-01					Holding tool flywheel	
2	270 011-01					Puller crankcase	
3	270 012-01					Drift removing valve guide	
4	270 002-01					Puller flywheel	
5	270 010-01					Mounting tool	
6	270 001-01					Sparkplug wrench	
7	270 008-01					Mounting puller	
8	270 005-01					Puller clutch	
9	270 007-01					Holding tool	

DECALS 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
	120 078-01	1	1			Decal swingarm 93	
	130 052-01	2	2			Decal frontfork "Husaberg"	
	160 058-01	1	1			Decal sidepanel right 89-90	
	160 059-01	1	1			Decal sidepanel left 89-90	
	160 066-01	1	1			Decal spoiler right "Jimmie Eriksson Replica" 91	
	160 067-01	1	1			Decal spoiler left "Jimmie Eriksson Replica" 91	
	160 071-01	1	1			Decal spoiler right FC 92	
	160 072-01	1	1			Decal spoiler left FC 92	
	160 083-01	1	1			Decal spoiler left 92	
	160 084-01	1	1			Decal spoiler right 92	
	160 085-01	1	1			Decal sidepanel left 350 92	
	160 086-01	1	1			Decal sidepanel right 350 92	
	160 087-01	1	1			Decal sidepanel left 501 92	
	160 088-01	1	1			Decal sidepanel right 501 92	
	160 089-01	1	1			Decal sidepanel left 400 92	
	160 090-01	1	1			Decal sidepanel right 400 92	
	160 091-01	1	1			Decal sidepanel left 600 92	
	160 092-01	1	1			Decal spoiler right 600 92	
	160 097-01	1	1			Decal spoiler right FE 93	
	160 098-01	1	1			Decal spoiler left FE 93	
	160 099-01	1	1			Decal tank upper right 93	
	160 100-01	1	1			Decal tank lower right 93	
	160 101-01	1	1			Decal tank left 93	
	160 102-01	1	1			Decal spoiler right FC 93	
	160 103-01	1	1			Decal spoiler left FC 93	
	160 104-01	1	1			Decal sidepanel right 93	
	160 105-01	1	1			Decal sidepanel left 93	
	160 106-01	1	1			Decal sidepanel right 350 93	
	160 107-01	1	1			Decal sidepanel right 499 93	
	160 108-01	1	1			Decal sidepanel right 501 93	
	160 109-01	1	1			Decal sidepanel right 600 93	
	160 110-01	1	1			Decal sidepanel left 350 93	
	160 111-01	1	1			Decal sidepanel left 499 93	
	160 112-01	1	1			Decal sidepanel left 501 93	
	160 113-01	1	1			Decal sidepanel left 600 93	
	190 005-01	1	1	1		Numberdecals front FC 92-96	
	190 006-01	1	1		1	Numberdecals headlight (Vision) 89-95	
	190 038-01	1	1		1	Numberdecals "Elba" headlight mask 89-95	
	190 046-01	1	1			Decal kit FE 93	
	190 047-01	1	1			Decal kit FC 93	
	190 054-01	1	1			Decal tank upper right 94	
	190 055-01	1	1			Decal tank lower right 94	
	190 056-01	1	1			Decal tank left 94	
	190 057-01	1	1			Decal sidepanel right 94	
	190 058-01	1	1			Decal sidepanel left 94	
	190 059-01	1	1			Decal headlight mask 94	
	190 060-01	1	1			Decal rearfender right 600 94	

DECALS 89-96

Pos.	Part No	Quantity/Model				Description	Remarks
		FE	FC	FX	FEE		
	190 069-01	1	1		1	Decal tank upper right 95	Ex."cc-decal"
	190 070-01	1	1		1	Decal tank lower right 95	
	190 071-01	1	1		1	Decal tank left 95	
	190 072-01	1	1		1	Decal spoiler right 95	
	190 072-02	1	1		1	Decal spoiler right 350 95	
	190 072-03	1	1		1	Decal spoiler right 501 95	
	190 073-01	1	1		1	Decal spoiler left 95	
	190 073-02	1	1		1	Decal spoiler left 350 95	
	190 073-03	1	1		1	Decal spoiler left 501 95	
	190 076-01	2	2		2	Decal swingarm 95	
	190 077-01	1	1		1	Decal headlight mask 95	
	190 083-01	1	1		1	Decal kit (spoilers+tank) 95	
	190 084-01	1	1		1	Decal kit supplementary 95	
	190 087-01	1		1	1	Decal kit FE/FEE 96	
	190 088-01		1			Decal kit FC 96	



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